

Service Manual

Drum Type Washing Machine

Model No.

NA-127VB3-WES
NA-127VB3-WFR
NA-127VB3-WGN
NA-127VB3-WTA
NA-127VB3WPG



Subject: Hinge Support Sheet

Please file and use this supplement manual together with the service manual for ModelNo.
NA-127VB3-WES,NA-127VB3-WFR,NA-127VB3-WGN,NA-127VB3-WTA,NA-127VB3WPG
Order No.is VES1104001CE

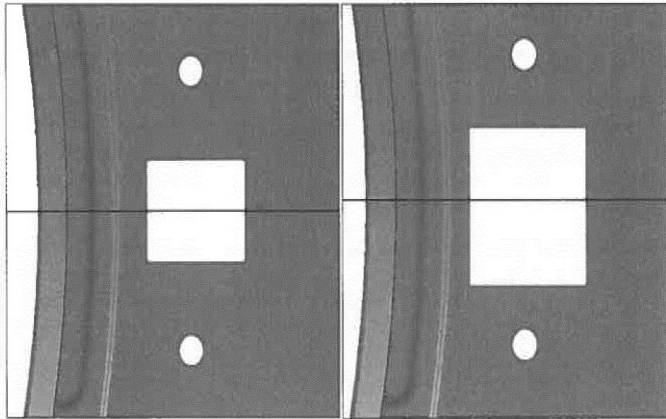
WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

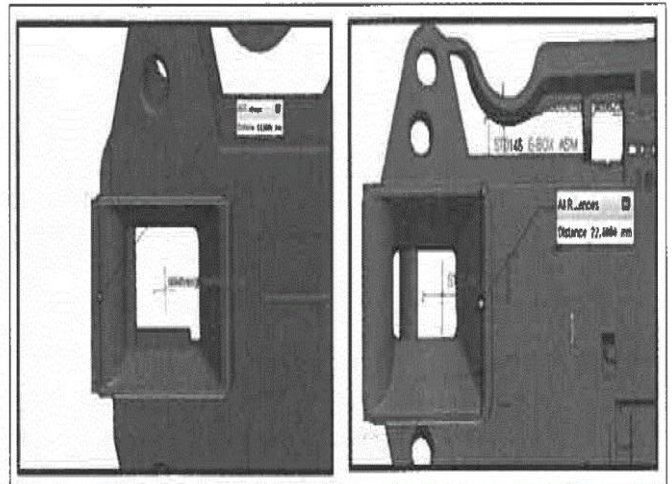
1.Reason for changing

In order to minimize the effect of the declination of door group,door lock window has been re-designed by expanding. Door lock hole will stay the same size, while the hook area is to be expanded.

Door lock window on the front panel will be expanded accordingly.



Old Front Panel Door Lock Hole (left) vs New Front Panel Door Lock Hole (right)



Old door lock design (left) vs New door lock design (right)

Hinge support sheet

The thickness is increased from 1mm to 2mm in the areas mentioned.

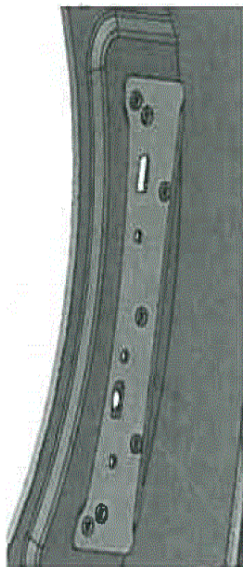
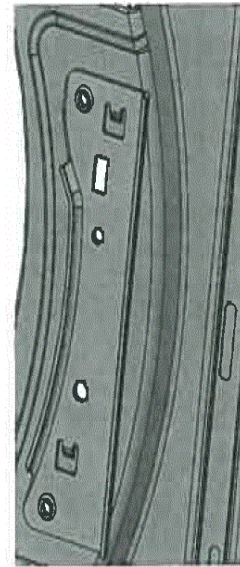
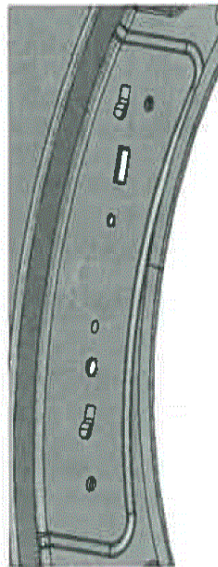


Figure 3. The previous hinge support sheet design (welded to the panel)



Figures 4. and 5. The new support sheet design (hung on panel)

Part Number			
Model No.	Original Part No.	New Part No.	Part Name & Descriptions
NA-127vE3	-	AXWHSS-19456	HINGE SUPPORT SHEET
	-	AXXM EB-13146 (Before serial No.430327)	FRONT PANEL GROUP/FRONT PANEL/HINGE
NA-127vE3	-	AXWHSS-19456	HINGE SUPPORT SHEET
	-	AXXM EB-60165 (After serial No.430328)	FRONT PANEL GROUP/FRONT PANEL/HINGE

2.Method for descrimination

New :Large Door Locks ,new type front panel,unique metal-no plastic kickplate
Serial No:430328~
Parts NO:AXW1BB-60165

