Service Manual

Vacuum Cleaner MC-5010/MC-5030



♠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

IMPORTANT SAFETY NOTICE =

There are special components used in this equipment which are important for safety. These parts are marked by \triangle in the Schematic Diagrams, Circuit Board Diagrams, Exploded Views and Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacturer.

CONTENTS

Page	Page
1 SPECIFICATION2	7 REPLACEMENT PART LIST
2 SCHEMATIC DIAGRAM2	8 EXPLODED VIEW (Attachment)
3 PICTORIAL DIAGRAM2	9 DISASSEMBLY INSTRUCTION
4 SCHEMATIC DIAGRAM2	10 TROUBLE SHOOTING GUIDE1
5 PICTORIAL DIAGRAM2	11 PACKING INSTRUCTION 1:
6 EXPLODED INSTRUCTION3	

1 SPECIFICATION

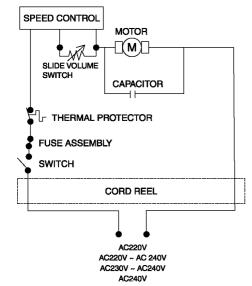
MODEL	MC-5010		MC-	5030	
POWER SOURCE	AC220V	AC220V AC220 ~ 240V		AC240V	
(FREQUENCY)	50Hz	50Hz 50Hz/60Hz		50Hz	
POWER CONSUMPTION	160	00W	1800W		
CLOSED SUCTION	>1800r	mmH₂O	>1900n	nmH ₂ O	
INITIAL AIR FLOW	>1.9m³/min				
AIR POWER	SYNTHETIC FILTER				
	30	330	W		
DUST CAPACITY	4.2 liters				
BODY DIMENSION (mm) W x L x H	304mm x 574mm x 273mm				
WEIGHT (include ATM)	7.4kg 7.8kg				
CORD LENGTH	5.0m, > 5.4m (Australia, New Zealand)				
ATTACHMENTS.	Hose, Extension Wands, Floor Nozzle, Crevice Tool, Dusting Brush, Upholstery Brush, Curve wand, Hose Connection Wand				

^{*}Specifications are subject to change without notice for future improvement.

2 SCHEMATIC DIAGRAM

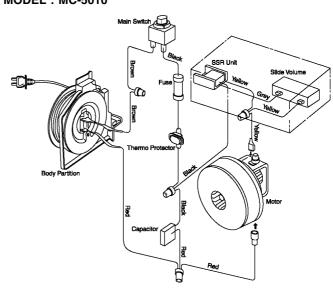
MODEL: MC-5010

With capacitor



3 PICTORIAL DIAGRAM

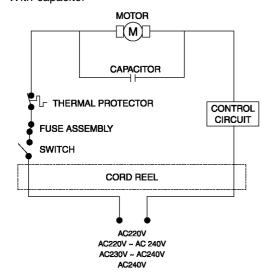
MODEL: MC-5010



4 SCHEMATIC DIAGRAM

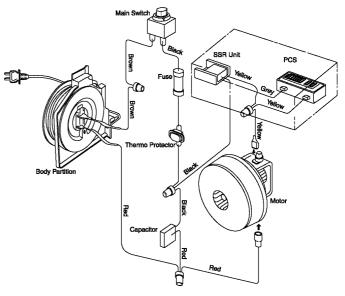
MODEL: MC-5030

With capacitor

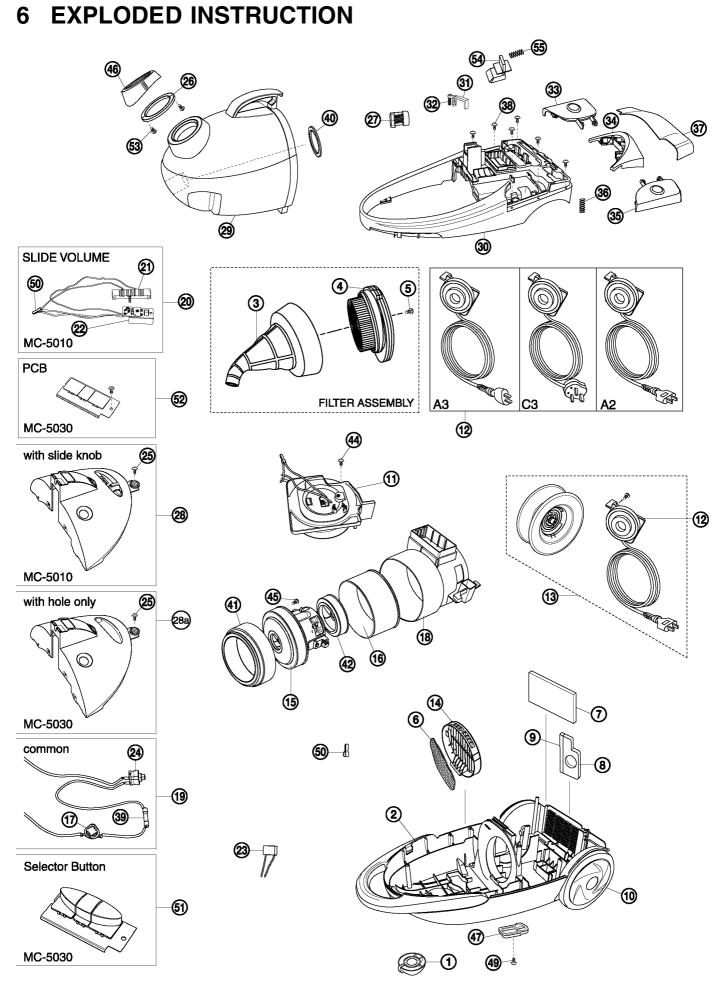


5 PICTORIAL DIAGRAM

MODEL: MC-5030



EXPLODED INSTRUCTION

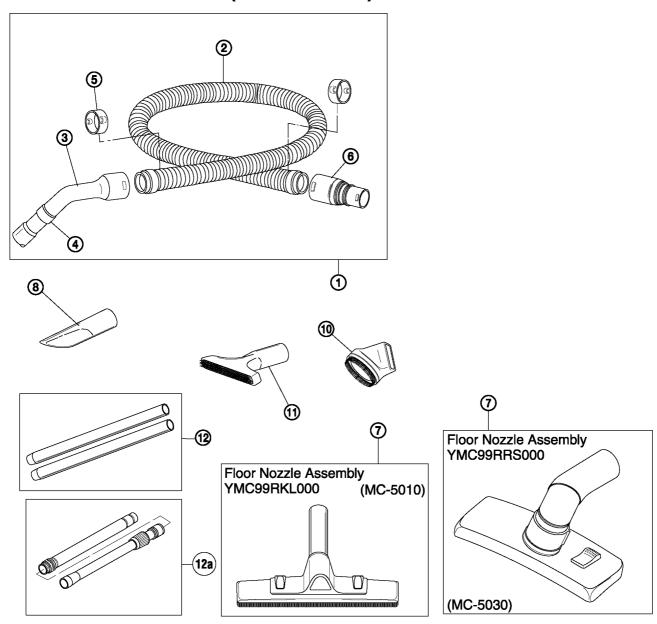


7 REPLACEMENT PART LIST

NO Caster Unit	REF	PART NAME	PART NUMBER	I MOD	EL (PC5/SE	T)	REMARKS
Caster Unit			TART NOMBER				112.00
1							
2 Lower Body	1	Caster Unit	AMC95C-7K000				
3 Pie-Filler				<u> </u>			Black
Filter Unit		,					
5 Fapping Screw XTM-14BFY 1 1 1 1 1 1 1 1 1							
Filter							
7							
Shaus Filter				<u> </u>			Others
Blower Cutlet Unit							
Section	` '						Windle East
10 Wheel				ļ			
11 Body Partition Unit							
12 Power Cord Unit/Railbase Unit (C.3) VMC78ES600M -	-						
12 Power Cord Unit/Railbase Unit (C-3) VMC93EKM00H - 1 1 AC220V-240V-South Africa (12) Power Cord Unit/Railbase Unit (C-3) VMC93EKM00H - 1 1 AC220V-240V-Australia/New Zeal (12) Power Cord Unit/Railbase Unit (C-3) VMC93EKM00C - 1 1 AC220V-240V-Australia/New Zeal (12) Power Cord Unit/Railbase Unit (C-2) VMC93EKM100 - 1 1 AC220V-240V-Australia/New Zeal (12) Power Cord Unit/Railbase Unit (C-3) VMC93EKM100 - 1 1 AC220V-240V-Australia/New Zeal (12) Power Cord Unit/Railbase Unit (C-3) VMC93EKM00V 1 1 1 AC220V-240V-Ohers (12) Power Cord Unit/Railbase Unit (C-3) VMC93EKM00V 1 1 1 AC220V-240V-Ohers (12) Power Cord Unit/Railbase Unit (C-3) VMC93EKM00V 1 1 1 AC220V-Malaysia (12) Power Cord Unit/Railbase Unit (C-3) VMC99EKM00V 1 1 1 AC240V-Malaysia (13) Cord Reel Unit (C-3) VMC99NTB00B - 1 1 Thalland (13) Cord Reel Unit (C-3) VMC99NTB00D - 1 1 South Africa (13) Cord Reel Unit (C-3) VMC99NTB00D - 1 1 AUstralia/New Zealand (13) Cord Reel Unit (C-2) VMC99NTB00D - 1 1 AUstralia/New Zealand (13) Cord Reel Unit (C-3) VMC99NTB00D - 1 1 AUstralia/New Zealand (13) Cord Reel Unit (C-3) VMC99NTB00D - 1 1 AUstralia/New Zealand (13) Cord Reel Unit (C-3) VMC99NTB00D - 1 1 AUstralia/New Zealand (13) Cord Reel Unit (C-3) VMC99NTB00D - 1 1 AUstralia/New Zealand (13) Cord Reel Unit (C-3) VMC99NTB00D - 1 1 AUstralia/New Zealand (13) Cord Reel Unit (C-3) VMC99NTB00D - 1 1 AUstralia/New Zealand (13) Cord Reel Unit (C-3) VMC99NTB00D - 1 1 AUstralia/New Zealand (13) Cord Reel Unit (C-3) VMC99NTB00D - 1 1 AUstralia/New Zealand (13) Cord Reel Unit (C-3) VMC99NTB00D - 1 1 AUstralia/New Zealand (13) Cord Reel Unit (C-3) VMC99NTB00D - 1 1 AUstralia/New Zealand (13) AUstralia/New Zealand (13) AUstralia/New Zealay (13) AUstralia/New Zealay (13) AUstralia/New Zealay (13)							AC220V - Thailand
122 Power Cord Unifikalibase Unit (C-3) VMGSPNTBOOG		, ,					
Power Cord Unit/Railbase Unit (C-2)	` '	` ,					
Power Cord Unit/Raibase Unit (C-2) VMG91ES000C -	` '	()		-			
Power Cord Unit/Railbase Unit (C-2) VMC98EKM100	` '	` '		-			
12 Power Cord Unit/Railbase Unit (C-3) YMC93EKM00V							
Power Cord Unit/Railbase Unit (C-3)	` '	` '					
13 Cord Reel Unit (C-2)	` ,	` ,					,
133 Cord Reel Unit (C-3)	\ /			-			
13 Cord Reel Unit (C-3)		, ,		-			
133 Cord Reel Unit (A-3)							
13 Cord Reel Unit (C-2)							
13	, ,	` '					
130 Cord Reel Unit (C-3)	, ,	` '		-			
13	, ,	` '		-			
Titler Holder							
15 Motor Unit VCE262E06	, ,	` '					Singapore
15							
(15) Motor Unit VCE282E01 YMC92FTB00B - - 1 AC220V (15) Motor Unit VCE282E03 YMC92FTB00C - - 1 AC220V-240V 16 Noise Supressor Unit YMC99GTB000 1 1 1 17 Thermal Protector YMC98FTB000 1 1 1 18 Motor Support Cover YMC98FTB000 1 1 1 19 Main Switch YMC98FTB00A - 1 1 With Fuse 12A AC240V (19) Main Switch YMC98FTB00A - 1 1 With Fuse 15A AC220V 20 Power Control Unit YMC98FTB00A - 1 1 For 50/60 Hz 21 Side Volume YMC98FWL004 1 1 - For 50/60 Hz 22 SSR Unit YMC36FWL004 1 1 1 1 23 Capacitor YMC46FMW00E 1 1 1 1 24 ON/OFF Switch YM						-	
Motor Unit VCE282E03	` '			1	1	-	
16	` '			-	-	1	
Thermal Protector	` '						AC220V-240V
18 Motor Support Cover YMC63FTA000 1							
19 Main Switch				1		1	
Main Switch	18	Motor Support Cover				1	
20 Power Control Unit YMC39VKM200 1				1			
Slide Volume	(19)	Main Switch	YMC98ETB00A	-	1	1	With Fuse 15A AC220V
22 SSR Unit YMC58VKL400 1 1 1 23 Capacitor YMC46FMW00E 1 1 1 24 ON/OFF Switch YMC01EKK000 1 1 1 25 Tapping Screw XTN4+16BFY 1 1 1 26 Air Intake Packing YMC64HTB000 1 1 1 27 Indicator Pipe Unit YMC99MTB000 1 1 1 28 Indicator Plate YMC11MTA0B0 1 1 - With Slide Knob-Blue (28) Indicator Plate YMC11MTA0B0 1 1 - With Slide Knob-Red (28) Indicator Plate YMC11MTB0B0 - 1 - With Slide Knob-Grey 28a Indicator Plate YMC11MTB0B0 - - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0B0 - - 1 With Hole-Grey 29 Dust Compartment Ass'y YMC38KTA0BB 1 - <td></td> <td></td> <td>YMC39VKM200</td> <td>1</td> <td>1</td> <td>1</td> <td>For 50/60 Hz</td>			YMC39VKM200	1	1	1	For 50/60 Hz
23 Capacitor YMC46FMW00E 1 1 1 1 24 ON/OFF Switch YMC01EKK000 1 1 1 1 25 Tapping Screw XTN4+16BFY 1 1 1 1 26 Air Intake Packing YMC64HTB000 1 1 1 1 27 Indicator Pipe Unit YMC99MTB000 1 1 1 1 28 Indicator Piate YMC11MTA0B0 1 1 - With Slide Knob-Blue (28) Indicator Plate YMC11MTA0B0 1 1 - With Slide Knob-Grey 28a Indicator Plate YMC11MTB0B0 - 1 - With Slide Knob-Grey 28a Indicator Plate YMC11MTB0B0 - - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0H0 - - 1 With Hole Grey 29a Dust Compartment Ass'y YMC88KTA0BB 1 - - Red	21	Slide Volume	YMC86VKL004	1	1	-	For 50/60 Hz
24 ON/OFF Switch YMC01EKK000 1 1 1 25 Tapping Screw XTN4+16BFY 1 1 1 26 Air Intake Packing YMC64HTB000 1 1 1 27 Indicator Pipe Unit YMC99MTB000 1 1 1 28 Indicator Plate YMC11MTA0B0 1 1 - With Slide Knob-Blue (28) Indicator Plate YMC11MTA0H0 - 1 - With Slide Knob-Grey 28a Indicator Plate YMC11MTB0H0 - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0H0 - - 1 With Hole Grey 29 Dust Compartment Ass'y YMC88KTA0RB 1 - - Red (29) Dust Compartment Ass'y YMC88KTA0AG - 1 - Red (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KT	22	SSR Unit	YMC58VKL400	1	1	1	
25 Tapping Screw XTN4+16BFY 1 1 1 26 Air Intake Packing YMC64HTB000 1 1 1 27 Indicator Pipe Unit YMC99MTB000 1 1 1 28 Indicator Plate YMC11MTA0B0 1 1 - With Slide Knob-Blue (28) Indicator Plate YMC11MTA0HO 1 1 - With Slide Knob-Grey (28) Indicator Plate YMC11MTA0HO - 1 - With Slide Knob-Grey (28) Indicator Plate YMC11MTB0B0 - - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0HO - - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0HO - - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0HO - - 1 With Hole Grey 29 Dust Compartment Ass'y YMC88KTA0RB 1 - - Red (2	23	Capacitor	YMC46FMW00E	1	1	1	
26 Air Intake Packing YMC64HTB000 1 1 1 27 Indicator Pipe Unit YMC99MTB000 1 1 1 28 Indicator Plate YMC11MTA0B0 1 1 - With Slide Knob-Blue (28) Indicator Plate YMC11MTA0R0 1 1 - With Slide Knob-Red (28) Indicator Plate YMC11MTA0H0 - 1 - With Slide Knob-Grey 28a Indicator Plate YMC11MTB0B0 - - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0H0 - - 1 With Hole Grey 29 Dust Compartment Ass'y YMC88KTA0RB 1 - Red (29) Dust Compartment Ass'y YMC88KTA0BB 1 - - Blue (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Blue	24	ON/OFF Switch	YMC01EKK000	1	1	1	
27 Indicator Pipe Unit YMC99MTB000 1 1 1 28 Indicator Plate YMC11MTA0B0 1 1 - With Slide Knob-Blue (28) Indicator Plate YMC11MTA0H0 1 1 - With Slide Knob-Red (28) Indicator Plate YMC11MTB0B0 - 1 - With Slide Knob-Grey 28a Indicator Plate YMC11MTB0B0 - - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0B0 - - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0B0 - - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0B0 - - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0B0 - - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0B0 - - 1 With Hole Grey 29 Dust Compartment Ass'y YMC88KTA0AG - 1 <			XTN4+16BFY	1	1	1	
Indicator Plate YMC11MTA0B0 1	26	Air Intake Packing	YMC64HTB000	1	1	1	
(28) Indicator Plate YMC11MTA0R0 1 1 - With Slide KNob-Red (28) Indicator Plate YMC11MTA0H0 - 1 - With Slide Knob-Grey 28a Indicator Plate YMC11MTB0H0 - - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0H0 - - 1 With Hole Grey 29 Dust Compartment Ass'y YMC88KTA0RB 1 - - Red (29) Dust Compartment Ass'y YMC88KTA0RG - 1 - Red (29) Dust Compartment Ass'y YMC88KTA0AG - 1 - Red (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Solid Black (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - -	27	Indicator Pipe Unit	YMC99MTB000	1	1	1	
(28) Indicator Plate YMC11MTA0H0 - 1 - With Slide Knob-Grey 28a Indicator Plate YMC11MTB0B0 - - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0H0 - - 1 With Hole Grey 29 Dust Compartment Ass'y YMC88KTA0RB 1 - - Red (29) Dust Compartment Ass'y YMC88KTA0RG - 1 - Red (29) Dust Compartment Ass'y YMC88KTA0AG - 1 - Blue (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Blue (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1	28	Indicator Plate	YMC11MTA0B0	1	1	-	With Slide Knob-Blue
(28) Indicator Plate YMC11MTA0H0 - 1 - With Slide Knob-Grey 28a Indicator Plate YMC11MTB0B0 - - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0H0 - - 1 With Hole Grey 29 Dust Compartment Ass'y YMC88KTA0RB 1 - - Red (29) Dust Compartment Ass'y YMC88KTA0RG - 1 - Red (29) Dust Compartment Ass'y YMC88KTA0AG - 1 - Blue (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Blue (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1	(28)	Indicator Plate	YMC11MTA0R0	1	1	-	With Slide KNob-Red
28a Indicator Plate YMC11MTB0B0 - - 1 With Hole-Blue 28a Indicator Plate YMC11MTB0H0 - - 1 With Hole Grey 29 Dust Compartment Ass'y YMC88KTA0RB 1 - - Red (29) Dust Compartment Ass'y YMC88KTA0RG - 1 - Red (29) Dust Compartment Ass'y YMC88KTA0AG - 1 - Blue (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTB0AG - 1 1 Solid Black (29) Dust Compartment Ass'y YMC88KTB0AG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - <	• •			-	1	-	
28a Indicator Plate YMC11MTB0H0 - - 1 With Hole Grey 29 Dust Compartment Ass'y YMC88KTA0RB 1 - - Red (29) Dust Compartment Ass'y YMC88KTA0RG - 1 - Red (29) Dust Compartment Ass'y YMC88KTA0AG - 1 - Blue (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - 1 1 Solid Black (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - <td< td=""><td>, ,</td><td>Indicator Plate</td><td>YMC11MTB0B0</td><td>-</td><td>-</td><td>1</td><td>With Hole-Blue</td></td<>	, ,	Indicator Plate	YMC11MTB0B0	-	-	1	With Hole-Blue
29 Dust Compartment Ass'y YMC88KTA0RB 1 - - Red (29) Dust Compartment Ass'y YMC88KTA0RG - 1 - Red (29) Dust Compartment Ass'y YMC88KTA0AG - 1 - Red (29) Dust Compartment Ass'y YMC88KTA0AG - 1 - Blue (29) Dust Compartment Ass'y YMC88KTA0AG - - 1 Solid Black (29) Dust Compartment Ass'y YMC88KTB0AG - - 1 Blue (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - - 1<			YMC11MTB0H0	-	-	1	With Hole Grey
(29) Dust Compartment Ass'y YMC88KTA0BB 1 - - Blue (29) Dust Compartment Ass'y YMC88KTA0AG - 1 - Red (29) Dust Compartment Ass'y YMC88KTA0AG - 1 - Blue (29) Dust Compartment Ass'y YMC88KTA0AG - - 1 Solid Black (29) Dust Compartment Ass'y YMC88KTB0AG - - 1 Blue (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA04G - - 1 Solid Black 30 Upper Body YMC02ATA0RO 1 1 - Without Hole Red (30) Upper Body YMC02ATA0EO 1 - - Without Hole Grey				1	-	-	·
(29) Dust Compartment Ass'y YMC88KTA0RG - 1 - Red (29) Dust Compartment Ass'y YMC88KTA0AG - 1 - Blue (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Solid Black (29) Dust Compartment Ass'y YMC88KTB0AG - - 1 Blue (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA04G - - 1 Solid Black 30 Upper Body YMC02ATA0R0 1 1 - Without Hole Red (30) Upper Body YMC02ATA0E0 1 - - Without Hole Grey				ļ	-	-	Blue
(29) Dust Compartment Ass'y YMC88KTA0AG - 1 - Blue (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA0HG - 1 1 Solid Black (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA04G - - 1 Solid Black 30 Upper Body YMC02ATA0RO 1 1 - Without Hole Red (30) Upper Body YMC02ATA0EO 1 - - Without Hole Grey	, ,			-	1	-	Red
(29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA04G - 1 1 Solid Black (29) Dust Compartment Ass'y YMC88KTB0AG - - 1 Blue (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA04G - - 1 Solid Black 30 Upper Body YMC02ATA0R0 1 1 - Without Hole Red (30) Upper Body YMC02ATA0E0 1 - - Without Hole Grey	, ,			-	1	-	Blue
(29) Dust Compartment Ass'y YMC88KTA04G - 1 1 Solid Black (29) Dust Compartment Ass'y YMC88KTB0AG - - 1 Blue (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA04G - - 1 Solid Black 30 Upper Body YMC02ATA0R0 1 1 - Without Hole Red (30) Upper Body YMC02ATA0E0 1 - - Without Hole Grey	, ,			-		1	-
(29) Dust Compartment Ass'y YMC88KTB0AG - - 1 Blue (29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA04G - - 1 Solid Black 30 Upper Body YMC02ATA0R0 1 1 - Without Hole Red (30) Upper Body YMC02ATA0E0 1 - - Without Hole Grey	` ,				1		
(29) Dust Compartment Ass'y YMC88KTA0HG - - 1 Grey (29) Dust Compartment Ass'y YMC88KTA04G - - 1 Solid Black 30 Upper Body YMC02ATA0R0 1 1 - Without Hole Red (30) Upper Body YMC02ATA0E0 1 - Without Hole Grey	` '			-	-		
(29) Dust Compartment Ass'y YMC88KTA04G - - 1 Solid Black 30 Upper Body YMC02ATA0R0 1 1 - Without Hole Red (30) Upper Body YMC02ATA0E0 1 - Without Hole Grey				-	-		
30 Upper Body YMC02ATA0R0 1 1 - Without Hole Red (30) Upper Body YMC02ATA0E0 1 - - Without Hole Grey	, ,			-	_		
(30) Upper Body YMC02ATA0E0 1 - Without Hole Grey	, ,						
LIGO JUDDER BOOV LI YMC 024 LAOSO LI - LI LI - IMOthout Hole Silver	` '	Upper Body	YMC02ATA020	-	1	_	Wothout Hole Silver

REF	PART NAME	PART NUMBER	MODEL (PC5/SET)		T)	REMARKS
NO.			MC-5010	MC-5010	MC-5030	
			National M'sia	Panasonic	Panasonic	
(30)	Upper Body	YMC02ATB00S	-	-	1	With Hole Silver
(30)	Upper Body	YMC02ATB0F0	-	-	1	Metalic Red
31	Brake Lever Unit	YMC94NKK000	1	1	1	
32	Brake Lever Spring	YMC47NFF000	1	1	1	
33	Brake Pedal	YMC46NTB0R0	1	-	-	Red
(33)	Brake Pedal	YMC46NTB0E0	1	1	-	Grey
(33)	Brake Pedal	YMC46NTB0S0	-	1	1	Metalic Silver
(33)	Brake Padel	YMC46NTB0F0	-	-	1	Matalic Red
34	Body Cover Unit	YMC24ATB0R0	1	-	-	Red
(34)	Body Cover Unit	YMC24ATB0E0	1	1	-	Grey
(34)	Body Cover Unit	YMC24ATB0S0	-	1	1	Silver
(34)	Body Cover Unit	YMC24ATB0F0	-	-	1	Metalic red
35	Switch Pedal	YMC05ETB0R0	1	-	-	Red
(35)	Switch Pedal	YMC05ETB0E0	1	1	-	Grey
(35)	Switch Pedal	YMC05ETB0S0	-	1	1	Metalic Silver
(35)	Switch Pedal	YMC05ETB0F0	-	-	1	Metalic red
36	Switch Pedal Spring	YMC08E-7K000	2	2	2	
37	Tool Storage Cover	YMC74PTB0H0	1	1	1	Black
38	Tapping Screw	XTN4+25BFY	6	6	6	
39	Fuse Unit	YMC99WKK00B	1	1	1	10A
(39)	Fuse Unit	YMC99WKK00A	1	1	1	15A
40	Filter Packing	YMC76SG000	1	1	1	
41	Front Motor Supporter	YMC02FTA000	1	1	1	
42	Rear Motor Supporter	AMC03F-PQ000	1	1	1	
44	Pan Tap Screw	XTN4+12BFY	1	1	1	for body partition
45	Torx Screw	MP4X16BFY	1	1	1	Australia/New Zealand
46	Air Inlet Plate	YMC17HTB000	1	1	1	
47	Nozzle Holder	YMC76PKK000	1	1	1	
49	Tapping Screw	XTN4+16BFY	1	1	1	for Body Cover Unit and Nozzle Holder
50	Close End Connector	CE-230	5	5	5	
51	Selector Switch Unit	YMC89ETB0S0	-	-	1	Asia
(51)	Selector Switch Unit	YMC89ETB000	-	-	1	Others
52	PCB A Unit	YMC89VKM105	-	-	1	For 50Hz/60Hz
(52)	PCB B Unit	YMC89VKM10B	-	-	1	For 50Hz
53	Tapping Screw	XTN4+14BXY	5	5	5	for Air inlet Plate
54	Buckle	YMC01DTB00	1	1	1	
55	Dust Box Spring	YMC80KTB000	1	1	1	

8 EXPLODED VIEW (Attachment)



8.1. ATTACHMENT PARTS LIST

REF NO.	PART NAME	PART NUMBER	Model (set/pcs)		REMARKS	
			MC-5010	MC-5030]	
1	Hose Assembly	AMC94PTB000	1	1	Grey	
2	Hose Unit	AMC84PTB000	1	1		
3	Curved Wand	AMC30POR000	1	1		
4	Suction Regulator	AMC54P-7K0V0	1	1		
5	Hose Supporter	AMC24P-0R0V0	2	2		
6	Connection Pipe	AMC02PTV000	1	1		
7	Floor Nozzle Ass'y	YMC99RRS000	-	1		
(7)	Floor Nozzle Ass'y	YMC99RKL000	1	-		
8	Crevice Tool	YMC60R0G2V0	1	1		
10	Dusting Brush Unit	YMC88RKK0V0	1	1		
11	Upholstery Nozzle Unit	AMC68R86000	1	1		
12	Extension Wand	YMC40PQN000	1 set	-	Metal (Others)	
12a	Extension Wand	YMC99PRR00V	1 set	-	Telescopic plastic (M'sia)	
(12a)	Extension Wand	YMC94PHP000	-	1 set	Telescopic Metal	

9 DISASSEMBLY INSTRUCTION

1. Push the Buckle backward and pull the dust compartment upward. (Fig.1)



Fig.1

2. Remove the Tool Storage cover Upward. (Fig.2)

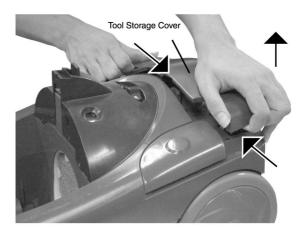


Fig.2

3. Remove the Indicator plate screw 1 pc. (Fig.3)

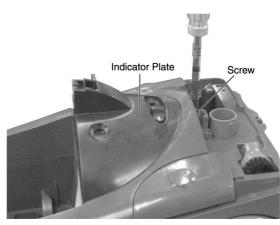


Fig.3

4. Remove the Indicator plate unit by using (-)minus screwdriver to unlock. (Fig.4)

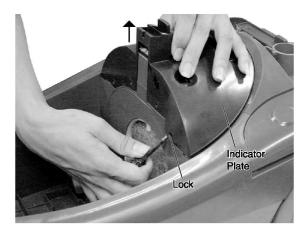


Fig.4

5. Remove the Indicator unit upward. (Fig.5)

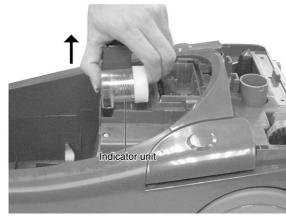


Fig.5

6. Remove the Buckle unit by sliding forward. (Fig.6)

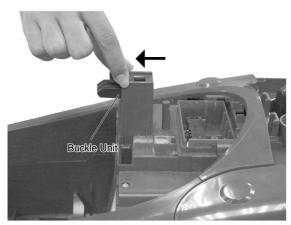


Fig.6

7. Remove the Body Cover Upward as shown. (Fig7)

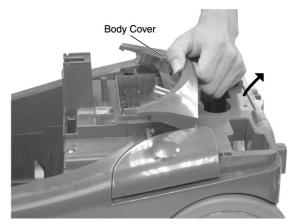


Fig.7

8. Remove Brake pedal and ON/OFF switch pedal. (Fig.8)*Note: Do not lost the spring

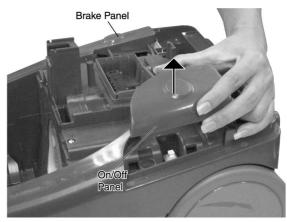


Fig.8

9. Push one end and pull upward the Brake Lever unit as shown. (Fig.9)

*Note: Do not lost the spring.

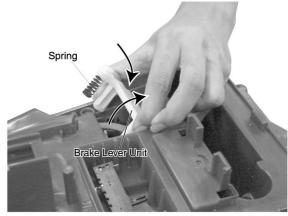


Fig.9

10. Remove the upper Body screw (6pcs) and pull upward.(Fig 10 \sim Fig 11).

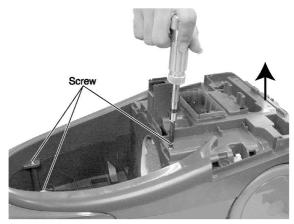


Fig.10

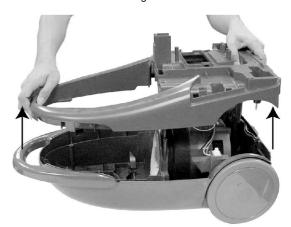


Fig.11

11. Remove the Body partition unit and motor unit together. (Fig.12)

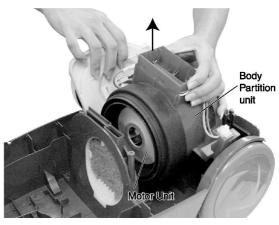


Fig.12



Fig.13

13. Pull the synthetic Filter from the Dust Compartment unit. (Fig.14)

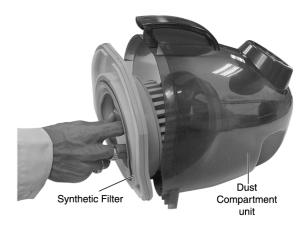
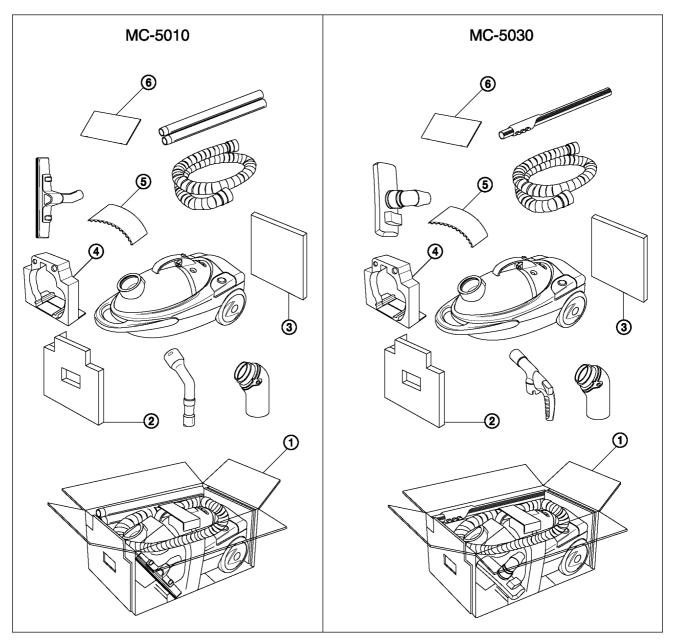


Fig.14

10 TROUBLE SHOOTING GUIDE

CONDITION	CHECKPOINT	CHECK METHOD	CAUSE/REMEDY
	Power outlet.	Measure power source voltage at plug socket with tester.	 If voltage is lower than specified, Power source is defective.
MOTOR DOES NOT ROTATE	Continuity of Power cord.	 Connect tester across both conductive blades of plug and check deflection of tester needle when main switch turns on or off. 	 Cord is open, if tester needle does not move.
	Continuity between rail of cord real unit and cord plug.	 Short across AC plug end then with tester check for continuity across rail copper rings of cord reel unit. 	 Cord is open or rail of cord reel unit defective if tester needle does not move.
	Continuity of motor.	 Check continuity between lead wires connected from motor. 	 If there is no continuity, motor, starter/rotor coil is open.
	Contact with motor carbon brush and rotor.	 Check if there is gap between carbon brush and rotor. 	 If there is gap, dust is accumulated in brush holder or brush is worn out, adjust or replace.
	Continuity of main switch.	 Connect tester across main switch terminals and make switch sctuator on and off. 	 If no continuity, main switch is defective.
POOR SUCTION	Dust Cover.	Check if dust cover is full.	Remove dust.
POWER. (CHECK IF DUST	 Hose or wand clogged with dust. 	 Check all hose and wands for clog. 	If clogged, remove clog.
INDICATOR SHOWS FULL)	Dust in paper/cloth bag.	 Check dust accumulated in paper/cloth bag. 	 Check paper/cloth Bag or replace.
CORD REWINDS	Oil adhering on brake roller.	Check by hand.	 Wipe with cloth dipped in alcohol.
BY ITSELF	Brake spring deformed.	 Move lever by hand to see if brake lever returns to original position. 	 If does notreturn, brake sppring is defective. Replace.
	 oil on outside circumference of cord reel assembly. 	 Touch surface of the cord reel by hand and see if oil is on it. 	 Wipe with cloth dipped in alcohol.
CORD WOULD IMPROPERLY	Winding of cord on reel.	 Pull out 2~ 3 times and see if cord is entirely rewound on cord reel. 	 If 1~2m of cord is not rewound, increase cord reel tension by one turn.
NOISE AND	Dust in motor fan.	Check dust in motor fan.	 Clean dust out of motor fan and check filter position & condition.
VIBRATION	Carbon brushes.	Check for uneven wear of carbon.	Replace carbon brushes (Replace carbon brushes at same time.)
	Power failure.	Check your power supply.	 Install your power supply.
POWER CUT OFF AUTOMATICALLY	Over heated.	 Check conductivity of thermo protector. 	 Let set cool down for 20 minute, thermo protector will "ON" again automatically.
	Control circuit brake off.	 Check connector contacts and condition of components. 	Replace new control circuit.

11 PACKING INSTRUCTION



PACKING LIST

REF NO.	PART NAME	PART NUMBER	Model (set/pcs)			REMARKS
			MC-5010	MC-5010	MC-5030	
			National M'sia	Panasonic	Panasonic	
1	Carton Box	YMC61ZTA000	1	-	-	National - Malaysia
(1)	Carton Box	YMC61ZTA10V	-	1	-	Panasonic - Malaysia
(1)	Carton Box	YMC61ZTA00X	-	1	-	Egypt
(1)	Carton Box	YMC61ZTA004	-	1	-	Middle East & Africa
(1)	Carton Box	YMC61ZTA00G	-	1	-	Asia & Ocenia
(1)	Carton Box	YMC61ZTB00a	-	-	1	Asia
(1)	Carton Box	YMC61ZTB004	-	-	1	Middle East & Africa
(1)	Carton Box	YMC61ZTB00G	-	-	1	Ocenia
(1)	Carton Box	YMC61ZTB00X	-	-	1	Egypt
2	Cushion A	YMC69ZTB000	1	1	1	
3	Cushion B	YMC70ZTB000	1	1	1	
4	Body Cushion	YMC71ZTB000	1	1	1	
5	Partition Board	YMC48ZTB000	1	1	1	
6	Operating Instruction	YMC01ZTB00C	-	1	1	E/A/P
(6)	Operating Instruction	YMC01ZTB00V	-	1	1	E/R/T
(6)	Operating Instruction	YMC01ZTB00V	1	-	-	Malaysia
(6)	Operating Instruction	YMC01ZTB00A	1	1	1	E/C/S