

Service Manual

Fully Automatic Washing Machine



NA-F135X1
NA-F115X1
NA-F135A1
NA-F125A1
NA-F115A1

Product Colour

Stainless Colour (L)
Silver (S)
White (W)


Destination

Thailand, Malaysia
Singapore (Local)
Singapore (Export)
Vietnam

WARNING

The service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt within this service information by anyone else could result in serious injury or death.

IMPORTANT SAFETY NOTICE

There are special components used in this equipment which are important for safety. These parts are marked by  in the Schematic Diagrams, Circuit Board Diagrams, Exploded Views and Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacturer.



CONTENT

1. Attention in the Repair Work Security	3
2. Parts Identification	4
3. Specifications	5
4. Technical Information	
4.1 Standard Wash Capacity	6
4.2 Standard Water Supply	6
5. Installation	
5.1 Check the Location	7
5.2 Attach the bottom cover	7
5.3 Attach the external drain water hose	7
5.4 Connect the water tap adaptor and water supply hose	8
5.5 Connect the power plug and grounding wire	8
5.6 Check the Washing Machine is level	8
5.7 Perform a trial operation	8
6. Operations Panel	9
7. Washing	10
8. Washing Options	11
9. Maintenance	12
10. Test Mode	13 - 14
11. Troubleshooting	15
12. Table of Errors	
12.1 U-Error indication	16
12.2 H-Error indication	17
13. Wiring Diagram	
13.1 NA-F135X1, NA-F115X1	18
13.2 NA-F135A1, NA-F125A1, NA-F115A1	18
14. Disassembly	
14.1 Controller Unit	19
14.2 Panel Face B	19
15. Parts exploded view and replacement Parts List	
15.1 Parts exploded view : Part A	20
15.2 Replacement Parts List : Part A	21
15.3 Parts exploded view : Part B	22
15.4 Replacement Parts List : Part B	23
15.5 Parts exploded view : Part C	24
15.6 Replacement Parts List : Part C	25
15.7 Parts exploded view : Packing	26
15.8 Replacement Parts List : Packing	27




1. ATTENTION IN THE REPAIR WORK SECURITY

In order to prevent any accident during repair work and ensure security of the product after repair work, somethings surely followed are explained below.

- The level of the arised damages or dangers, when indicated contents are ignored, are classified by following indications and explained.


	WARNING	The content in the column of this indication is “ Be assumed that possibly die or get seriously injured ”.
	ATTENTION	The content in the column of this indication is “ Be assumed that possibly get damages or possibly only damage object occurred ”.

- Types of the contents being followed are classified by following figured symbols and explained. (The following is an example of expression in pictures)


	This figured symbol means caution “ ATTENTION ”
	This figured symbol means must not do “ PROHIBITION ”
	This figured symbol means surely execute “ INSTRUCTIONS ”

WARNING


Connection of cables should be done according to regular work.

- Connection of cables should be tightened reliably with strength using solderless terminal. (specified parts always using regular bonding plier)
- Install a fire protection cover (fireproof) covering connectin area completely, and close opening areas by tape. (Please reuse the fire protection cover which came with the products).
-  • When drawing cables around, fixing those cables with cable suppression part. Do not touch rotating part, high temperature part and surface of metal.
- Be sure to replace with cable unit when any cable was snapped. When a part of the cable unit was cut, you must not do the connection repair. It may be the cause of smoke, ignition or receiving an electric shock.



Be careful about receiving an electric shock.

 When doing electric connection service such as voltage measurement, please be careful enough about receiving an electric shock at electric charging parts and cable terminal parts.


Pull out electric plug when doing repair work.

 Disassembling, assembling and replacing parts should be done after pulling out electric plug. Receiving an electric shock or getting an injury may occur.


Be sure to use specified parts.

 Always use specified parts for the parts with mark  in the electric circuit diagrams and parts list. It may be the cause of smoke, ignition or damage.


Do not touch any rotating object with hand unless it stops completely.

 Slow rotation may also roll in your hands and cause injury.

Rebuilding is prohibited.


 Do not rebuild machine parts and components when repairing service. It may be the cause of damage or ignition.

Straightly pull out or insert in huasuton terminal.


 Do not twist it. It may be the cause of damage or ignition.

ATTENTION

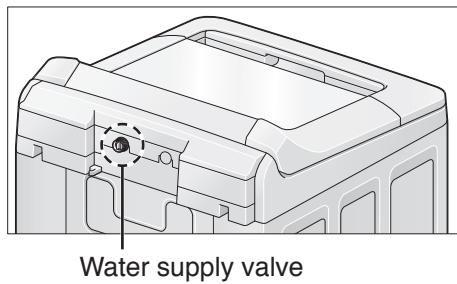
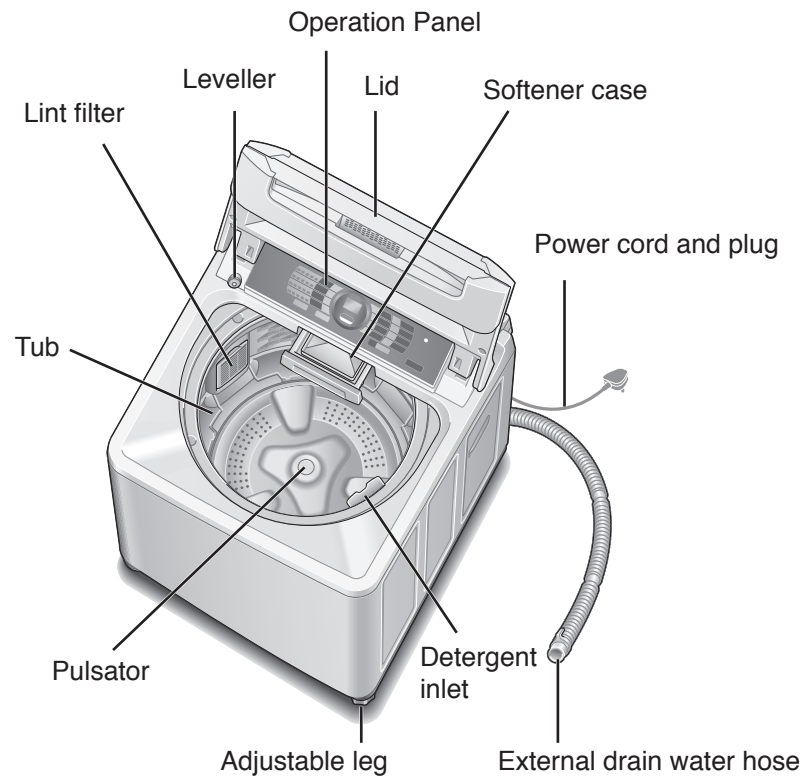
Please wear gloves when disassembling, replacing and assembling.

 Always wear gloves to prevent an injury by the metal end face or an electric shock at the time of the electricity service

Please be careful to the edges of the metal end face.

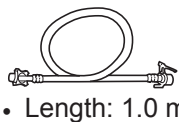
 Wear the working clothes of long sleeves to prevent an injury by the metal end face or please work after covering the end face with tape or towel.

2. PARTS IDENTIFICATION

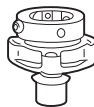


Accessories

- Water supply hose



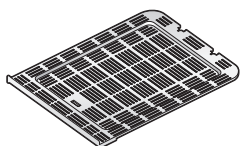
- Water tap adaptor



- External drain water hose



- Bottom cover



- Screw
For the bottom cover



3. SPECIFICATIONS

Model		NA-F135X1	NA-F115X1	NA-F135A1	NA-F125A1	NA-F115A1
Model Code		W8XT	W8XV	W8XW	W8XX	W8XY
Rate voltage and Frequency	220V/50Hz	TH-C3,VN-C2,RBD-S3	TH-C3,VN-C2	TH-C3,RBD-S3	TH-C3	TH-C3,VN-C2
	230V/50Hz	SG-S3	SG-S3	SG-S3	SG-S3	SG-S3,RBD-S3
	240V/50Hz	MY-S3	MY-S3			
Body	Colour	Stainless	Silver	White	White	White
Rate Power Consumption (Wash / Spin)	220V/50Hz	510W/275W	480W/250W	510W/275W	490W/263W	480W/250W
	220~240V/50Hz	580W/300W	530W/275W	580W/300W	550W/288W	530W/275W
Power Consumption	220~240V/50Hz	147Wh	125Wh	147Wh	136Wh	125Wh
Standard Capacity	Wash	13.5 Kg	11.5 Kg	13.5 Kg	12.5 Kg	11.5 Kg
	Spin	13.5 Kg	11.5 Kg	13.5 Kg	12.5 Kg	11.5 Kg
Standard Consumption	Water	93 Liter	86 Liter	93 Liter	90 Liter	86 Liter
Product Weight	Accessories	43 Kg	43 Kg	42 Kg	42 Kg	42 Kg
	Packing	49 Kg	49 Kg	48 Kg	48 Kg	48 Kg
Outer Dimension (mm.)	Body	640X 680X1034	640X680X1014	640X680X1034	640X680X1034	640X680X1014
	Installation	681X 709X1034	681X 709X1014	681X 709X1034	681X 709X1034	681X 709X1014
Pulsator with rated load (r.p.m.)		100 r / min				
Spin Tub with rated load (r.p.m.)		710 r / min				
Water Supply Pressure		0.01 to 1 MPa (0.1 to 10 Kgf / cm ²) / 1.0 ~ 18 liter / min.				
Motor		Single-phase induction motor 135°C				
Safety Switch		Checking Unbalance				
Buzzer		Rings when finishing washing or unusual				
Detergent Case Dispenser		Usable				
Fabric Softener Dispenser		Usable				
Filter Unit		Usable				
Child Safety		Usable				
Auto Restart		Usable				
Auto Power Off		Usable				

4. TECHNICAL INFORMATION

4.1 Standard Wash Capacity

COURSE	MAXIMUM CAPACITY		
	NA-F135X1 NA-F135A1	NA-F125A1	NA-F115X1 NA-F115A1
NORMAL	13.5 kg	12.5 kg	11.5 kg
SPEEDY	13.5 kg	12.5 kg	11.5 kg
DELICATE	5.0 kg	5.0 kg	5.0 kg
BABY-CARE	13.5 kg	12.5 kg	11.5 kg
FRAGRANCE	13.5 kg	12.5 kg	11.5 kg
BLANKET	4.2 kg	4.2 kg	4.2 kg
POWER WASH + SOAK	13.5 kg	12.5 kg	11.5 kg
WATER SAVE	13.5 kg	12.5 kg	11.5 kg
AIR DRY	3.0 kg	3.0 kg	3.0 kg
TUB HYGIENE	-	-	-

Note : - Normal course and Water Save course are recommended for a normally soiled load at the rated capacity of this washing machine.

4.2 Standard Water Supply

COURSE	TOTAL TIME (APPROX.)	WASH	RINSE	SPIN
NORMAL	60 min	12 min	Refill twice	5 min
SPEEDY	40 min	6 min	Refill twice	3 min
DELICATE	50 min	9 min	twice	1 min
BABY-CARE	75 min	12 min	Refill twice	7 min
FRAGRANCE	85 min	12 min	twice	5 min
BLANKET	75 min	12 min	Refill twice	3 min
POWER WASH + SOAK	120 min	(Soak 60min)+12 min	Refill twice	5 min
WATER SAVE	80 min	12 min	3 times	5 min
TUB HYGIENE	150 min	(Soak 60min)+12 min	Refill twice	7 min

Note : -Total time is approximate (When the standard water supply rate is 15 L / min).

-Total time may increase depending on low water pressure, bad draining conditions, and the amount and type of clothes.

5. INSTALLATION

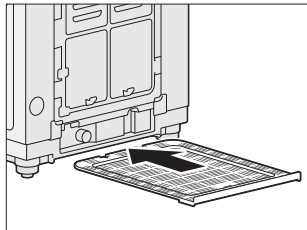
5.1 Check the location.

■ Avoid the following locations for installation.

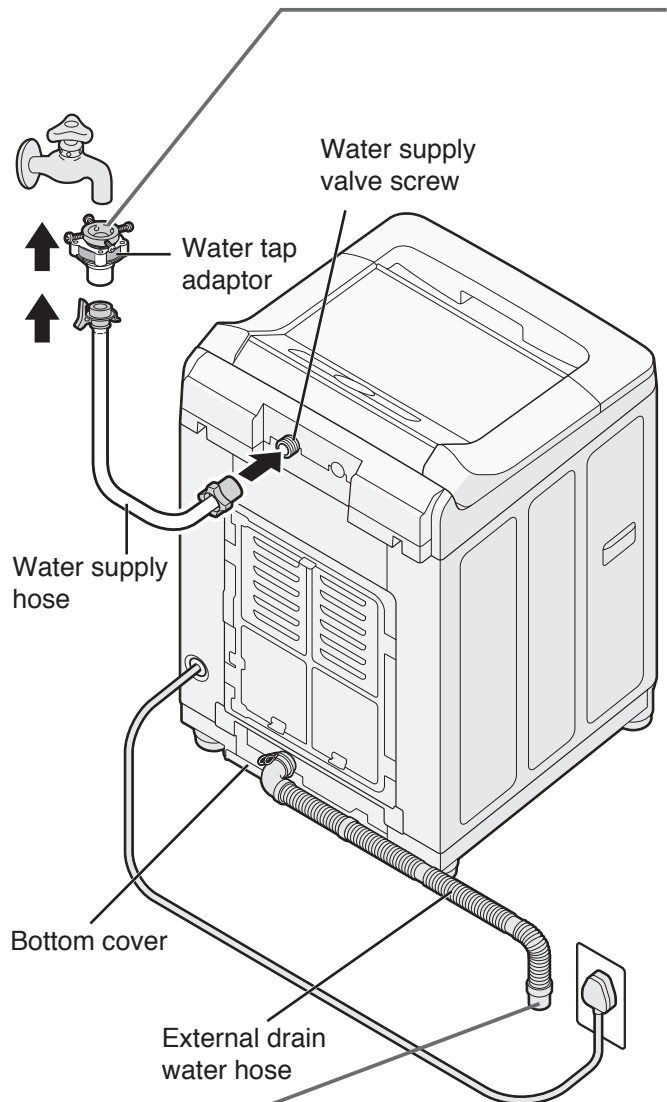
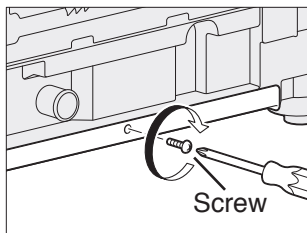
- Locations with a possibility of freezing
- Damp locations or locations where it may be exposed to rain, etc.
(To prevent electric shock or fire)
- Locations exposed to direct sunlight
(To prevent malfunction or deformation)
- Uneven or unstable locations (on blocks, timbers, a table with wheels, etc.)

5.2 Attach the bottom cover.

Insert the bottom cover along the guides.

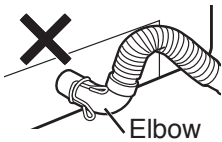


Fix with a screw.

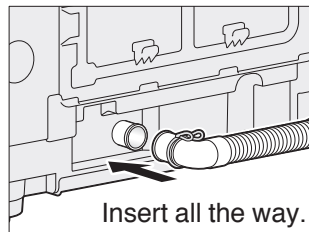


5.3 Attach the external drain water hose.

Connect.



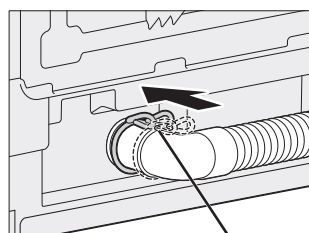
Do not direct the elbow upward.



Insert all the way.

Slide the hose band in the arrow direction.

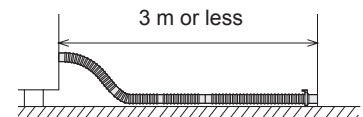
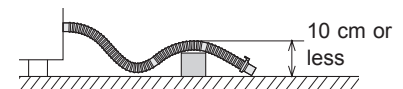
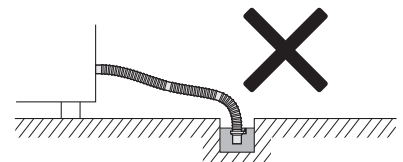
- Slide all the way until it stops.



Hose band

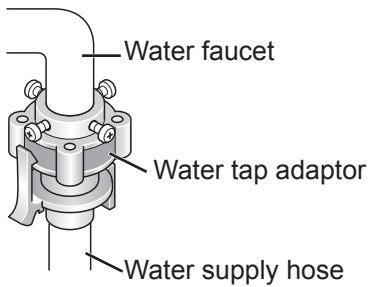
NOTE

- Do not put the hose tip under water.
- Do not raise the hose higher than 10 cm above the floor.
- Do not extend the overall length to more than 3 m.



- Make sure to ask a service person for installation. Do not install by yourself.
- If the installation, test run and inspection of the washing machine are not carried out following this installation method, Panasonic will not be liable for any accident or damage caused.

5.4 Connect the water tap adaptor and water supply hose.

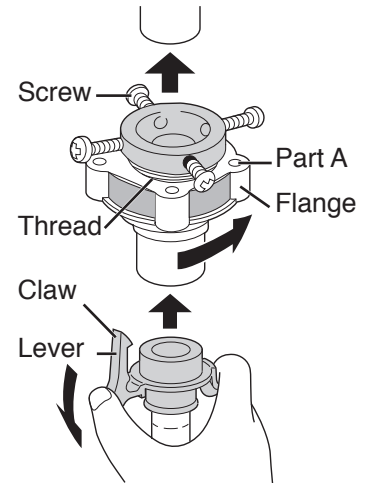


CAUTION

- Tighten the nut firmly.
- Do not twist, squash, modify or cut the hose.

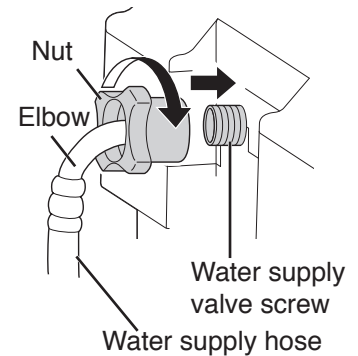
Connect the water tap adaptor to the water faucet.

- 1 Turn part A to the left until approx. 4 mm of the thread becomes visible.
- 2 Loosen the 4 screws.
- 3 Connect to the faucet and tighten the screws.
- 4 Turn part A to the right and tighten securely. (To prevent water leakage)



Connect the water supply hose to the water tap adaptor.

Insert the hose into the adaptor while pushing down the lever, and hook the claw of the lever on the flange of the adaptor.



Connect the water supply hose to the water supply valve screw.

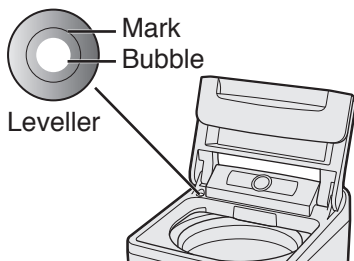
- 1 Hold the elbow and tighten the nut.
- 2 Check that the elbow is not loose.

5.5 Connect the power plug and grounding wire.

- Ask a service person to do the grounding work.
- In case of a 2-pin power cord, establish a ground.

5.6 Check the washing machine is level.

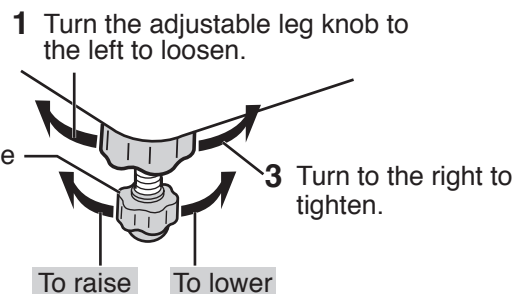
The bubble should be at the centre of the mark.



■ If the bubble is out of the mark



- 2 Turn the adjustable leg to eliminate wobble.



5.7 Perform a trial operation.

- Check that there is no water leakage, abnormal sounds or error display.

6. OPERATION PANEL

Change water amount

During the wash process, press “Water Level” to change the water amount.

- Some water amounts cannot be selected depending on the program.
- When the remaining time is displayed, press “Water Level” to check the water amount.

Water amount/remaining time



After starting operation, indicates the water amount according to the amount of laundry.



After approx. 5 seconds, indicates the approximate remaining time (min).

Water level/water amounts

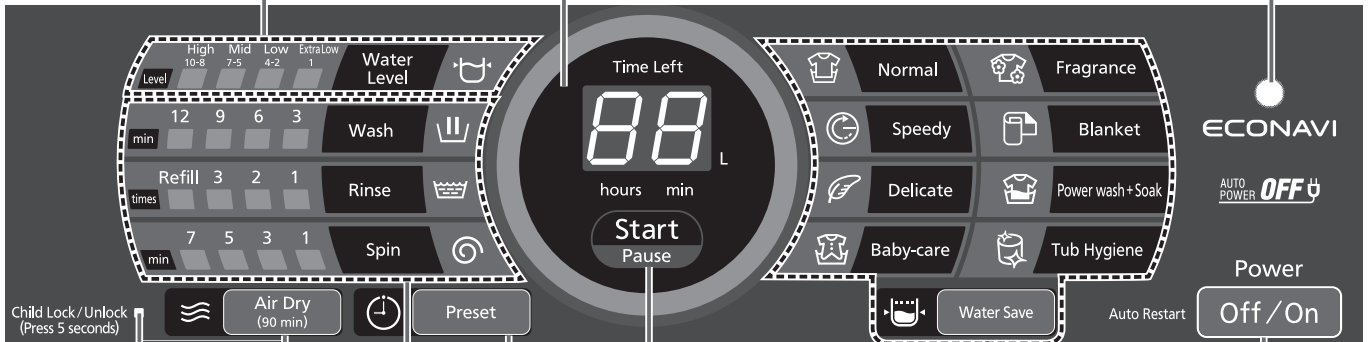
Level	High 10-8			Mid 7-5			Low 4-2			Extra Low 1	Model
Detergent*	☒☒☒			☒☒			☒			☒	
Water amount (L)	93	86	81	73	66	58	52	46	38	33	NA-F135X1
	90	86	81	73	66	58	52	46	38	33	NA-F135A1
	86	81	73	66	58	54	52	46	38	33	NA-F125A1
											NA-F115X1
											NA-F115A1

* ☒ : 1 scoop of detergent

- Each water level, except “Extra Low”, has three water amount options that can be switched while the level is lit by pressing “Water Level”. (Example: For NA-F135X1, “High” has 93 L, 86 L and 81 L options.)

- Operation panel of the NA-F135X1

ECONAVI lamp
(NA-F135X1 / NA-F115X1)



Child Lock lamp

Air Dry

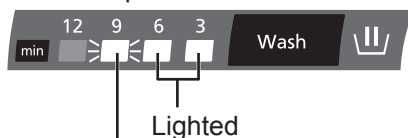
Start/Pause

Program selection

Power Off/On

Change process settings

Change the combination of wash, rinse and spin processes, and the time length or number of times for individual processes.



Lighted
Flashing (in progress)

- After starting operation, you can change settings only during wash process by pressing “Start/Pause”.

Preset

Set the time to finish washing (in hours). (⌚ lights.)



e.g.) 8 hours later

- Setting range: 2 - 24 hours later, in one-hour increments. (3 - 24 hours later for the Power wash + Soak program)
- Not available for the following programs: Delicate, Fragrance, Blanket, Tub Hygiene, Air Dry

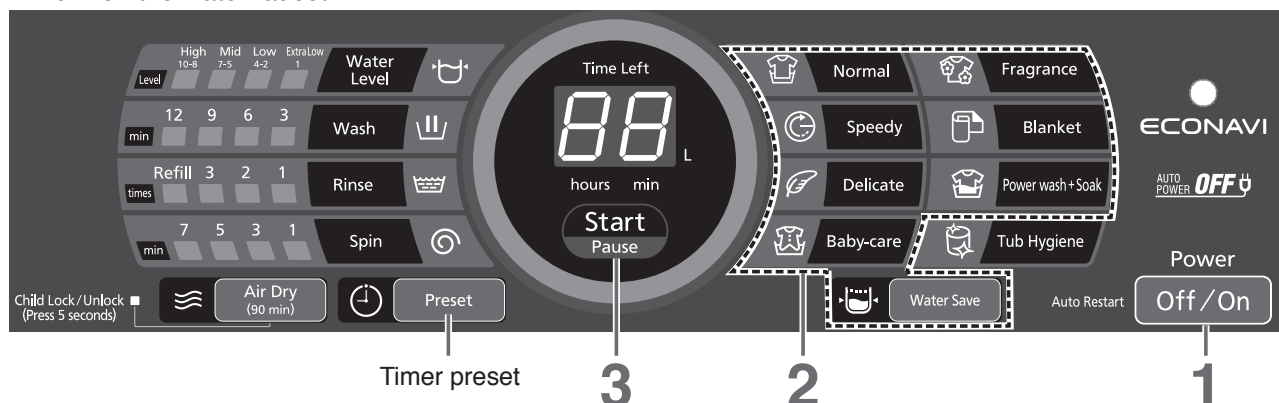
NOTE

- In case of a power failure during operation, operation will resume from the point where it was stopped when the power is recovered (Auto Restart).
- The power turns off automatically if you do not press “Start/Pause” within 10 minutes after power-on.

7. WASHING

Preparation:

- Check if the washing machine is properly installed. (P.7)
- Turn on the water faucet.



After loading laundry

Off/On Turn the power on.

- The Normal program is selected when the power is turned on.

Select a program. (P.6)

■ Timer preset

Start
Pause

Start.

The pulsator moves without water and measures the amount of laundry (approx. 5 seconds).

▼
Water amount indication
(approx. 5 seconds)

▼
Remaining time indication

- To check the water amount
□ Press "Water Level".

According to the water amount indication

Put in detergent.

- Approx. 20 seconds after the water amount is displayed, water supply begins.

Close the lid.



Operation ends with beeps.

Set how many hours later to finish operation. (P.9)

Timer preset

- 2 minutes after start-up, all indications except turn off.
- To confirm after the timer has been set, press **Timer preset**.
- To cancel or change, press **Off/On**.
- The hours that can be set differ depending on the program.

When the Fragrance program is selected

The buzzer sounds before the final rinse and operation is paused. Put the desired amount of softener which has been diluted with water directly into the tub.



- The Fragrance program cannot be selected when Child Lock (P.12) is set.
- Operation will resume if the lid is left closed for more than 1 hour.

■ After pressing "Start"

- You can change the water level until the end of the wash process.
- You can change each of the "Wash", "Rinse" and "Spin" operation contents until the end of the wash process. Press "Pause" beforehand.
- You cannot change the program.

8. WASHING OPTIONS

ECONAVI

(NA-F135X1 / NA-F115X1)

Available in the Normal program, this function automatically adjusts the operation time and water amount according to the detected amount of laundry and water temperature.

ECONAVI will not work if you change the water amount or process settings.

■ Lamp indications

- Flashing: Detecting
- Lighted: ECONAVI enabled
- Unlit: ECONAVI disabled



■ Switch on/off

1 Off/On

2 Tub Hygiene

3 Water Level Press and hold for 3 seconds

4 Water Level to select (On) or (Off)

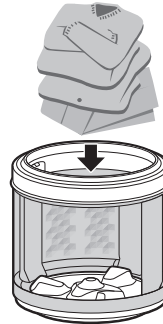
5 Start/Pause 6 beeps

* Test conditions:

- Normal program
- Comparison between ECONAVI-enabled operation (amount of laundry: 4 kg, water temperature: above 35 °C) and ECONAVI-disabled operation (amount of laundry: 13.5 or 11.5 kg (rated capacity), water temperature: below 15 °C)
- Test was conducted based on IEC60456 except for water temperature.

Delicate

Use this program to gently wash delicate clothes and stylish garments.



Load laundry evenly.

- Load items that easily float first, and press them from above.
- Use laundry nets for delicate underwear only.
- Amount that can be washed at one time:

Water Level	Capacity
73 L	5 kg
66 L	3 kg
58 L	1 kg

NOTE

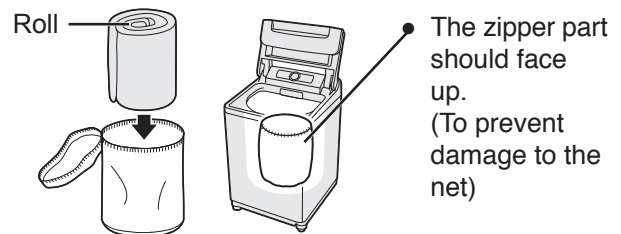
- Do not use bleach.
- Use liquid delicate detergent.
- After operation ends, take out clothes immediately. (To prevent wrinkles and colour staining)

Blanket

■ Washable blankets

- Material: 100% synthetic fibre or 100% cotton
- Weight: 4.2 kg or less
- Blankets with a machine-washable tag attached

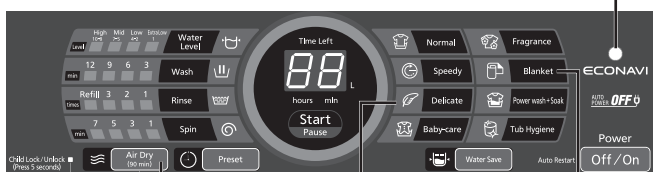
- Put a blanket in the net and load it in the tub.



NOTE

- Use liquid detergent.
- The water amount indication shows the maximum and cannot be changed.

ECONAVI lamp
(NA-F135X1 / NA-F115X1)



Air Dry

Delicate

Blanket

9. MAINTENANCE

Cancelling end buzzer

Start
Pause

Pressing down,

Off / On press.

Then hold on for

3 seconds. 2 short beeps

- To reset, do the same procedure. 4 short beeps

Setting Child Lock

To prevent children from falling into the tub and drowning, if the lid is opened while the washing machine is operating, this function sounds a buzzer until it is closed. Not closing it within 10 seconds flushes the water out.

- This function does not lock the lid and button operations.
- When water is drained forcibly, "U 99" is displayed. (P.16)

After closing the lid

Off / On Turn the power on.



Press and hold for 5 seconds. 2 short beeps



- To cancel, do the same procedure. 4 short beeps

Turning the tub by hand

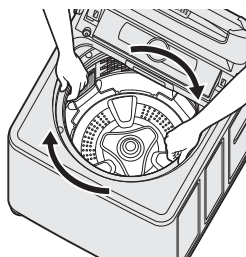
If it is difficult to reach the detergent inlet.

Off / On Turn the power on.

When a clicking sound is heard

Turn the tub.

(Clockwise only)

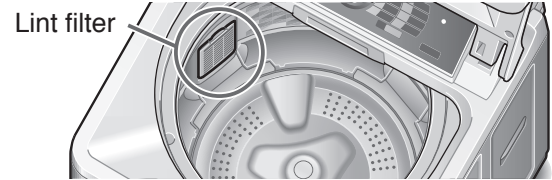


NOTE

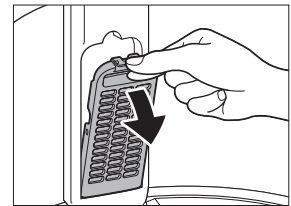
- If there is water in the tub or "Start" is pressed, the tub cannot be turned.

Lint filter

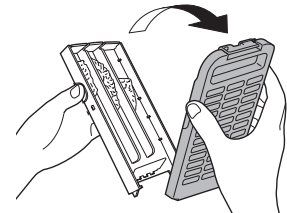
After each operation



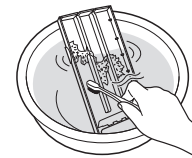
Remove the filter.



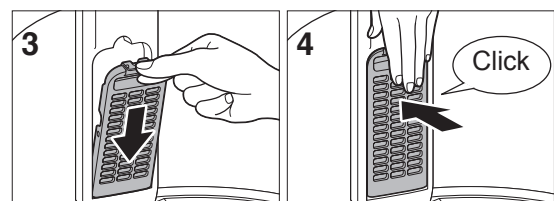
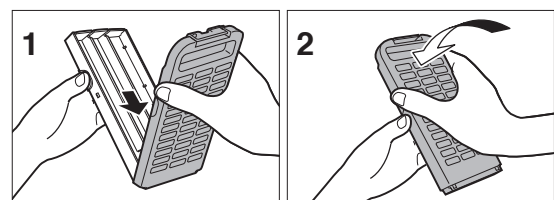
Open the filter and remove lint.



- If lint is difficult to remove, soak and wash the filter in water.



Attach the filter in its original position.



NOTE

- Do not wash laundry without the filter. (To prevent damage to clothes)
- Turn the tub by hand if it is difficult to remove the filter.
- If the filter is broken, purchase a new one at your local dealer.

10. TEST MODE










Fig-1



Fig-2

- Set the power switch to "off" as Fig-1.
 - Press and hold both the "Water Level" and "Wash" buttons with one hand.
 - Press the power switch to "on".
 - Release your fingers from the buttons and power switch which you pressed same as Fig-2.
 - Within three seconds press the "Water level" button to set the desire check procedure.
- (Check Contents as press button step by step : A,B,C,E M,G and H)

Number of timers The "Water Level" button is pressed	Check Procedure	Check Contents	Lamp illumination condition	Operation condition
0	A	<ul style="list-style-type: none"> ●Cycle end buzzer ●Timer indicator ●Auto power off 		<ul style="list-style-type: none"> ●When the end buzzer sound three times, the lamps will flash on and off the remaining time display and the power will be switched off immediately after operation is finished.
1	B	<ul style="list-style-type: none"> ●Washing operation 		<ul style="list-style-type: none"> ●If there is no water in the tub, the operation still wash. ●If the PCB fault occurred, an error indication "H05" will display.
2	C	<ul style="list-style-type: none"> ●Spinning operation ●Lid / SF switch 		<ul style="list-style-type: none"> ●The spinning operation, Check lid & SF switch operation. ●"Light up" lid switch working.
3	E	<ul style="list-style-type: none"> ●Adjust the water amount against amount detection 		<ul style="list-style-type: none"> ●Press the "Wash" button to adjust LO (initial mode) L1 (1-rank higher water level). ●Press "Start/Pause" button to confirm.

4	M	<ul style="list-style-type: none"> ●Set to initial mode for tension of belt 		<ul style="list-style-type: none"> ●In case to change PCB or move V-belt. Set the V-belt tension to initial mode for using below procedure. ●The initial display will be indicated "b0", after that press "Start/Pause" button once, it shall be listened click sound six times to set properly.
5	G	<ul style="list-style-type: none"> ●Indicate the error message of the last time 		<ul style="list-style-type: none"> ●"Digit lights" shall be indicate "E" initially, press "Wash" button to show the last error and press the wash button again to return to initial mode. ●If any error message occurred in the past, "H" or "U" some number shall be indicated alternately. If no error message occurred, the light indicates "00".
6	H	<ul style="list-style-type: none"> ●Indicate the operation times 		<ul style="list-style-type: none"> ●"Digit lights" shall be indicate "C" initially, press "Wash" button to change indication Digit of operation times. ●Press once : Digit "Thousand. Hundred". ●Press twice : Digit "Ten.One".

11. TROUBLESHOOTING

	Symptoms	Points to be checked
Time	Time indication increases or does not decrease	<ul style="list-style-type: none"> Time indication is approximate. Remaining time is corrected during operation and displayed.
	Operation time is longer than the time indication. Operation does not stop even after the preset time.	<ul style="list-style-type: none"> The operation time may be longer if laundry is concentrated on one side or the water supply or drainage is not good. (Error Display "U11", "U14")
Main unit	No operation	<ul style="list-style-type: none"> Power failure? Is the lid closed completely? Has the power fuse blown or the breaker tripped? Is the power plug inserted completely? Is the water faucet turned on? Did you press "Start"? Is the timer preset?
	Cannot change process settings (after start-up).	<ul style="list-style-type: none"> Process settings can be changed during wash process by pressing "Pause". To change the program or settings after the end of wash process, turn the power off and on again.
Wash	No water supply	<ul style="list-style-type: none"> Is the water faucet turned on? Water outage? Is the water supply filter clogged with dirt?
	Water is supplied in the middle of wash process.	<ul style="list-style-type: none"> If the water level drops, water is added automatically. With a large amount of laundry, water is added several times automatically.
	The water level is too high for the amount of laundry.	<ul style="list-style-type: none"> If laundry is wet or there is water in the tub before operation, the water level may be higher.
	The water level is too low for the amount of laundry.	<ul style="list-style-type: none"> With light clothes (of synthetic fibre, etc.), the water level may be lower.
Rinse/Spin	Operation started with rinse, but water is not supplied.	<ul style="list-style-type: none"> If there is no water in the tub, water is supplied after spin. If there is water in the tub, water is supplied after water discharge.
	Operation suddenly changes to rinse process in the middle of spin. Only spin is desired, but operation starts with rinse.	<ul style="list-style-type: none"> If clothes are concentrated on one side of the tub, the washing machine automatically corrects unevenness by starting rinse process. (Place clothes as evenly as possible.)
	Irregular rotation during spin	<ul style="list-style-type: none"> The tub rotation speed is adjusted to reduce foaming during spin.
Others	Power failure/ The breaker has tripped.	<ul style="list-style-type: none"> Operation will resume from the point where it was stopped when the power is recovered (Auto Restart).
	Water outage	<ul style="list-style-type: none"> When water supply is recovered, remove the water supply hose, release turbid water from the faucet, and then start the washing machine.
	Cannot select the Fragrance program.	<ul style="list-style-type: none"> If Child Lock is set, the Fragrance program cannot be selected.

12. TABLE OF ERRORS

12.1 U-Error indication

- If there is an operation error or if there is a problem with the washing machine, such as faulty draining, spinning etc; operation will stop, the warning buzzer will sound, and an error indication will be displayed.
- All the switches cannot be operated.
- An error indication will be displayed.

Indication	Content	Check Point	Method to clear
U11	Water can not drain	<ul style="list-style-type: none"> ●Check at drain water hose, clogged or not? ●Check at hose tip under water flow. ●Check at drain hose raised higher than 10 cm. above the floor. ●Check total length longer than 3 m. (including the extension hose). 	<ul style="list-style-type: none"> ●Resume operation by opening and closing the lid ●Clear and clean drain hose
U12	The lid is open	<ul style="list-style-type: none"> ●Did you try to run the washing machine with the lid open? 	<ul style="list-style-type: none"> ●Close the lid
U13	Spin or Air Dry is not possible	<ul style="list-style-type: none"> ●Are clothes concentrated on one side of tub? ●Is the washing machine installed on an unstable or inclined surface? 	<ul style="list-style-type: none"> ●Distribute the clothes evenly and close the lid ●Resume operation by opening and closing the lid
U14	Water can not be supplied	<ul style="list-style-type: none"> ●Is the water faucet turned on? ●Water outage? ●Is the water supply filter clogged with dirt? 	<ul style="list-style-type: none"> ●Resume operation by opening and closing the lid
U99	Water has been forcibly drained	<ul style="list-style-type: none"> ●Water has been forcibly drained because the lid was open for 10 seconds or more with Child lock set. 	<ul style="list-style-type: none"> ●Disconnect the power plug-->plug in (after 5 sec.)

12.2 H-Error indication

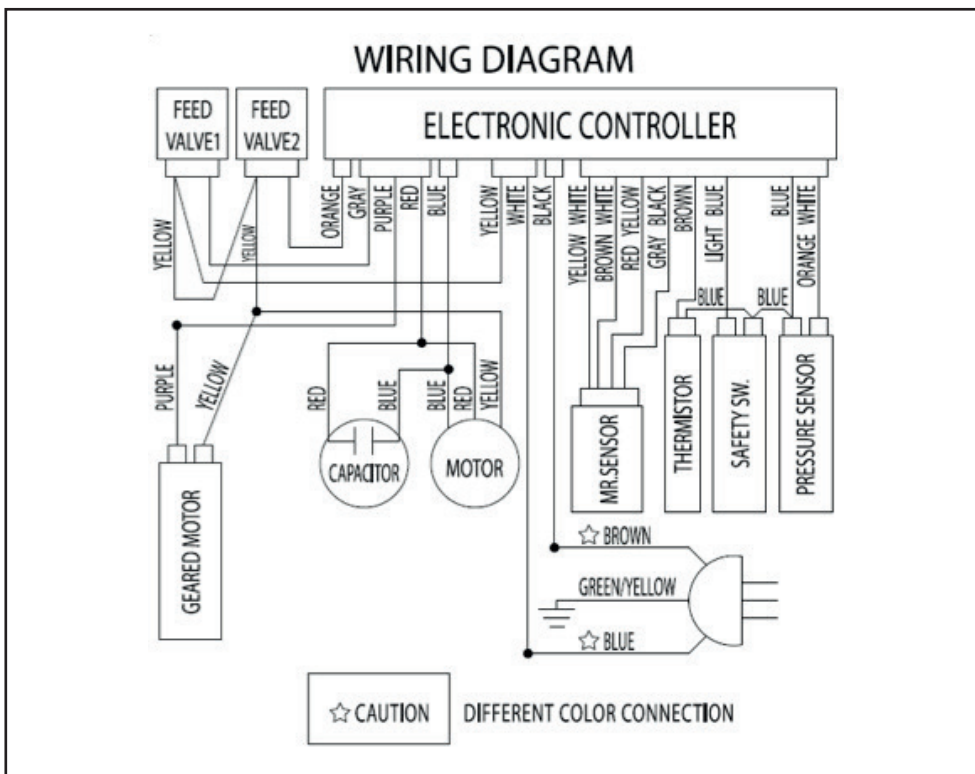
- If there is an operation error or if there is a problem with the washing machine,
- All the switches cannot be operated.
- An error indication will be displayed.

Indication	Content	Check Point	Method to clear
H01	Water level sensor error	<ul style="list-style-type: none"> ●Check at condition of the connector ●Replace the Pressure sensor switch ●Replace PCB board 	●Disconnect the power plug--->plug in
H02	Motor triac error	<ul style="list-style-type: none"> ●In water drain action check both side of capacitor that voltage not equal to "0" V. ●Replace PCB board 	●Disconnect the power plug--->plug in
H04	Load relay short error	●After turn on the Motor for 2 seconds, capacitor voltage is not "0"	●Change Capacitor
H05	The memory circuit of IC error	●Replace PCB board	●Disconnect the power plug--->plug in

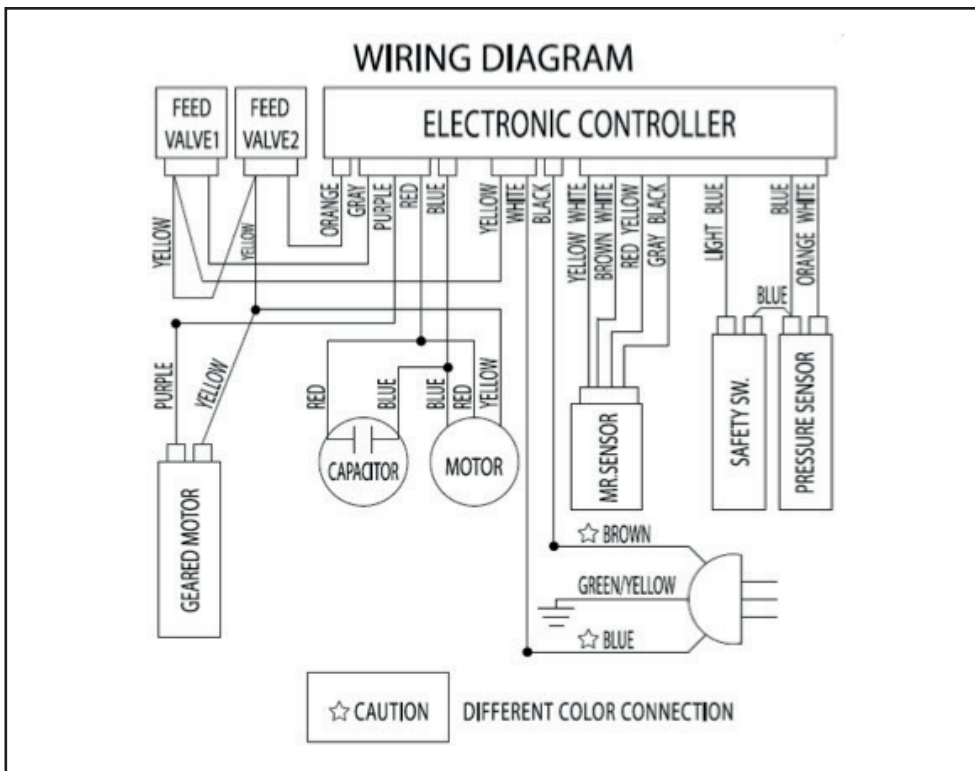
H12	Safety switch connection error	●Replace Safety switch	●Disconnect the power plug--->plug in
H17	Thermistor error (for X series)	●Replace PCB board	●Disconnect the power plug--->plug in
H21	Overflow error	<ul style="list-style-type: none"> ●Check Feed valve and PCB ●Replace Feed valve 	●Disconnect the power plug--->plug in

13. WIRING DIAGRAM

13.1 NA-F135X1, NA-F115X1



13.2 NA-F135A1, NA-F125A1, NA-F115A1



14. DISASSEMBLY

14.1 Controller Unit



Fig.1



Fig.2



Fig.3



Fig.4

- Use Screw drive (+) take off screws at Panel A as Fig.1
- Pull off Insulation Spacer A loose from lock of Controller Unit as Fig.2
- Use Screw driver (+) take off screws at Controller Unit with Panel Face B as Fig.3
- Change new part of Controller Unit as Fig.4

14.2 Panel Face B



Fig.5

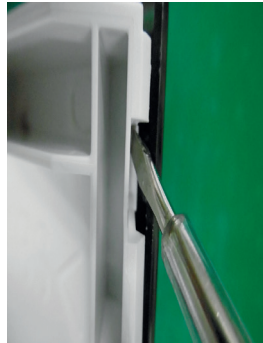


Fig.6

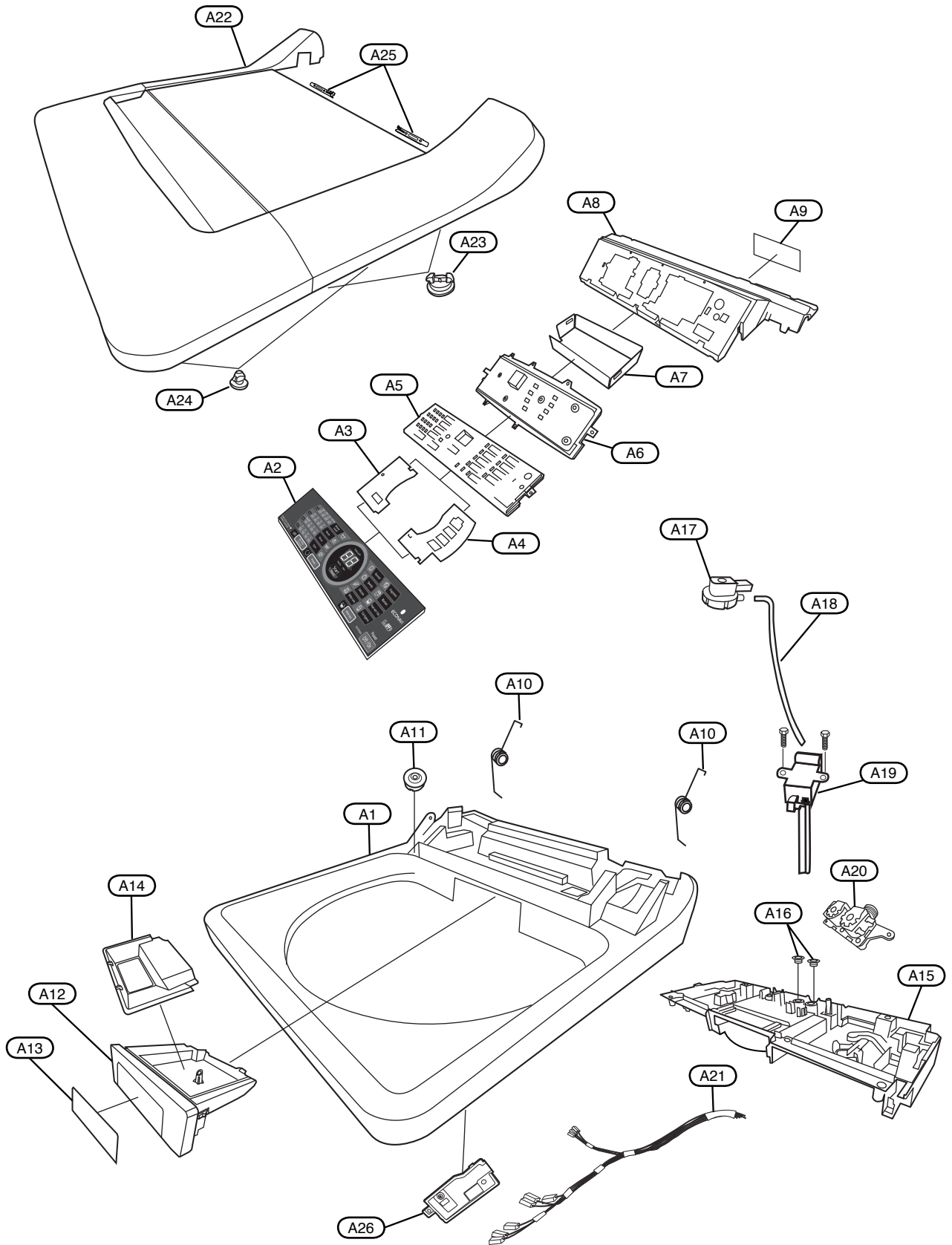


Fig.7

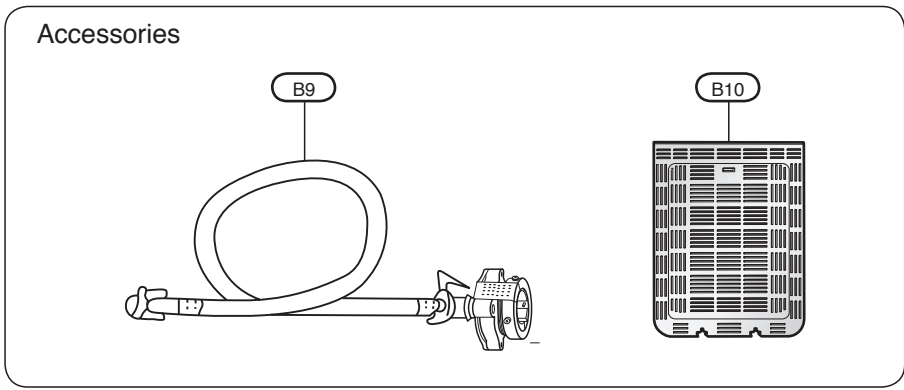
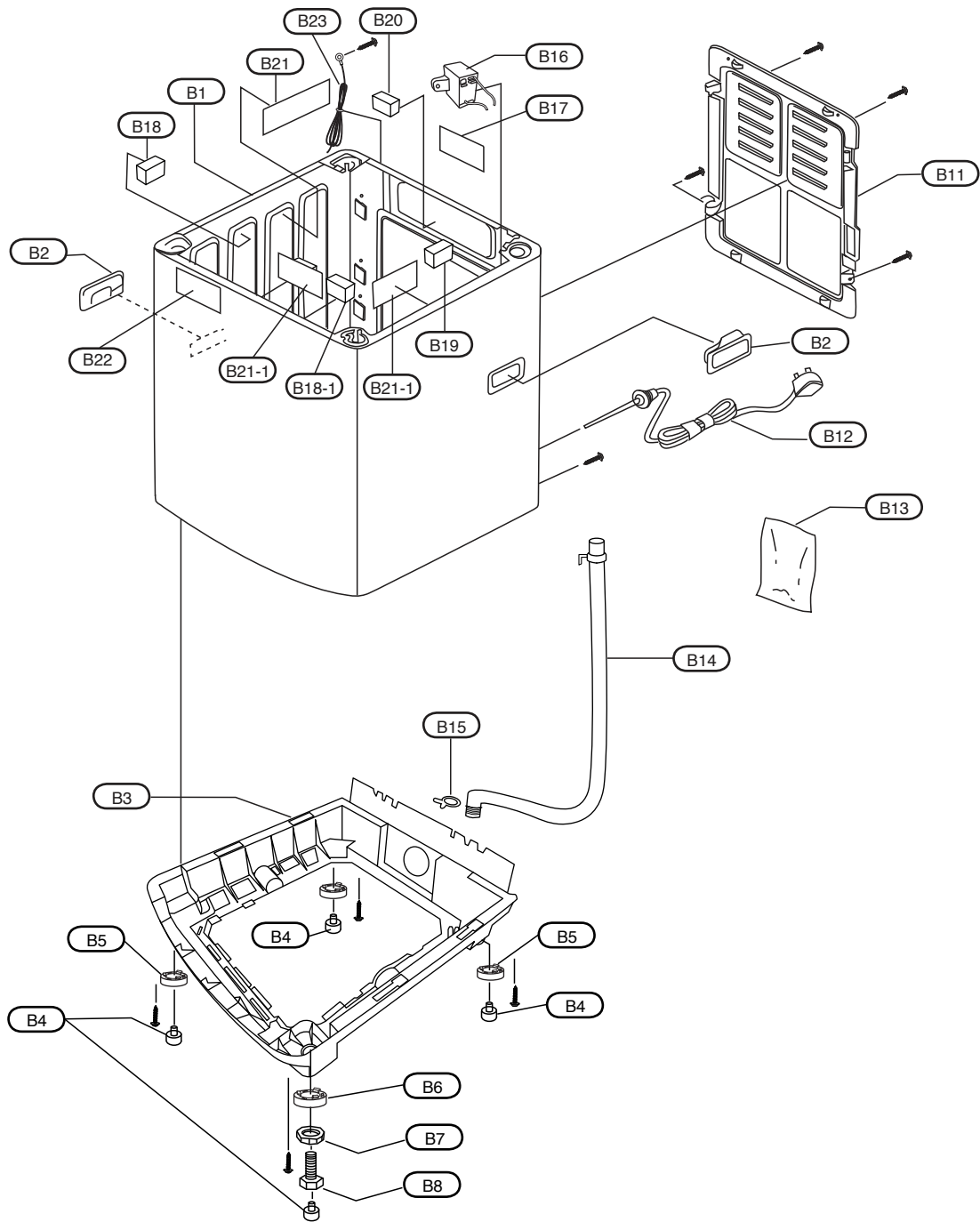
- Use Screw driver (-) push lock loose from Panel Face C as Fig.5
- Use Screw drive (-) push insert between Panel Face B and Panel Face C as Fig.6
- Take off all parts of Panel Face B for change new part as Fig.7

15. PARTS EXPLODED VIEW AND REPLACEMENT PARTS LIST

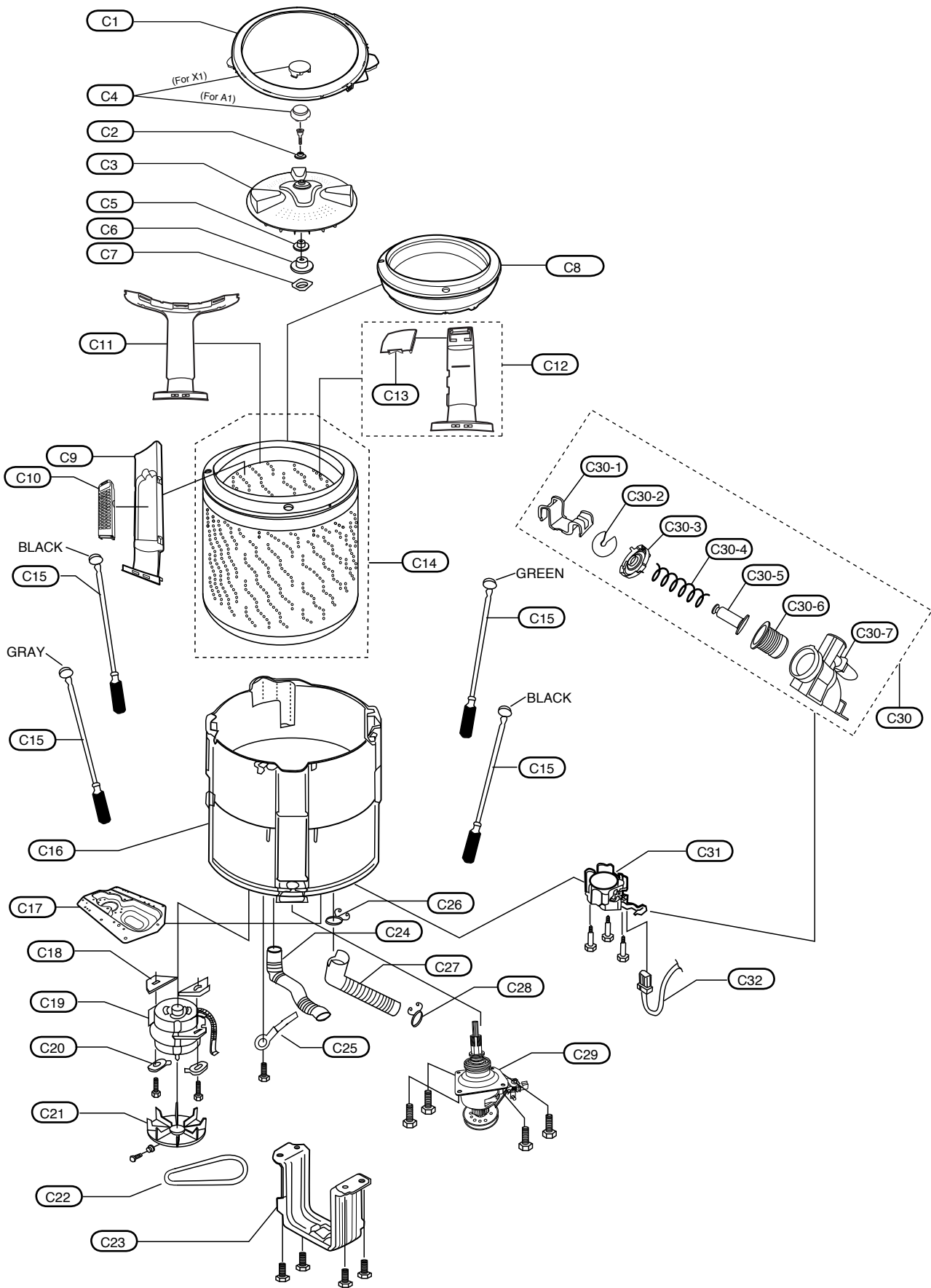
15.1 Parts Exploded View : Part A



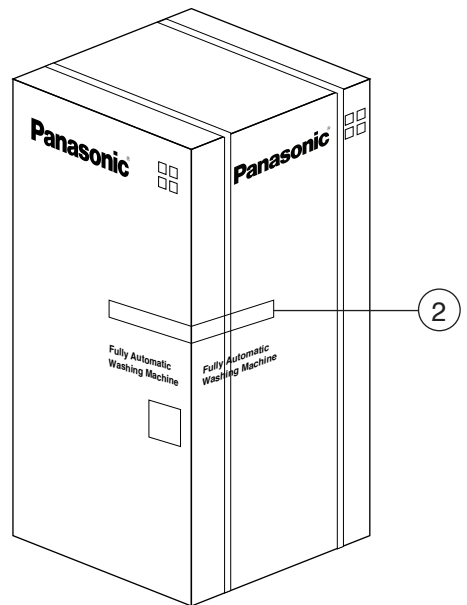
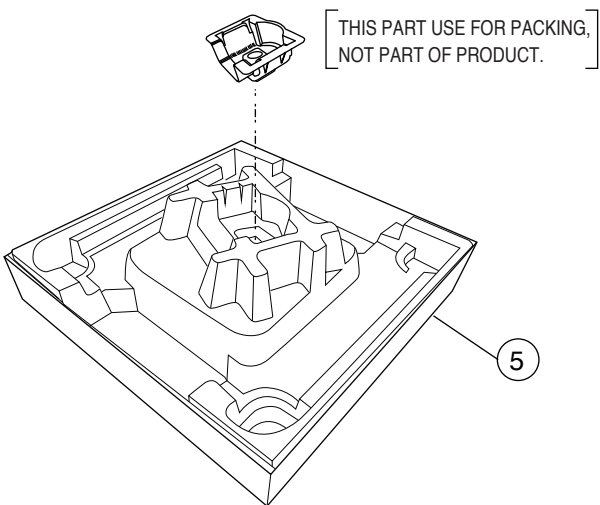
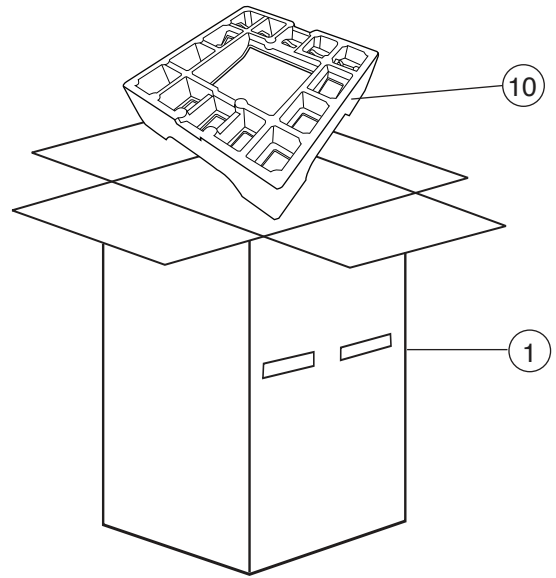
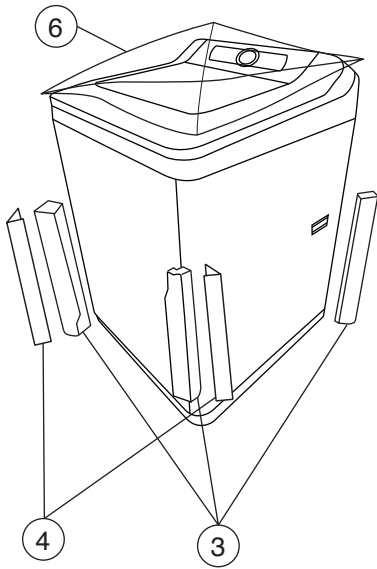
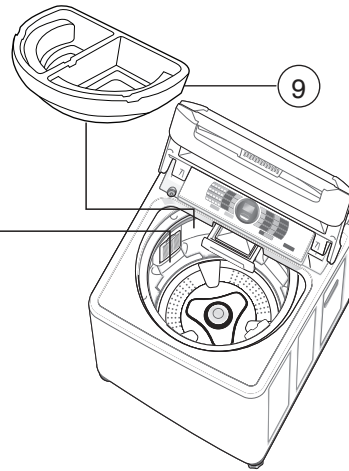
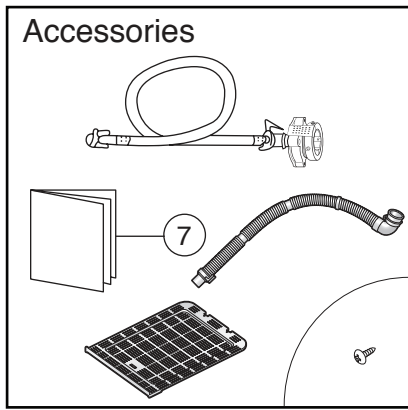
15.3 Parts Exploded View : Part B



15.5 Parts Exploded View : Part C



15.7 Parts Exploded View : Packing



15.8 Replacement Parts List Parts List - Packing

Ref. No.	Part Name	Part No.	Safety	F135X1					F135A1			F125A1		F115X1				F115A1				Remark	
				TH	VN	MY	SIN-LO	SIN-EX	TH	SIN-LO	SIN-EX	TH	SIN-LO	TH	VN	MY	SIN-LO	TH	VN	SIN-LO	SIN-EX		
1	PROTECTION CASE A	AXW90018XT10		1					1			1		1				1				THAI	
		AXW90018XT60			1	1	1	1	1		1	1		1		1	1	1	1	1	1	1	ENGLISH
2	CASE PLATE A	AXW91188XT00		2	2	2	2	2															
		AXW91188XV00												2	2	2	2						
		AXW91188XW00							2	2	2												
		AXW91188XX00										2	2										
3	CORNER CUSHION -F	AXW90158XT00		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	FRONT SIDE
	CORNER CUSHION -B	AXW90158XT50		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	BACK SIDE
4	CORNER PAD	AXW90168XT00		2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	FRONT SIDE
5	PROTECTION CASE B UNIT	AXW090B8XT00		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
6	LID SHEET	AXW90698XT00		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	TOP LID UNIT
		AXW90698XT50		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	UNDER LID UNIT
7	OPERATING INSTRUCTION	AXW99018XT40		1					1			1		1				1				ENGLISH/THAI	
		AXW99018XT10					1	1		1	1		1				1				1	1	ENGLISH
		AXW99018XT20			1										1						1		VIETNAMESE
		AXW99018XT30				1										1							ENGLISH/MALAY
8	ACCESSORY BAG	AXW90576UP30		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
9	SPIN TUB SUPPORT	AXW90858XT00		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
10	SIDE CUSHION	AXW90048XT00		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	