# **Panasonic**

### ORDER NO. MTV1401275CE

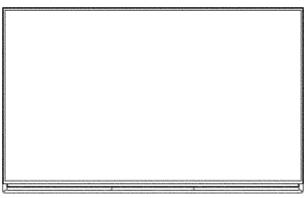
# Service Manual

**LED TV** 

Model No. TH-60AS800S

Chassis: LA53

**Destination: SINGAPORE** 



#### ⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

#### IMPORTANT SAFETY NOTICE

There are special components used in this equipment which are important for safety. These parts are marked by  $\triangle$  in the Schematic Diagrams, Circuit Board Diagrams, Exploded Views and Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacturer.

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# 1 Safety Precautions

### 1.1 General Guidelines

- 1. When servicing, observe the original lead dress. If a short circuit is found, replace all parts which have been overheated or damaged by the short circuit.
- 2. After servicing, see to it that all the protective devices such as insulation barriers, insulation papers shields are properly installed.
- 3. After servicing, make the following leakage current checks to prevent the customer from being exposed to shock hazards.
- 4. When conducting repairs and servicing, do not attempt to modify the equipment, its parts or its materials.
- When wiring units (with cables, flexible cables or lead wires) are supplied as repair parts and only one wire or some of the wires have been broken or disconnected, do not attempt to repair or re-wire the units. Replace the entire wiring unit instead.
- 6. When conducting repairs and servicing, do not twist the Faston connectors but plug them straight in or unplug them straight out.

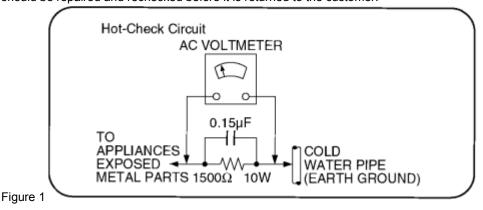
#### 1.1.1 Leakage Current Cold Check

- 1. Unplug the AC cord and connect a jumper between the two prongs on the plug.
- 2. Measure the resistance value, with an ohmmeter, between the jumpered AC plug and each exposed metallic cabinet part on the equipment such as screwheads, connectors, control shafts, etc. When the exposed metallic part has a return path to the chassis, the reading should be 8.5Mohm to 13Mohm.

  When the exposed metal does not have a return path to the chassis, the reading must be ...

### 1.1.2 Leakage Current Hot Check (See Figure 1 .)

- 1. Plug the AC cord directly into the AC outlet. Do not use an isolation transformer for this check.
- 2. Connect a 1.5kohm, 10 watts resistor, in parallel with a  $0.15\mu F$  capacitors, between each exposed metallic part on the set and a good earth ground such as a water pipe, as shown in Figure 1.
- 3. Use an AC voltmeter, with 1000 ohms/volt or more sensitivity, to measure the potential across the resistor.
- 4. Check each exposed metallic part, and measure the voltage at each point.
- 5. Reverse the AC plug in the AC outlet and repeat each of the above measurements.
- 6. The potential at any point should not exceed 0.75 volts RMS. A leakage current tester (Simpson Model 229 or equivalent) may be used to make the hot checks, leakage current must not exceed 1/2 milliamp. In case a measurement is outside of the limits specified, there is a possibility of a shock hazard, and the equipment should be repaired and rechecked before it is returned to the customer.



# 2 Warning

# 2.1 Prevention of Electrostatic Discharge (ESD) to Electrostatically Sensitive (ES) Devices

Some semiconductor (solid state) devices can be damaged easily by static electricity. Such components commonly are called Electrostatically Sensitive (ES) Devices. Examples of typical ES devices are integrated circuits and some field-effect transistors and semiconductor [chip] components. The following techniques should be used to help reduce the incidence of component damage caused by electrostatic discharge (ESD).

- Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any ESD on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging ESD wrist strap, which should be removed for potential shock reasons prior to applying power to the unit under test.
- 2. After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
- 3. Use only a grounded-tip soldering iron to solder or unsolder ES devices.
- 4. Use only an anti-static solder removal device. Some solder removal devices not classified as [anti-static (ESD protected)] can generate electrical charge sufficient to damage ES devices.
- 5. Do not use freon-propelled chemicals. These can generate electrical charges sufficient to damage ES devices.
- 6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminum foil or comparable conductive material).
- 7. Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.

#### Caution

Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.

8. Minimize bodily motions when handling unpackaged replacement ES devices. (Otherwise ham less motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity (ESD) sufficient to damage an ES device).

# 2.2 About lead free solder (PbF)

Note: Lead is listed as (Pb) in the periodic table of elements.

In the information below, Pb will refer to Lead solder, and PbF will refer to Lead Free Solder.

The Lead Free Solder used in our manufacturing process and discussed below is (Sn+Ag+Cu).

That is Tin (Sn), Silver (Ag) and Copper (Cu) although other types are available.

This model uses Pb Free solder in it's manufacture due to environmental conservation issues. For service and repair work, we'd suggest the use of Pb free solder as well, although Pb solder may be used.

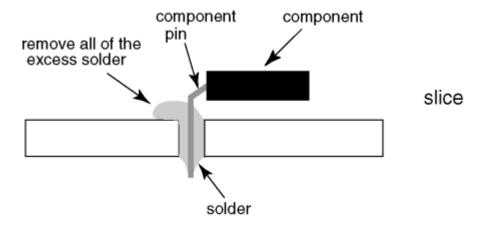
PCBs manufactured using lead free solder will have the PbF within a leaf Symbol PbF stamped on the back of PCB.

#### Caution

- Pb free solder has a higher melting point than standard solder. Typically the melting point is 50 ~ 70 °F (30~40 °C) higher. Please use a high temperature soldering iron and set it to 700 ± 20 °F (370 ± 10 °C).
- Pb free solder will tend to splash when heated too high (about 1100 °F or 600 °C).
   If you must use Pb solder, please completely remove all of the Pb free solder on the pins or solder area before applying Pb solder. If this is not practical, be sure to heat the Pb free solder until it melts, before applying Pb

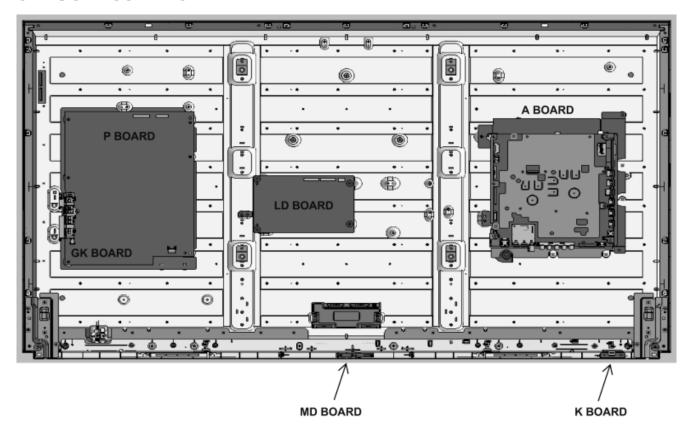
#### solder.

• After applying PbF solder to double layered boards, please check the component side for excess solder which may flow onto the opposite side. (see figure below)



# 3 Service Navigation

## 3.1 Service Hint



Board Name	Main Device	Remarks
A Board	A Board TUN, OFDM, ADV, LD4, STBY EEP	
P BOARD	Power Supply	Repairable
GK BOARD	Function SW for LGD panel	Repairable
K BOARD	LED/RM/CATS	Repairable
LD BOARD	LED DRIVER	Repairable
MD BOARD	Motion detection	Repairable

# 4 Specifications

■ TV Dimensions (W × H\*1 × 1 350 mm × 812 mm × 303 mm (With Pedestal) 1 350 mm × 787 mm × 53 mm (TV only) 34.0 kg Net (With Pedestal) Mass 25.0 kg Net (TV only) AC 220-240 V, 50 / 60 Hz Power source Rated power 254 W consumption Standby power 0.20 W consumption Visible screen size 151 cm (diagonal) **Display resolution** 1 920 (W) × 1 080 (H) Panel LED backlight Liquid Crystal Display Speaker output 18 W (4 W + 4 W + 10 W) **Connection terminals AV IN VIDEO** RCA PIN Type × 1 1.0 V[p-p] (75  $\Omega$ ) (COMPONENT / AUDIO L - R RCA PIN Type × 2 0.5 V[rms] VIDEO) 1.0 V[p-p] (including synchronisation) PB/CB, PR/CR ±0.35 V[p-p] HDMI 1 / 2 / 3 / 4 input TYPE A Connectors HDMI1 / 3 / 4: 3D, Content Type, Deep Colour, x.v.Colour™ HDMI2: 3D, Content Type, Audio Return Channel, Deep Colour, x.v.Colour™ • This TV supports 'HDAVI Control 5' function. Card slot SD Card slot × 1 **ETHERNET** 10BASE-T/100 BASE-TX USB 1 / 2 / 3 DC 5 V, Max. 500 mA [Hi-Speed USB (USB 2.0)] PCM / Dolby Digital / DTS, Fibre optic **DIGITAL AUDIO OUT** Receiving systems / 17 SYSTEMS **FUNCTION Band name** 1 PAL B, G, H Reception of broadcast transmissions and Playback from Video Cassette Tape 2 PAL I Recorders 3 PAL D, K 4 SECAM B. G 5 SECAM D, K 6 SECAM K1 7 NTSC M (NTSC 3.58 / 4.5 MHz) 8 NTSC 4.43 / 5.5 MHz Playback from Special VCR's or DVD 9 NTSC 4.43 / 6.0 MHz 10 NTSC 4.43 / 6.5 MHz 11 NTSC 3.58 / 5.5 MHz 12 NTSC 3.58 / 6.0 MHz 13 NTSC 3.58 / 6.5 MHz 14 SECAM I **15** PAL 60 Hz / 5.5 MHz Playback from Special Disc Players and Special VCR's or DVD 16 PAL 60 Hz / 6.0 MHz 17 PAL 60 Hz / 6.5 MHz **Digital TV** 7 MHz VHF / 8 MHz UHF free-to-air TV broadcast reception

Receiving channels (Analogue TV)

**VHF BAND** 2 - 12 (PAL / SECAM B, K1)

0 - 12 (PAL B AUST.) 1 - 9 (PAL B N.Z.) 1 - 12 (PAL / SECAM D) 1 - 12 (NTSC M Japan) 2 - 13 (NTSC M USA)

**UHF BAND** 21 - 69 (PAL G, H, I / SECAM G, K, K1)

28 - 69 (PAL B AUST.) 13 - 57 (PAL D, K) 13 - 62 (NTSC M Japan) 14 - 69 (NTSC M USA)

CATV S1 - S20 (OSCAR)

1 - 125 (USA CATV) C13 - C49 (JAPAN) S21 - S41 (HYPER) Z1 - Z37 (CHINA) 5A, 9A (AUST.)

Aerial input VHF / UHF

Operating Conditions Temperature 0 °C - 40 °C

**Humidity** 20 % - 80 % RH (non-condensing)

Built-in Camera Focus Fixed focus

**Resolution** 1 920 × 1 080

Built-in wireless LAN Standard compliance and Frequency range\*2

IEEE802.11a/n

5.15 GHz - 5.35 GHz, 5.47 GHz - 5.85 GHz

IEEE802.11b/g/n 2.400 GHz - 2.4835 GHz

Security

WPA2-PSK (TKIP/AES) WPA-PSK (TKIP/AES) WEP (64 bit/128 bit) Standard Compliance

Bluetooth wireless technology\*3

Bluetooth 3.0 Frequency Range 2.402 GHz - 2.480 GHz

\*1: With Camera pop-up: +23 mm height

\*2: The frequency and channel differ depending on the country.

\*3: Not all the Bluetooth compatible devices are available with this TV. Up to 5 devices can be used simultaneously (except Touch Pad Controller).

#### ■ 3D Eyewear

Dimensions (W × H × D) 165 mm × 38 mm × 166 mm

Mass Approx. 18 Usage temperature 0 °C - 40 °C

range Materials

Main body / Lens Resin

section

Use Panasonic 3D Eyewear supporting passive 3D system technology.

#### Note

- Touch Pad Controller uses Bluetooth wireless technology.
- Design and Specifications are subject to change without notice. Mass and Dimensions shown are approximate.
- For the information of the open source software, refer to [eHELP] (Support > Licence).

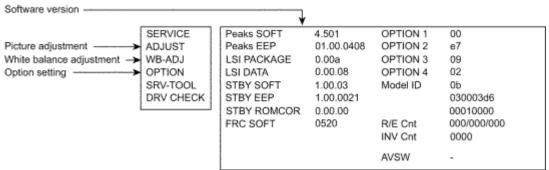
# **5 Service Mode**

## 5.1 How to enter into Service Mode

#### 5.1.1 Purpose

After exchange parts, check and adjust the contents of adjustment mode.

While pressing [VOLUME ( - )] button of the main unit, press [INFO] button of the remote control three times within 2 seconds.



#### 5.1.2 Key command

- [1] button...Main items Selection in forward direction
- [2] button...Main items Selection in reverse direction
- [3] button...Sub items Selection in forward direction
- [4] button...Sub items Selection in reverse direction

[VOL] button...Value of sub items change in forward direction ( + ), in reverse direction ( - )

#### 5.1.3 How to exit

Switch off the power with the [POWER] button on the main unit or the [POWER] button on the remote control.

#### 5.1.4 Contents of adjustment mode

- Value is shown as a hexadecimal number.
- Preset value differs depending on models.
- After entering the adjustment mode, take note of the value in each item before starting adjustment.

	ı	
Main item	Sub item	Sample Data
ADJUST	CONTRAST	
	COLOUR	
	TINT	
	SUB-BRT	
	BACKLGT	
	H POS	
	H AMP	
	V POS	
	V AMP	
	A COM	
WB-ADJ	R-GAIN	8D
	G-GAIN	AE
	B-GAIN	FF

1	ı	
	R-CENT	6C
	G-RENT	80
	B-CENT	A0
OPTION	Boot	ROM
	STBY-SET	00
	<b>EMERGENCY</b>	ON
	CLK MODE	00
	CLOCK	FC7
	Y/C DELAY	DYNAMIC
	OPT 1	00000000
	OPT 2	11100110
	OPT 3	00001001
	OPT 4	00000000
	EDID-CLK	HIGH
SRV-TOOL		00
DRV CHECK		DYNAMIC

#### 5.1.5 Display of SOS History

SOS History (Number of LED blinking) indication.

From left side; Last SOS, before Last, three occurrence before, 2nd occurrence after shipment, 1st occurrence after shipment.

This indication except 2nd and 1st occurrence after shipment will be cleared by [Self-check indication and forced to factory shipment setting].

#### 5.1.6 Exit

1. Disconnect the AC cord from wall outlet.

#### 5.1.7 Hotel Mode

1. Purpose

Restrict a function for hotels.

2. Access command to the Hotel mode setup menu.

In order to display the Hotel mode setup menu:

While pressing [VOLUME (-)] button of the main unit, press [AV] button of the remote control three times within2 seconds.

Then, the Hotel mode setup menu is displayed.

Н	otel Mode	
Hotel Mode	Off	
Initial INPUT	Off	
Initial POS	[1	
Initial VOL Level	Off	
Maximum VOL Level	100	
Button Lock	Off	
Remote Lock	Off	
Copy TV to USB	[>]	
Copy USB to TV	[>]	
Select  Exit  Change  Exit		

- 3. To exit the Hotel mode setup menu Disconnect AC power cord from wall outlet.
- 4. Explain the Hotel mode setup menu

Item	Function
Hotel Mode	Select hotel mode On/Off
Initial INPUT	Select input signal modes.
	Set the input, when each time power is switched on.
	Selection:
	Off,Analogue,DVB-C,DVB-T,AV1,AV2,HDMI1,HDMI2
	Off: give priority to a last memory. However, Euro model is compulsorily set to TV.
Initial POS	Select programme number.
	Selection:
	Off/0 to 99
	Off: give priority to a last memory.
Initial VOL	Adjust the volume when each time power is switched on.
LEVEL	Selection Range :
	Off/0 to 100
	Off: give priority to a last memory.
Maximum Vol	Adjust maximum volume.
Level	Range:
	0 to 100
Button Lock	Select local key conditions.
	Selection:
	Off/SETUP/MENU/ALL
	OFF: altogether valid
	SETUP: only F-key is invalid
	(Tuning guide (menu) can not be selected.)
	MENU: only F-key is invalid
	(only Volume/Mute can be selected.)

	ALL: altogether invalid.
Remote Lock	Select remote control key conditions. Selection: Off/SETUP/MENU
	<ul> <li>OFF: altogether valid.</li> <li>SETUP: only Setup menu is invalid.</li> <li>MENU: Picture/Sound/Setup menu are invalid.</li> </ul>
Hotel Mode USI	Basically after user already setup the hotel mode according to their criteria, what they need to do is  insert USB (while in hotel mode)  choose 'Copy TV to USB' to copy the setting into the USB (a file will be created to store the hotel mode setting in the USB)  switch 'OFF' the unit  pull out USB from unit
	To copy the hotel mode setting from USB.  • enter hotel mode • insert USB • choose 'Copy USB to TV' • follow instruction as shown on the units • once finish, switch 'OFF; the unit • pull out USB from unit
Private Information	Select private information for VIERA Cast is Keep or Reset if Hotel mode is set to [On] when TV power on Selection : Keep/Reset
	<ul> <li>Keep: private information for VIERA Cast is keep</li> <li>Reset: private information for VIERA Cast is reset</li> </ul>

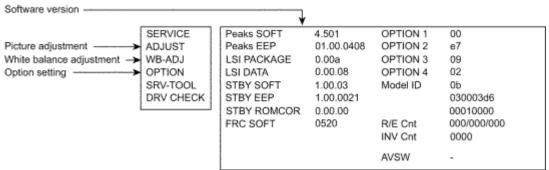
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	COLOUR	
	TINT	
	SUB-BRT	
	BACKLGT	
	H POS	
	H AMP	
	V POS	
	V AMP	
	A COM	
WB-ADJ	R-GAIN	8D
	G-GAIN	AE
	B-GAIN	FF

1	1	ı
	R-CENT	6C
	G-RENT	80
	B-CENT	A0
OPTION	Boot	ROM
	STBY-SET	00
	<b>EMERGENCY</b>	ON
	CLK MODE	00
	CLOCK	FC7
	Y/C DELAY	DYNAMIC
	OPT 1	00000000
	OPT 2	11100110
	OPT 3	00001001
	OPT 4	00000000
	EDID-CLK	HIGH
SRV-TOOL		00
DRV CHECK		DYNAMIC

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Initial POS	[1	
Initial VOL Level	Off	
Maximum VOL Level	100	
Button Lock	Off	
Remote Lock	Off	
Copy TV to USB	[>]	
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Select  Exit  Change  Exit		

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	Set the input, when each time power is switched on.
	Selection:
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	Off: give priority to a last memory. However, Euro model is compulsorily set to TV.
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	Selection:
	Off/0 to 99
	Off: give priority to a last memory.
Initial VOL	Adjust the volume when each time power is switched on.
LEVEL	Selection Range :
	Off/0 to 100
	Off: give priority to a last memory.
Maximum Vol	Adjust maximum volume.
Level	Range:
	0 to 100
Button Lock	Select local key conditions.
	Selection:
	Off/SETUP/MENU/ALL
	OFF: altogether valid
	SETUP: only F-key is invalid
	(Tuning guide (menu) can not be selected.)
	MENU: only F-key is invalid
	(only Volume/Mute can be selected.)

	ALL: altogether invalid.
Remote Lock	Select remote control key conditions. Selection: Off/SETUP/MENU
	<ul> <li>OFF: altogether valid.</li> <li>SETUP: only Setup menu is invalid.</li> <li>MENU: Picture/Sound/Setup menu are invalid.</li> </ul>
Hotel Mode USI	Basically after user already setup the hotel mode according to their criteria, what they need to do is  insert USB (while in hotel mode)  choose 'Copy TV to USB' to copy the setting into the USB (a file will be created to store the hotel mode setting in the USB)  switch 'OFF' the unit  pull out USB from unit
	To copy the hotel mode setting from USB.  • enter hotel mode • insert USB • choose 'Copy USB to TV' • follow instruction as shown on the units • once finish, switch 'OFF; the unit • pull out USB from unit
Private Information	Select private information for VIERA Cast is Keep or Reset if Hotel mode is set to [On] when TV power on Selection : Keep/Reset
	<ul> <li>Keep: private information for VIERA Cast is keep</li> <li>Reset: private information for VIERA Cast is reset</li> </ul>

# 6 Troubleshooting Guide

Use the self-check function to test the unit.

- 1. Checking the IIC bus lines
- 2. Power LED Blinking timing

#### 6.1 Check of the IIC bus lines

#### 6.1.1 How to access

#### 6.1.2 Self-check indication only

Produce TV reception screen, and while pressing [VOLUME ( - )] button on the main unit, press [OK] button on the remote control for more than 3 seconds.

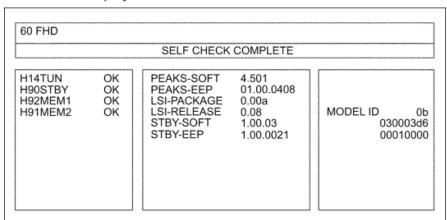
#### 6.1.3 Self-check indication and forced to factory shipment setting

Produce TV reception screen, and while pressing [VOLUME ( - )] button on the main unit, press [MENU] button on the remote control for more than 3 seconds.

#### 6.1.4 Exit

Disconnect the AC cord from wall outlet.

#### 6.1.5 Screen display



### 6.2 Power LED Blinking timing chart

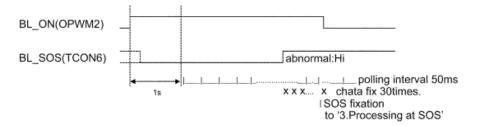
- 1. Subject
  - Information of LED Flashing timing chart.
- Contents

When an abnormality occurs, the protection circuit will operate and reset the unit to stand by mode. During this time, the defective block can be identified by the number of blinking times of the Power LED on the front panel of the unit as follow:

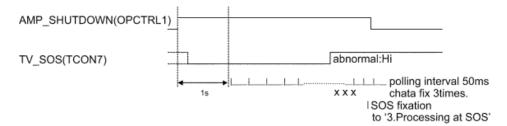
Blinking times	Contents & Check point
1	BL_SOS
3	IROM-SOS
6	FPGA_SOS
7	SUB_3.3V
8	SOS
9	SOUND_SOS
10	GCX/FRC_SOS
12	BE (sLD8/LD6/PRO4) SOS
13	Emergency SOS

### 6.3 Method of detecting SOS

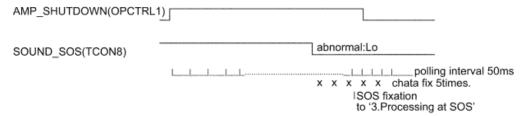
- 1. BL\_SOS
- 2. Detection beginning after one second pass from 'BL ON'=ON



- 1. TV\_SOS
- 2. Detection beginning after one second pass from 'AMP SHUTDOWN'=ON



- 1. SOUND\_SOS
- 2. Detection beginning 'AMP\_SHUTDOWN'=ON



### 6.4 LCD Panel test mode

#### Purpose:

To find the possible failure point where in LCD Panel or Printed Circuit Board when the abnormal picture is displayed.

#### How to Enter

While pressing [VOLUME ( - )] button of the main unit, press [OPTION] button of the remote control three times within 2seconds.

#### How to Exit:

Disconnect AC plug from wall outlet.

#### How to confirm:

If the abnormal picture is displayed, go into LCD Panel test mode to display the several test patterns. And then, judge by the following method. Still abnormal picture is displayed: The cause must be in LCD Panel. Normal picture is displayed: The cause must be in A board.

#### Remarks:

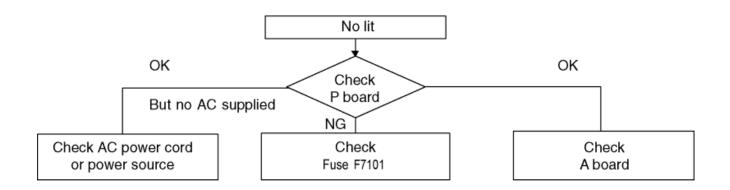
The test pattern is created by the circuit in LCD Panel.In LCD Panel test mode, this test pattern is displayed unaffected by signal processing for RF or input signal.If the normal picture is displayed, LCD Panel must be okay and the cause of failure must be in A board.

### 6.5 No Power

#### First check point

There are following 2 states of No Power indication by power LED.

- 1. No lit
- 2. Red is lit then turns red blinking a few seconds later. (See 6.2.)



# 6 Troubleshooting Guide

Use the self-check function to test the unit.

- 1. Checking the IIC bus lines
- 2. Power LED Blinking timing

#### 6.1 Check of the IIC bus lines

#### 6.1.1 How to access

#### 6.1.2 Self-check indication only

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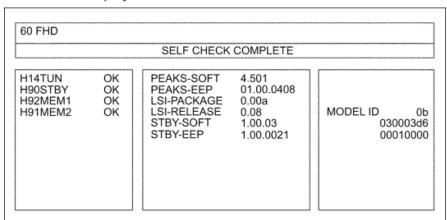
#### 6.1.3 Self-check indication and forced to factory shipment setting

Produce TV reception screen, and while pressing [VOLUME ( - )] button on the main unit, press [MENU] button on the remote control for more than 3 seconds.

#### 6.1.4 Exit

Disconnect the AC cord from wall outlet.

#### 6.1.5 Screen display



### 6.2 Power LED Blinking timing chart

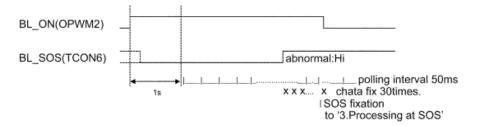
- 1. Subject
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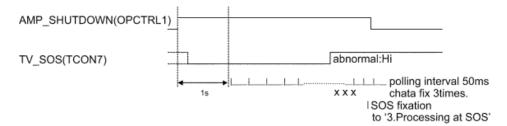
Blinking times	Contents & Check point
1	BL_SOS
3	IROM-SOS
6	FPGA_SOS
7	SUB_3.3V
8	SOS
9	SOUND_SOS
10	GCX/FRC_SOS
12	BE (sLD8/LD6/PRO4) SOS
13	Emergency SOS

### 6.3 Method of detecting SOS

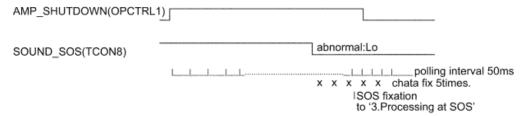
- 1. BL\_SOS
- 2. Detection beginning after one second pass from 'BL ON'=ON



- 1. TV\_SOS
- 2. Detection beginning after one second pass from 'AMP SHUTDOWN'=ON



- 1. SOUND\_SOS
- 2. Detection beginning 'AMP\_SHUTDOWN'=ON



### 6.4 LCD Panel test mode

#### Purpose:

To find the possible failure point where in LCD Panel or Printed Circuit Board when the abnormal picture is displayed.

#### How to Enter

While pressing [VOLUME ( - )] button of the main unit, press [OPTION] button of the remote control three times within 2seconds.

#### How to Exit:

Disconnect AC plug from wall outlet.

#### How to confirm:

If the abnormal picture is displayed, go into LCD Panel test mode to display the several test patterns. And then, judge by the following method. Still abnormal picture is displayed: The cause must be in LCD Panel. Normal picture is displayed: The cause must be in A board.

#### Remarks:

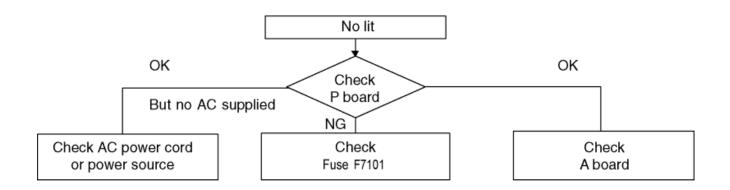
The test pattern is created by the circuit in LCD Panel.In LCD Panel test mode, this test pattern is displayed unaffected by signal processing for RF or input signal.If the normal picture is displayed, LCD Panel must be okay and the cause of failure must be in A board.

### 6.5 No Power

#### First check point

There are following 2 states of No Power indication by power LED.

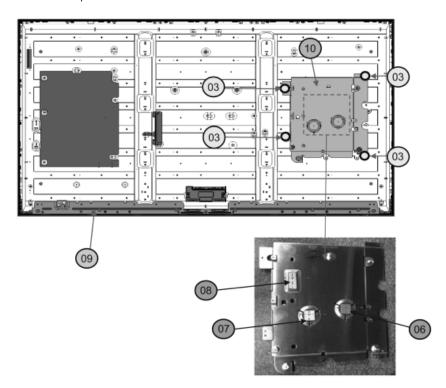
- 1. No lit
- 2. Red is lit then turns red blinking a few seconds later. (See 6.2.)

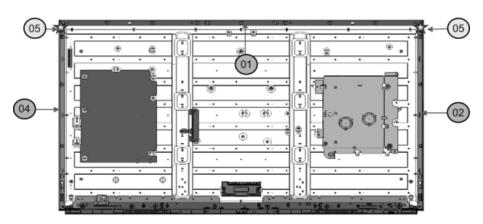


# 7 Disassembly and Assembly Instructions

# 7.1 Rear Panel Fitting

- 1. Fix heatsink bottom at panel and screw.
- 2. Stick heat rubber at heatsink.
- 3. Fix rear panel and screw.



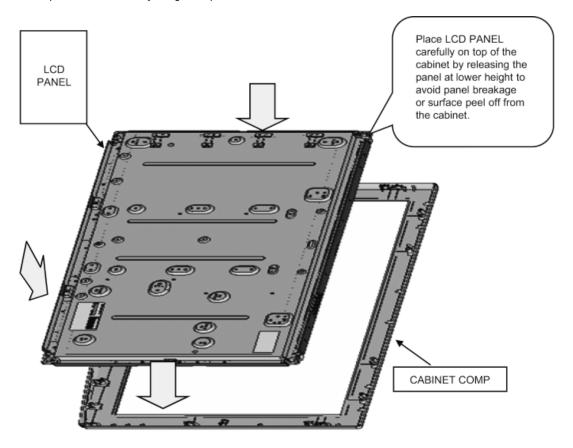


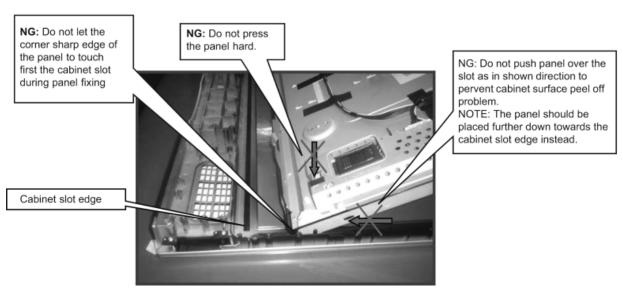
	NO	OTV	UOM	DESCRIPTION	REMARK
	INO	QIT	UOW	DESCRIPTION	KEWAKK
	01	1	PC	REAR_PANEL_T_ASSY	
	02	1	PC	REAR_PANEL_L_ASSY	
0	03	4	PC	SCREW (A:10_P:6_LD:4_ONC:8_CAM:2_WIFI:1)	5 ± 1 Kgf.cm
	04	1		REAR_PANEL_R_ASSY	
$\bigstar$	05	2	PC	SCR (BC26_TU5_WIFI1_BT1_INLET1_F-PEDL/R4)	7 ± 1 Kgf.cm

	06	1	PC	CONDUCTIVE SHEET	
	07	1	PC	HEAT RUBBER	
	08	1	PC	HEAT_RUBBER (35*15*2.5)	
	09	1	PC	ORNAMENT_CASE_ASSY	
	10	1	PC	HEATSINK BOTTOM	

# 7.2 LCD Panel Fixing & Handling Method

- 1. Place down the cabinet as shown below.
- 2. Fix LCD panel into the cabinet by taking below precautions.



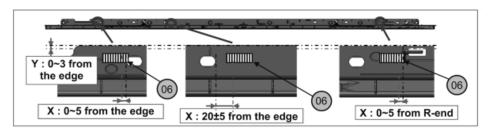


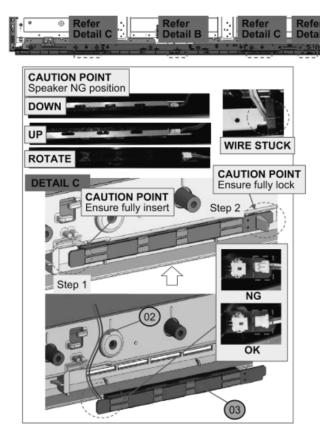
Other general precautions

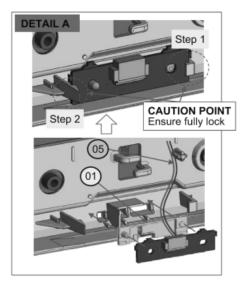
- 1. Do not press panel surface to avoid blue spot on the panel display.
- 2. Do not use hard cloth or rub the surface too hard. This may cause scratches on the surface.
- 3. Take care not to subject the TV's surface to water or detergent. Any liquid (including pets urine) if enters the product could lead to TV failure.
- 4. Take care not to subject the surface to insect repellent, solvent, thiner or other voiltile substances. This may degrade surface quality or cause peeling of the paint.
- 5. The surface of the display panel is specially treated and may be easily damaged. Take care not to tap or scratch with your fingernail or other hard

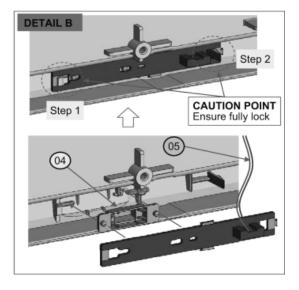
### 7.3 Ornament Preparation

- 1. Insert wire at all board.
- 2. Fix led panel, speaker and ir motion sensor at bottom ornament.







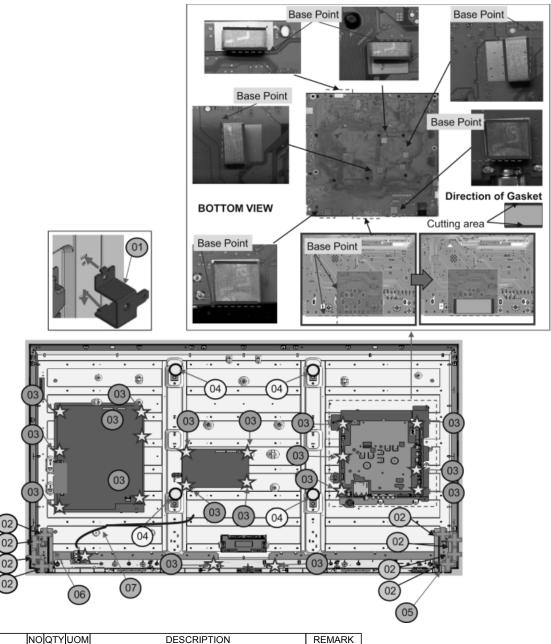


NO	QTY	UOM	DESCRIPTION
01	1	PC	LED_PANEL
02	1	PC	WIRE (A12-SPL/SPR/WF)

03	2	PC	SPEAKER_SQ
04	1	PC	IR_MOTION_SENSOR_LENS
05	1	PC	WIRE (A10-K10/BT/MD1)
06	3	PC	T0.45 × W10 × L20

# 7.4 Screw PCB

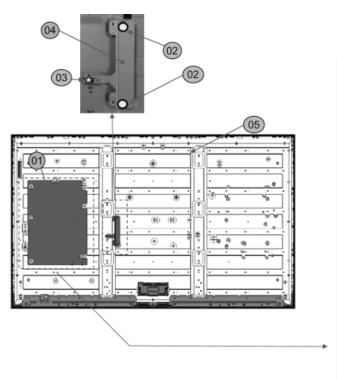
1. Fix vesa metal and bottom panel into panel and screw.

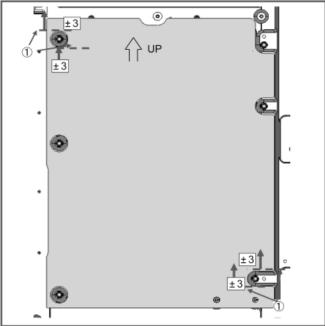


	NO	QTY	UOM	DESCRIPTION	REMARK
	01	4	PC	VESA METAL	
+	02	8	PC	SCREW (RP:2 MTL BRKT BTM L/R:8 LD BRKT:2)	7 ± 1 Kgf.cm
*	03	19	PC	SCREW (A:10_P:6_LD:4_ONC:8_CAM:2_WIFI:1)	5 ± 1 Kgf.cm
0	04	4	PC	SCREW (VESA:4 MTL BRKT BTM:6 LD BRKT1)	6 ± 1 Kgf.cm
	05	1	PC	METAL_BRACKET_BTM_L	
	06	1	PC	METAL_BRACKET_BTM_R	
	07	1	PC	USB_WIRE (A-WIFI)	

# 7.5 Barrier Fitting

- 1. Stick barrier at panel.
- 2. Fix bracket at panel and screw.

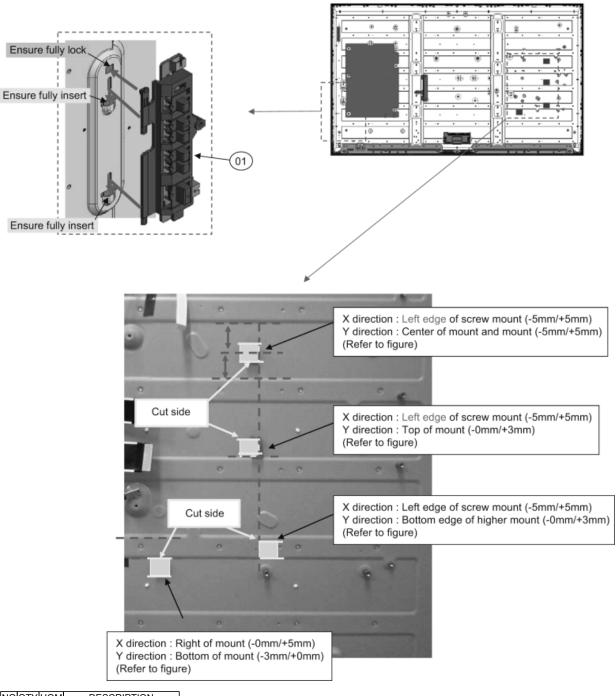




		NO	QTY	UOM	DESCRIPTION	REMARK
		01	1	PC	BARRIER_P-PCB	
	0	02	2	PC	SCREW (RP:2 MTL BRKT BTM L/R:8 LD BRKT:2)	6 ± 1 Kgf.cm
,	$\bigstar$	03	1	PC	SCREW (VESA:4 MTL BRKT BTM:6 LD BRKT1)	7 ± 1 Kgf.cm
ſ		04	1	PC	METAL BRACKET LD PCB	
ſ		05	1	PC	LCD_PANEL	

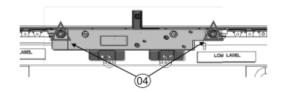
# 7.6 Gasket Fitting

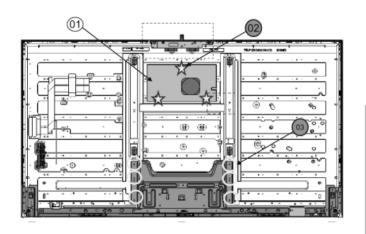
1. Stick gasket.

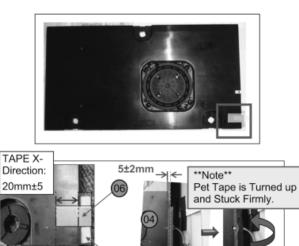


NO QTY UOM DESCRIPTION
01 1 PC KEY\_BUTTON\_BRACKET

# 7.7 Woofer Fixing





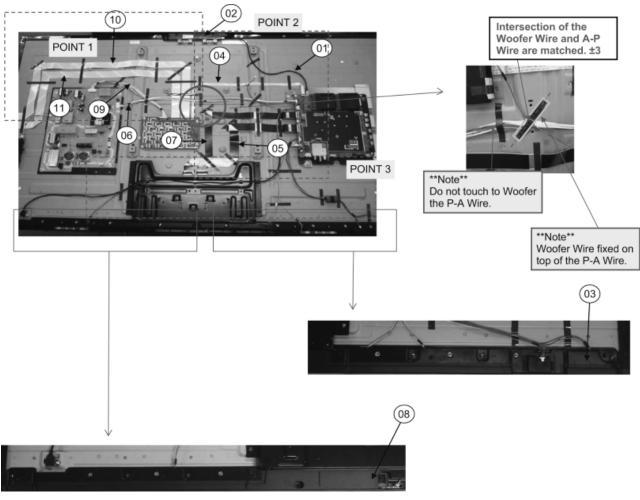


SHEET Y-Direction: 0~5mm from edge.

	NO	QTY	UOM	DESCRIPTION	REMARK
	01	1	PC	WOOFER	
*	02	3	PC	SCREW (WOOFER:3)	6 ± 1 Kgf.cm
0	03	6	PC	SCREW (VESA:4 MTL BRKT BTM:6 LD BRKT1)	
Δ	04	2	PC	SCREW (A:10_P:6_LD:4_ONC:8_CAM:2_WIFI:1)	5 ± 1 Kgf.cm
	05	1	PC	THERMAL_CONDUCTIVE_SHEET (12*22*T5.0)	
	06	0.06	MT	PET_TAPE	

# 7.8 Wire Fitting Assembly

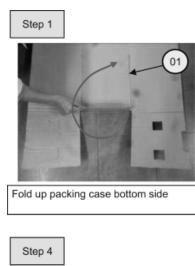
- 1. Fix camera module at panel.
- 2. Slot power bracket at pcb.
- 3. Fix bottom metal.
- 4. Fix ornament cover R first before insert ornament cover L.

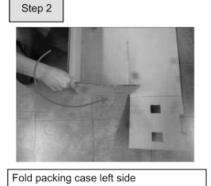


NO	QTY	UOM	DESCRIPTION	
01	1	PC	USB_WIRE (A-CAMERA)	
02	1	PC	CAMERA_MODULE	
03	1	PC	ORNAMENT_COVER_L	
04	1	PC	FFC (A-LD(13P)	
05	1	PC	FFC_A-TCON_LVDS(51PIN)	
06	1	PC	WIRE (A02-P2)	
07	1	PC	FFC_LVDS (41PIN)	
08	1	PC	ORNAMENT_COVER_R	
09	1	PC	WIRE (P6-LD1)	
10	1	PC	LD FFC 24pin UPPER	
11	1	PC	LD FFC 24pin LOWERS	
12	1	PC	WIRE (P5-GK4)	

# 7.9 Bottom Carton

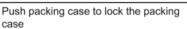
1. Fold bottom carton follow the step and fix pc joint. (Ensure packing case hole align before fix pc joint).

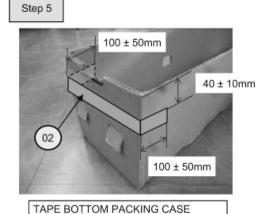












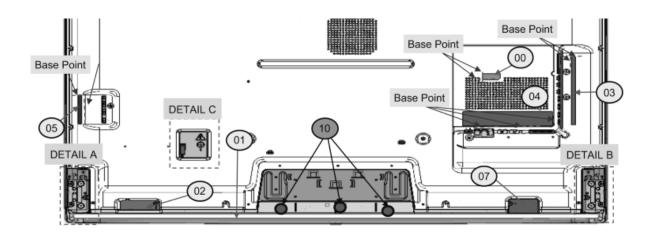
 NO QTY UOM
 DESCRIPTION
 REMARK

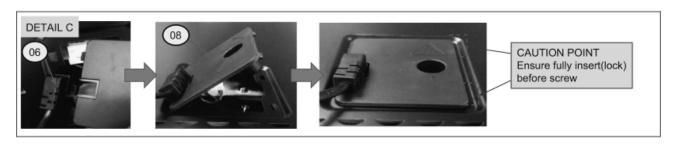
 01
 1
 PC
 CARTON\_BOTTOM

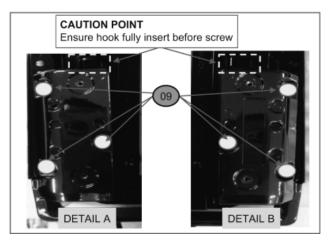
 02
 3.92
 MT
 PP (CATOP2.03 BTM0.88/CUTOPL0.2 BOTR0.81) 2 pcs × 440 mm

### 7.10 Back Cover - Screw & BTM Ornament 1

1. Fix back cover, stick label at cover and screw.



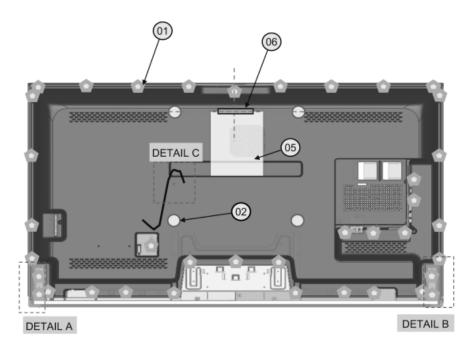


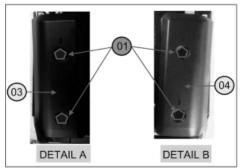


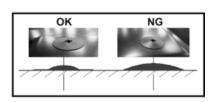
NO	QTY	UOM	DESCRIPTION	REMARK
01	1	PC	FRONT PEDESTAL ASSY	
02	1	PC	WIFI_MODULE	
03	1	PC	AV_INDI_SHEET_SIDE	
04	1	PC	AV_INDI_SHEET_BTM	
05	1	PC	KEY_BUTTON_SHEET	
06	1	PC	AC_CORD	
07	1	PC	BT_COVER	
08	1	PC	INLET_COVER	
09	6	PC	SCREW (F_PEDE_L/R-MTL_BRKT_BTM_L/R:6)	10 ± 1 Kgf.cm
10	3	PC	SCREW	6 ± 1 Kgf.cm

# 7.11 Back Cover - Screw & BTM Ornament 2

1. Fix back cover, stick label at cover and screw.









NO	QTY	UOM	DESCRIPTION	REMARK
01	38 PC SCREW (RP:2 MTL BRKT BTM L/R:8 LD BRKT:2)		5 ± 1 Kgf.cm	
02	4	PC	M6_CAP	
03	1	PC	FRONT_PEDESTAL_COVER_R	
04	1	PC	FRONT_PEDESTAL_COVER_L	
05	1	PC	FLIER_FOR_AC_CORD	
06	0.08	MT	TAPE	

# 7.12 Handling SPEC

#### ■Moving the LCD module

The module should be handle by two people and hold on that top and bottom long side by both hands without module warping. Never handle the module with keeping horizontal position when moving the module

#### ■About the work table

When tightening a screw, retention structures are required not to deform the LCD module.

#### ■Moving the TV

Hold the specified parts as shown to stand the TV up and move it with two people.



# 8 Measurements and Adjustments

# 8.1 Voltage chart of A-board

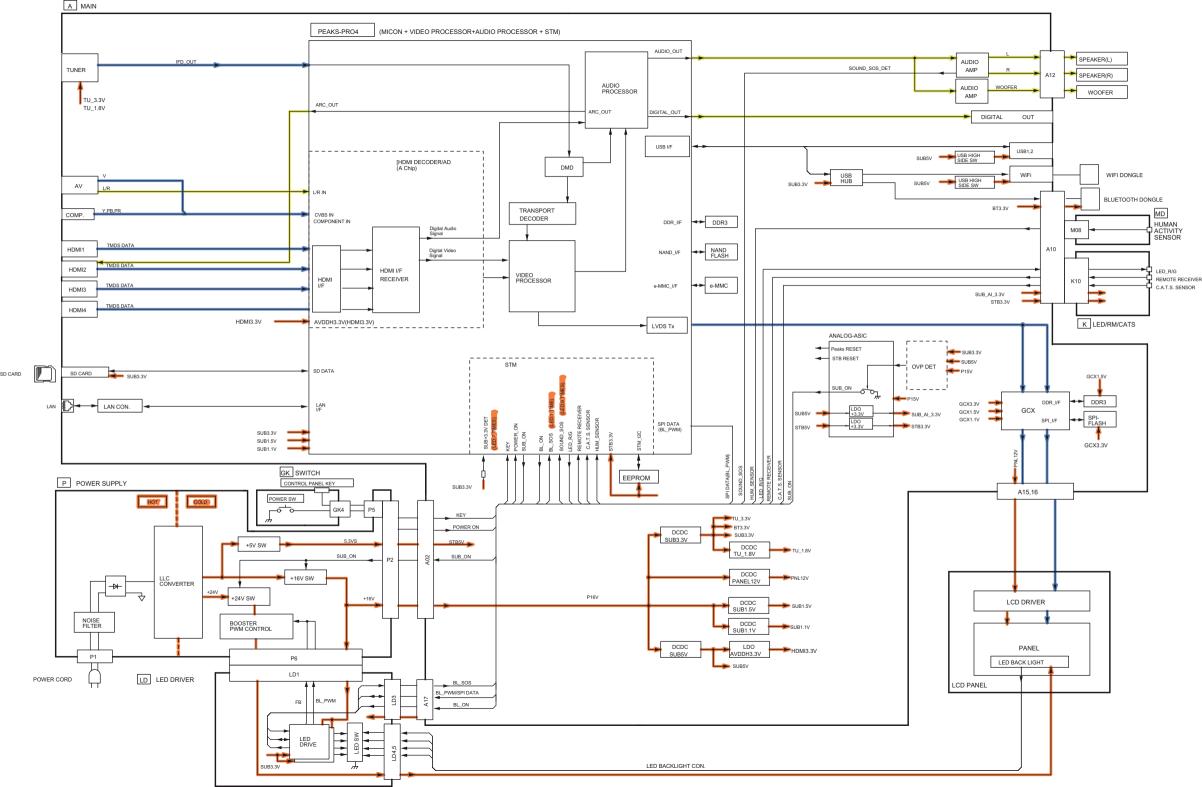
1. Set A-Board to a dummy set and check the satisfaction with the specified voltage as following table.

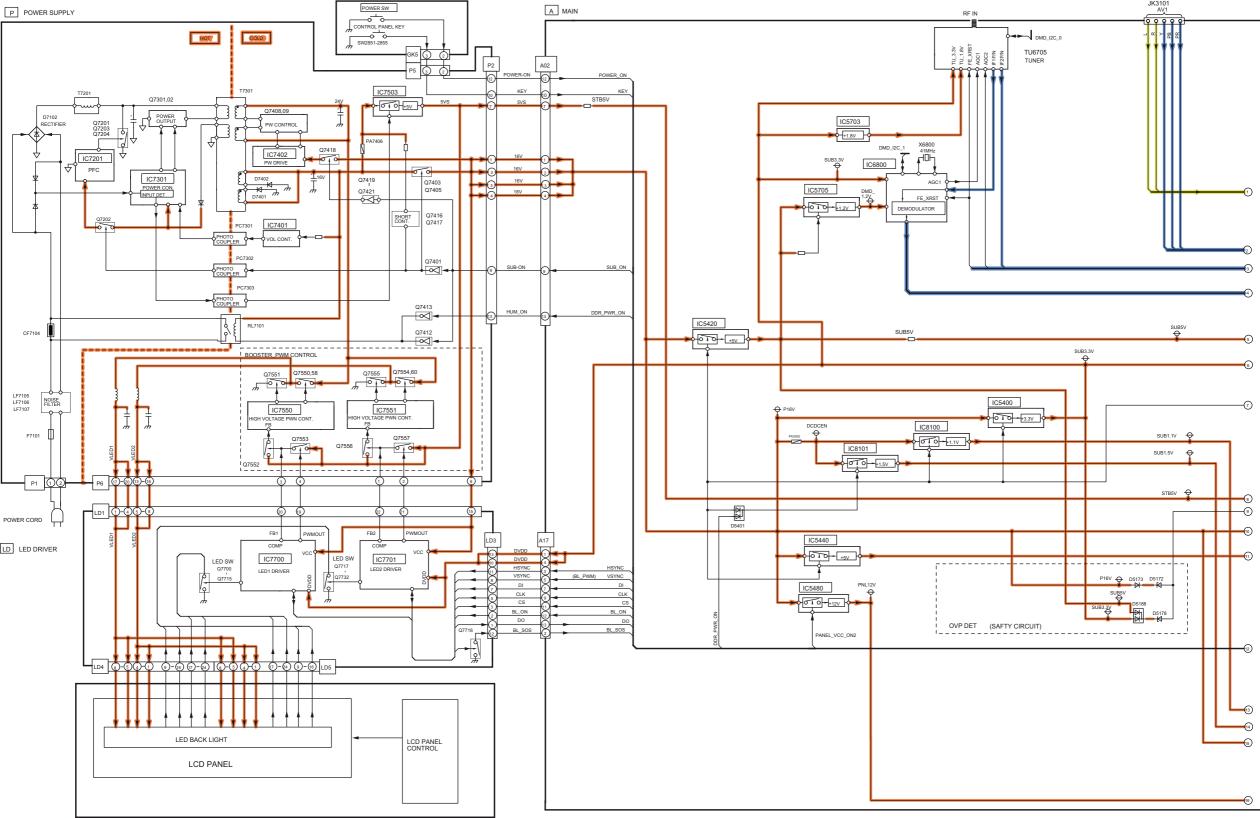
Power Supply Name	Measurement Point	Specification
PANEL12V	TP4000 / 4001	11.50V - 12.50V
SUB5V	TP5420	4.80V - 5.30V
USB5V	TP5440	5.00V - 5.40V
SUB3.3V	TP5401	3.20V - 3.50V
SUB1.8V	TP8714	1.70V - 1.90V
SUB1.5V	TP8101	1.38V - 1.54V
SUB1.1V	TP8100	1.00V - 1.24V
HDMI3.3V	TP8701	3.16V - 3.50V
GCX1.5V	TP9501	1.38V - 1.54V
GCX1.1V	TP9500	1.10V - 1.24V
REG_1.8V	TP5702	1.70V - 1.90V

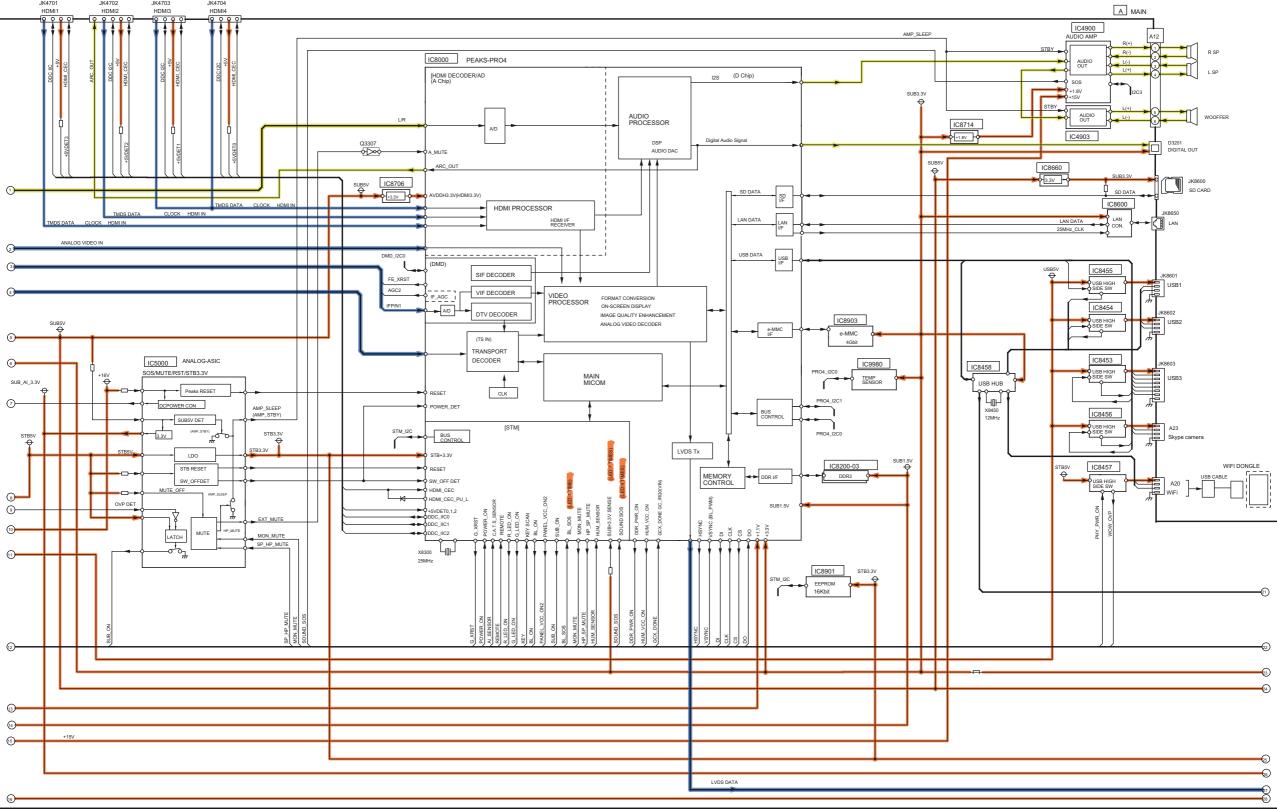
# 8.2 Voltage chart of P-board

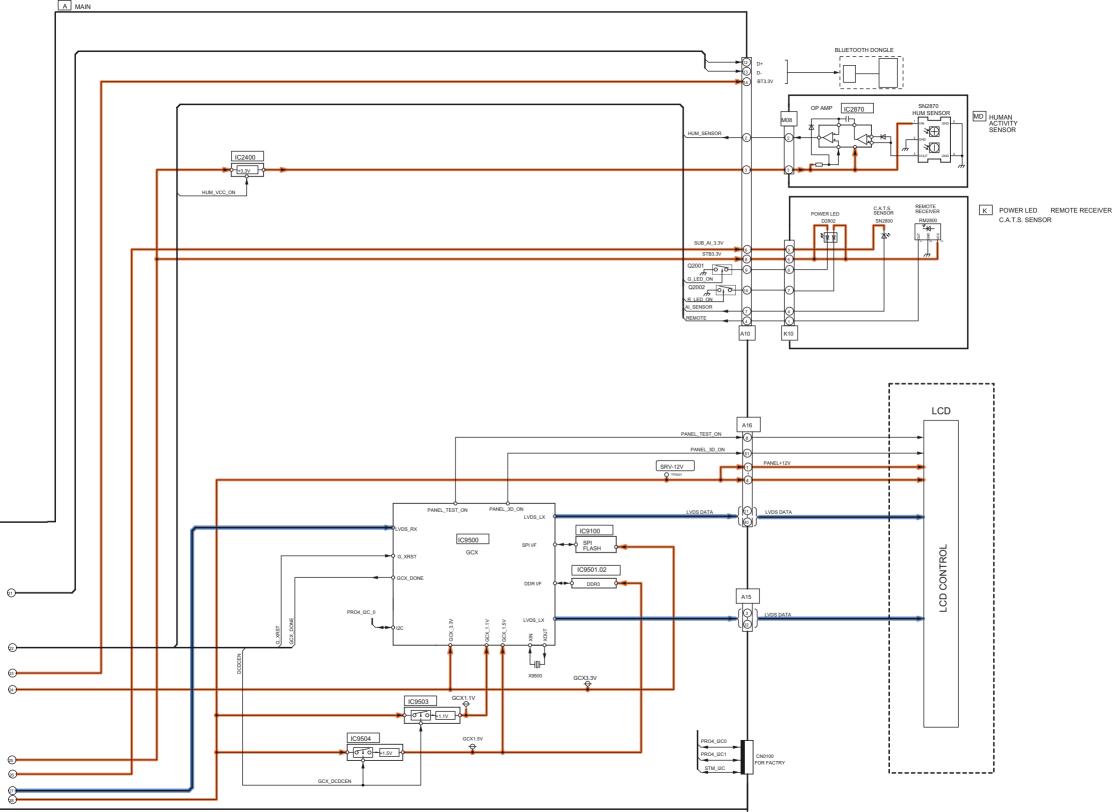
1. Set P-Board to a dummy load and check the satisfaction with the specified voltage as following table.

Output	Test Point	Step 1	Step 2	
24V	TP7407	<1V	24 ± 2.4V	
16V	TP7410	<1V	16 ± 0.8V	
5VS	TP7501	5.25 ± 0.25V	5.25 ± 0.25V	
PFC	TP7201 or TP7202	<340V	390V ± 15V	*HOT





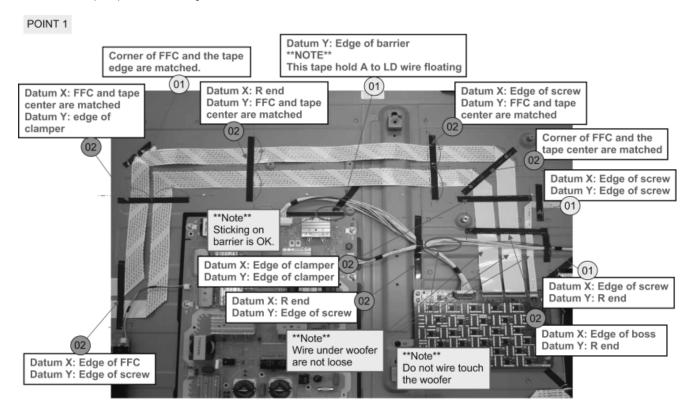




# 10 Wiring Connection Diagram

# 10.1 Wire Dressing 1

1. Stick pet tape for wire dressing.

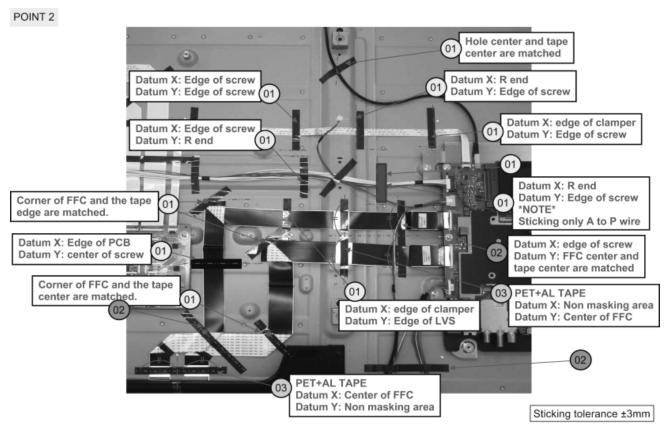


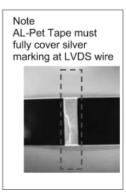
Sticking tolerance ±3mm

NO	QTY	UOM	DESCRIPTION	REMARK
01	0.24	MT	PET TAPE	60 mm × 4 pcs
02	0.88	MT	PET TAPE (0.06*5+0.11*4)	110 mm × 8 pcs

### 10.2 Wire Dressing 2

1. Stick pet tape for wire dressing.



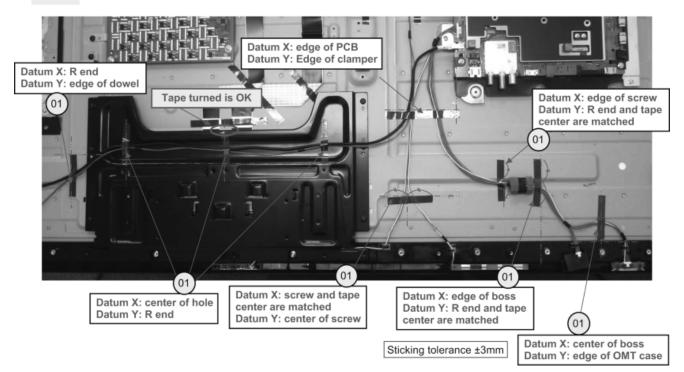


NO	QTY	UOM	DESCRIPTION	REMARK
01	0.66	MT	PET TAPE	60 mm × 11 pcs
02	0.33	MT	PET TAPE	110 mm × 3 pcs
03	2	PC	PET AL + TAPE	

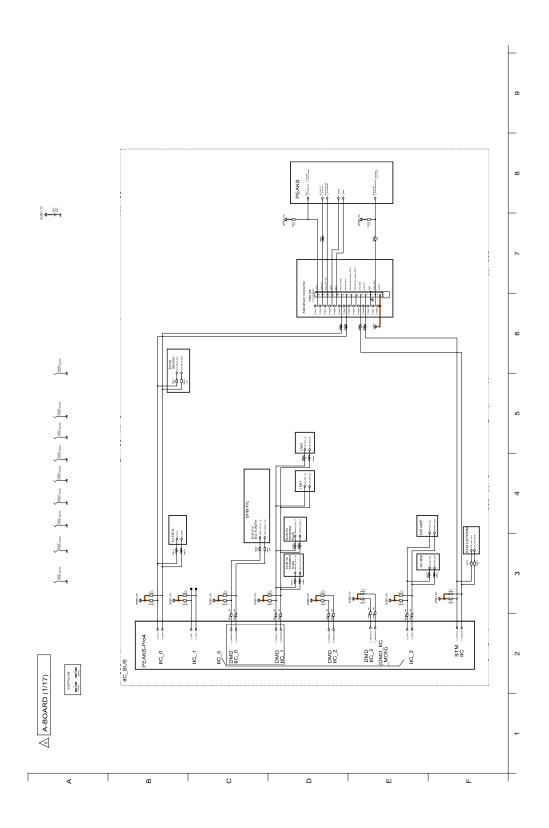
# 10.3 Wire Dressing 3

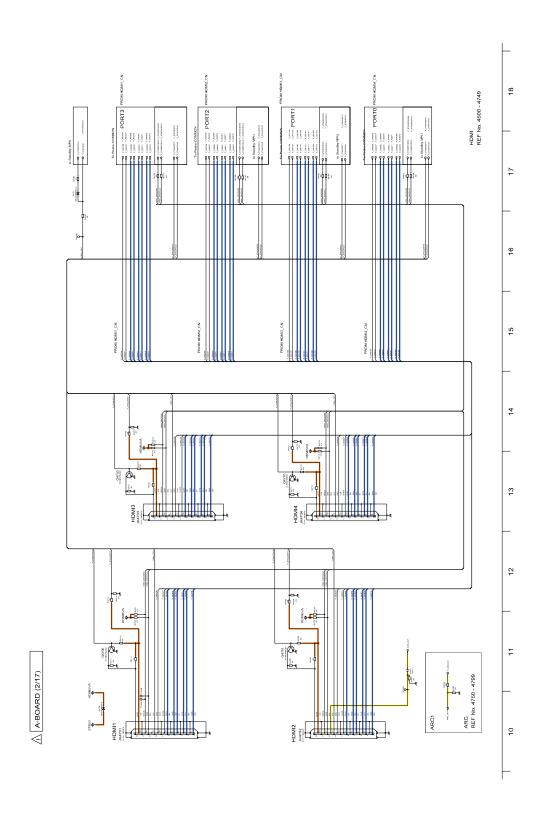
1. Stick pet tape for wire dressing.

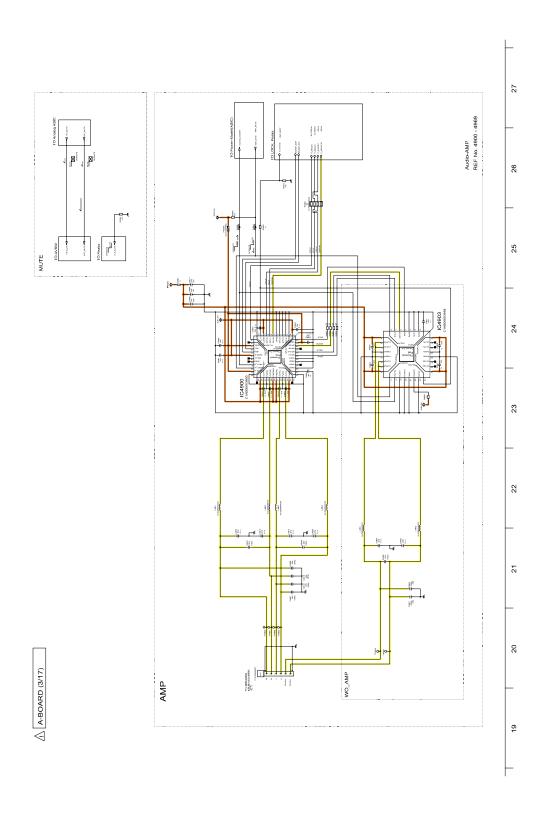
#### POINT 3

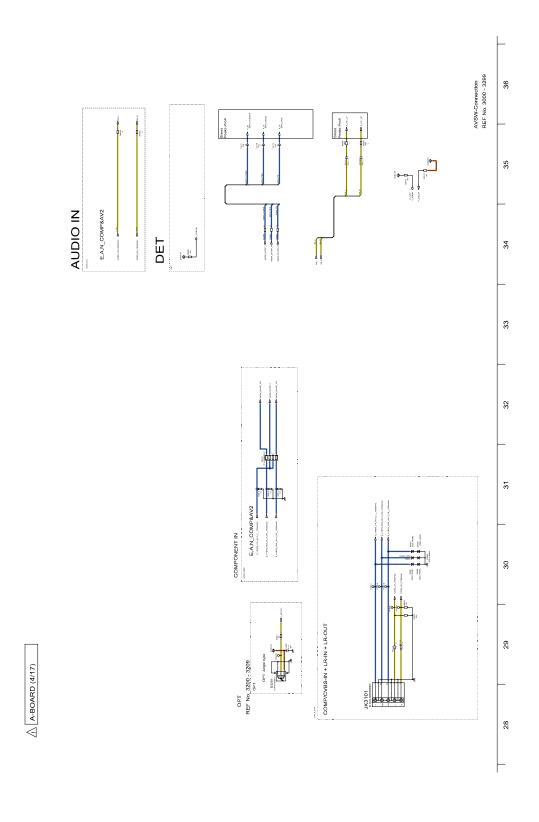


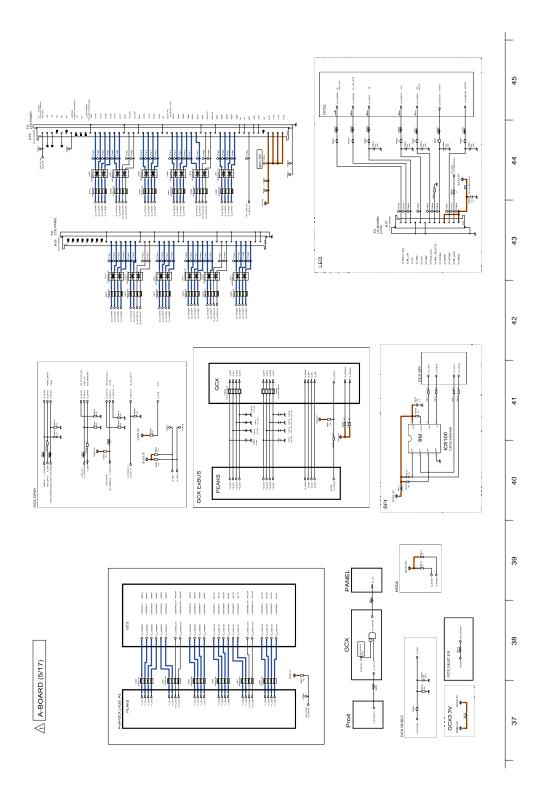
	QTY			REMARK
01	0.480	MT	PET TAPE (0.06*5+0.11*4)	60 mm × 8 pcs

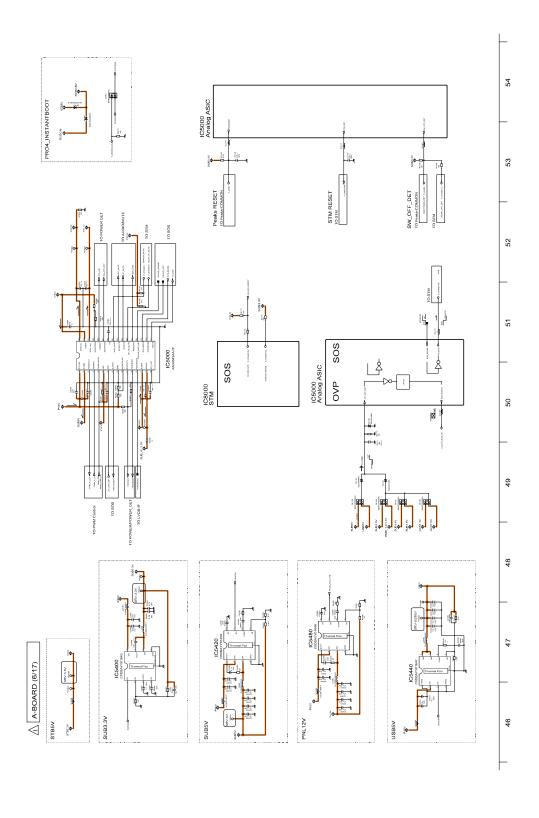


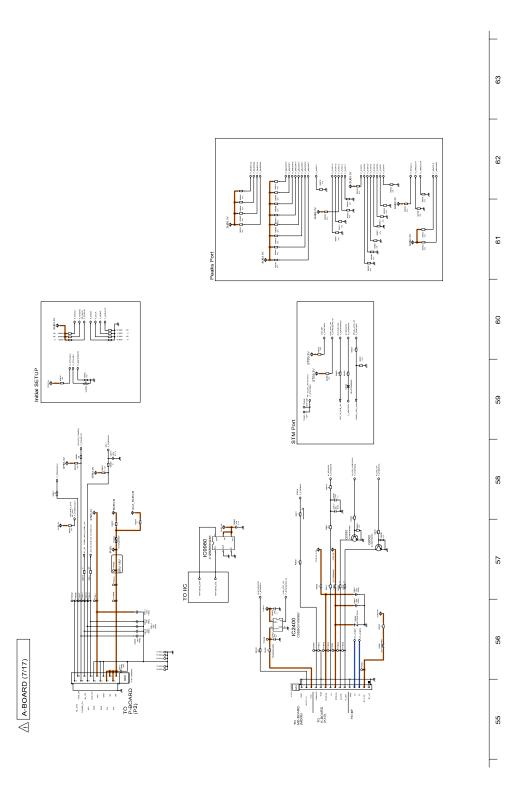


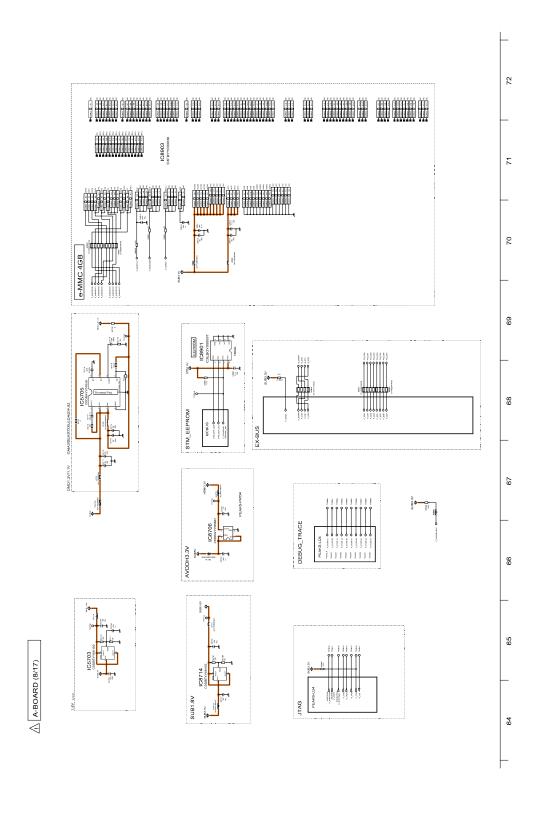


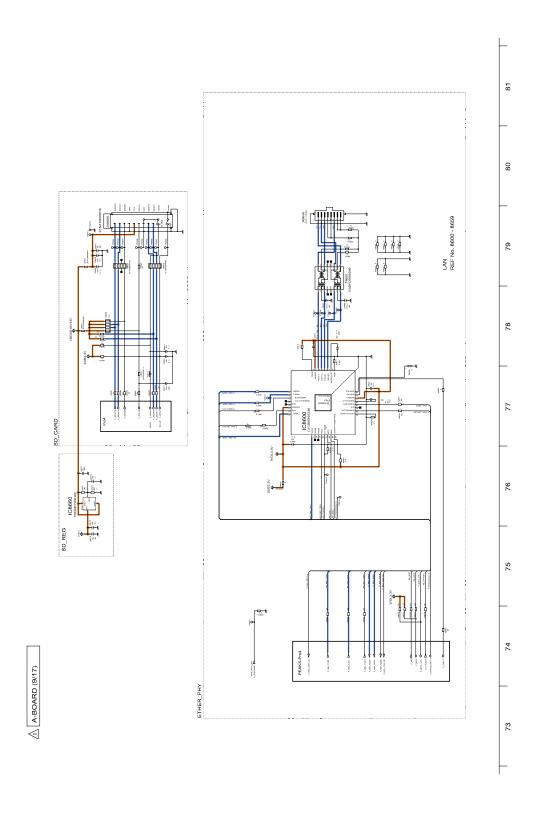


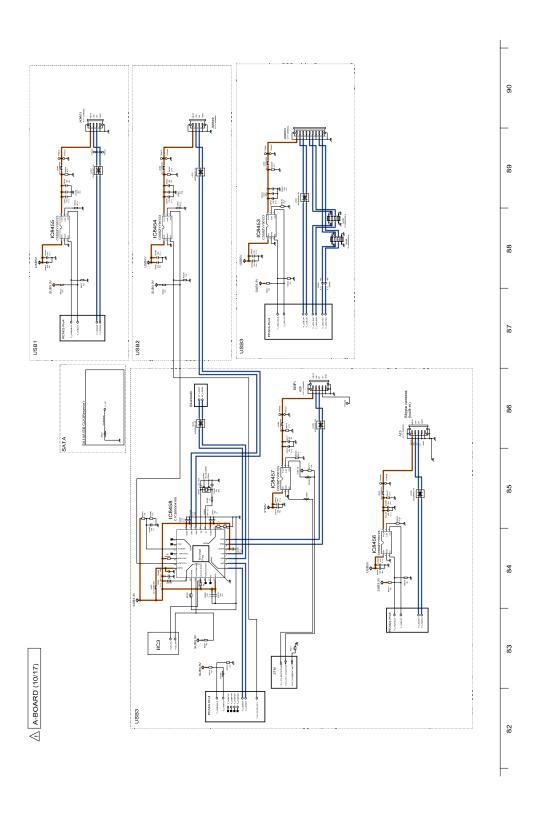


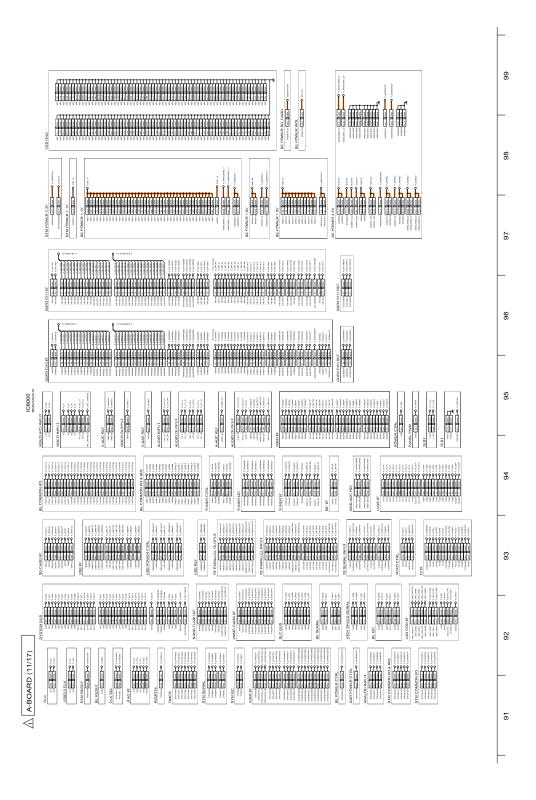


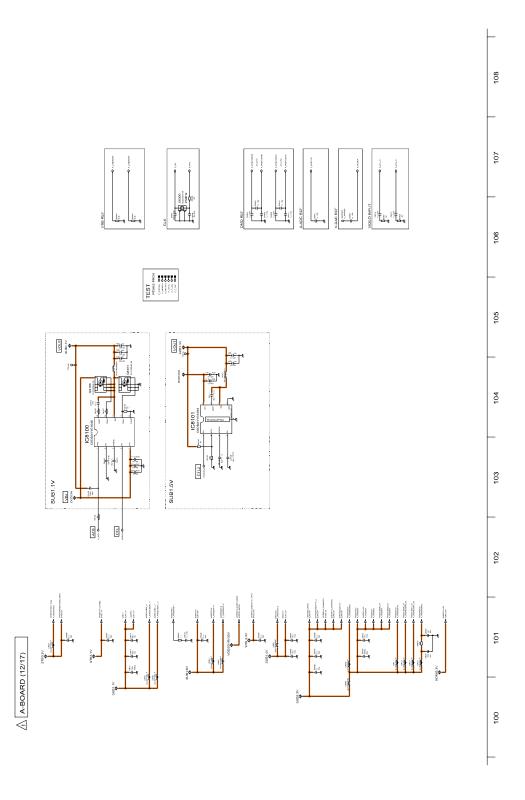


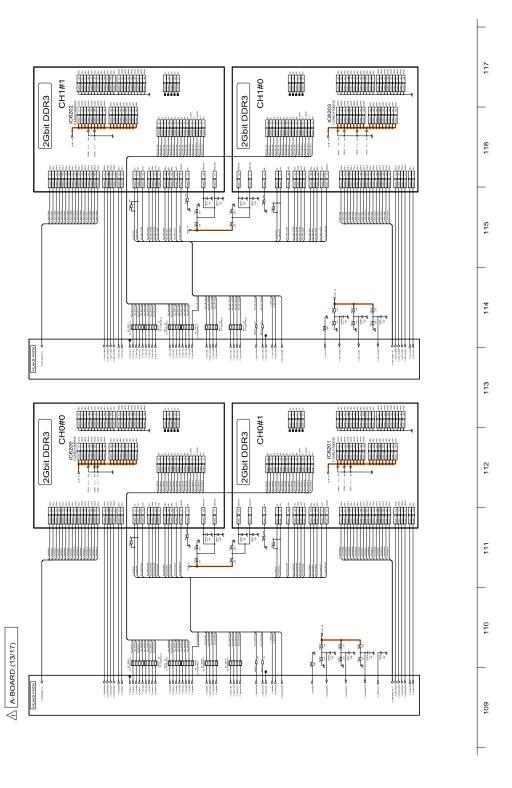


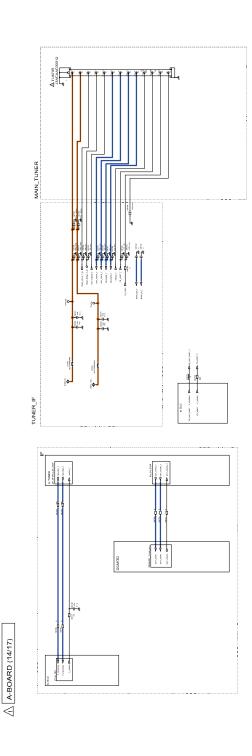




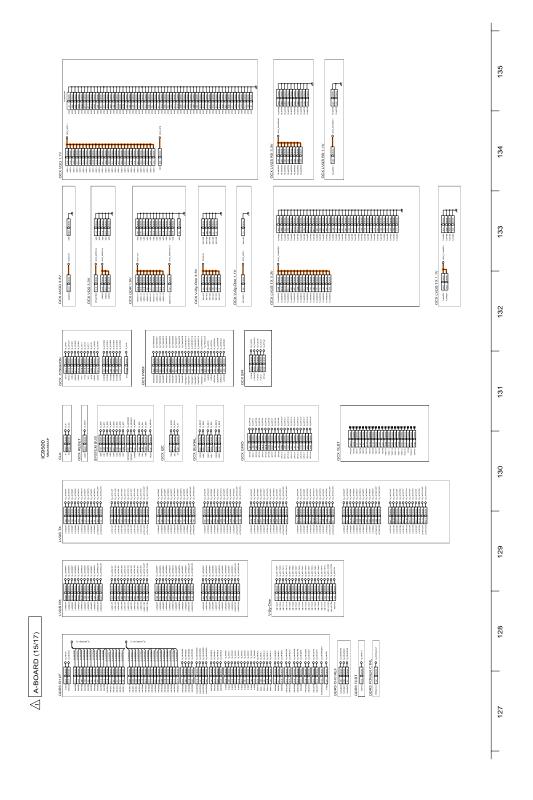


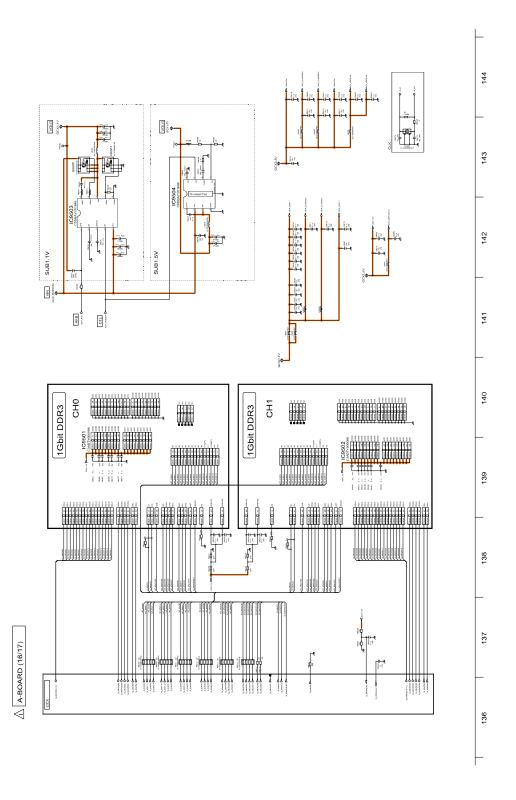


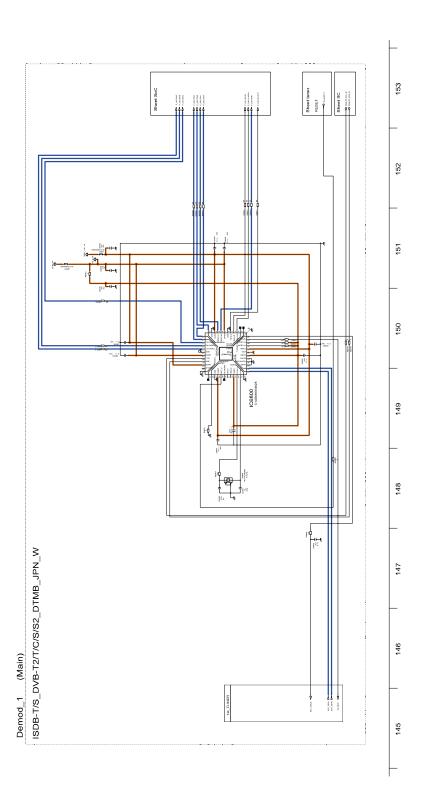


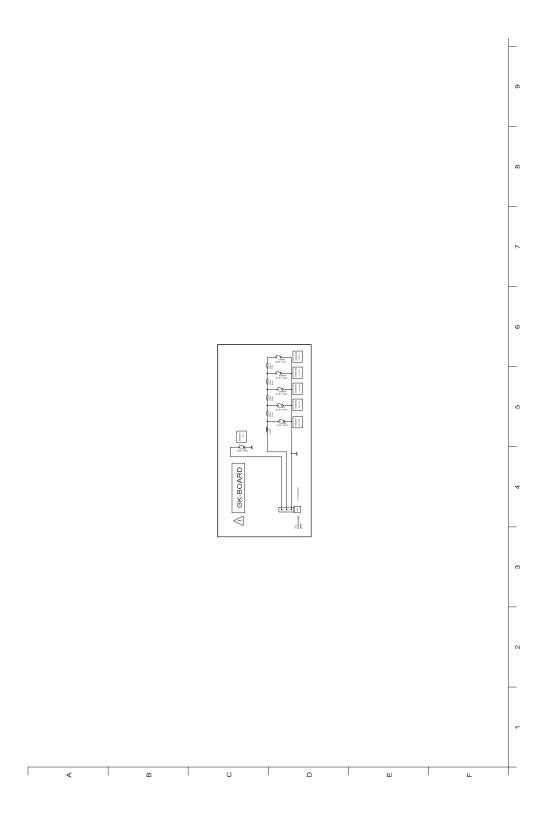


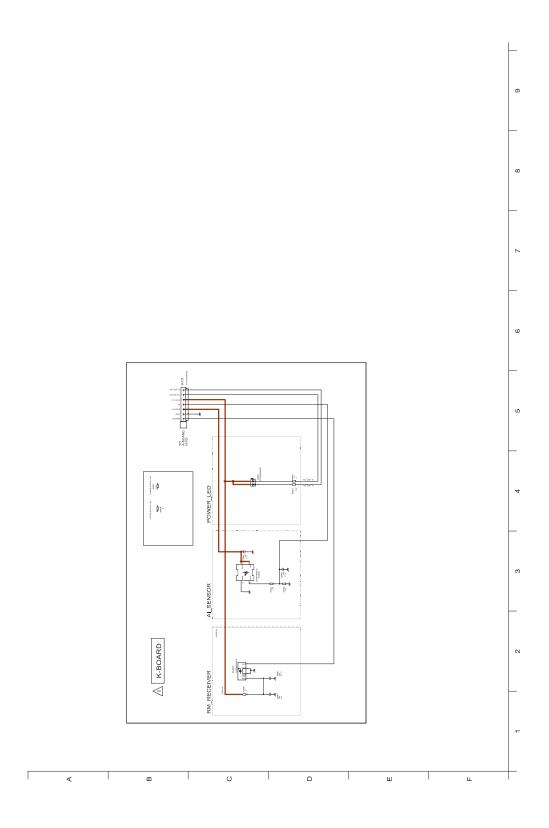


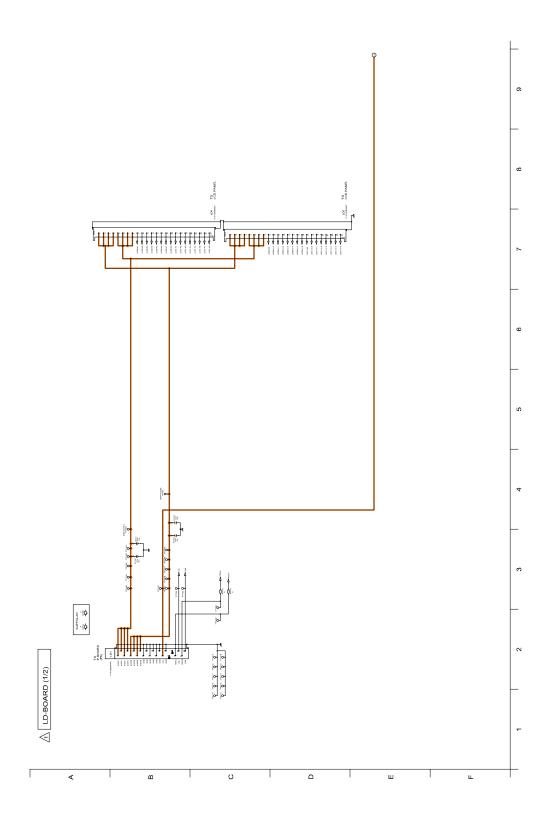


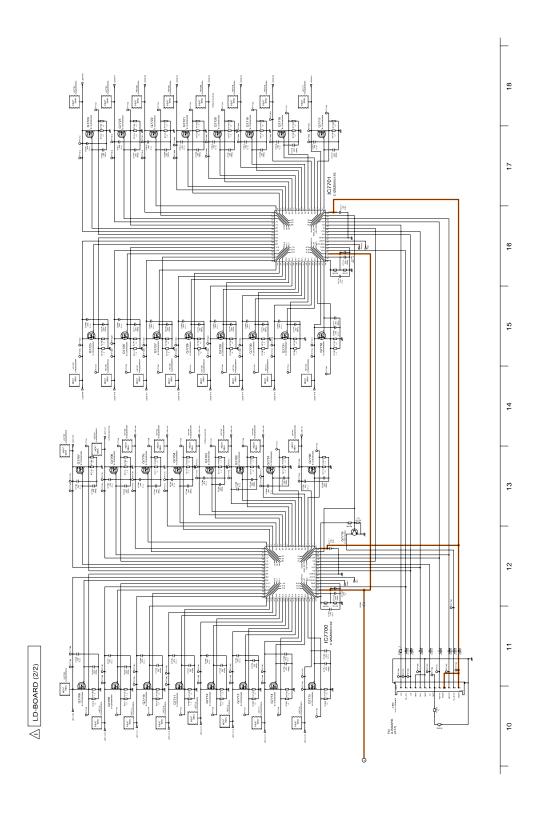


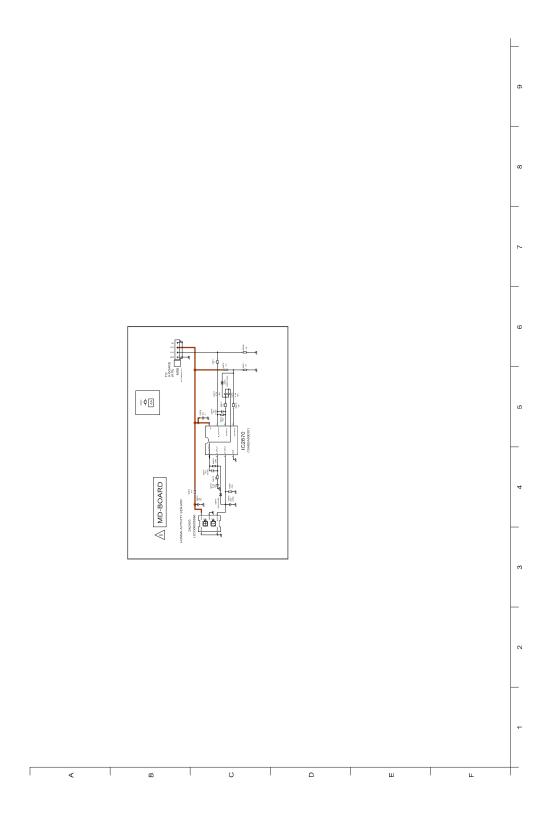


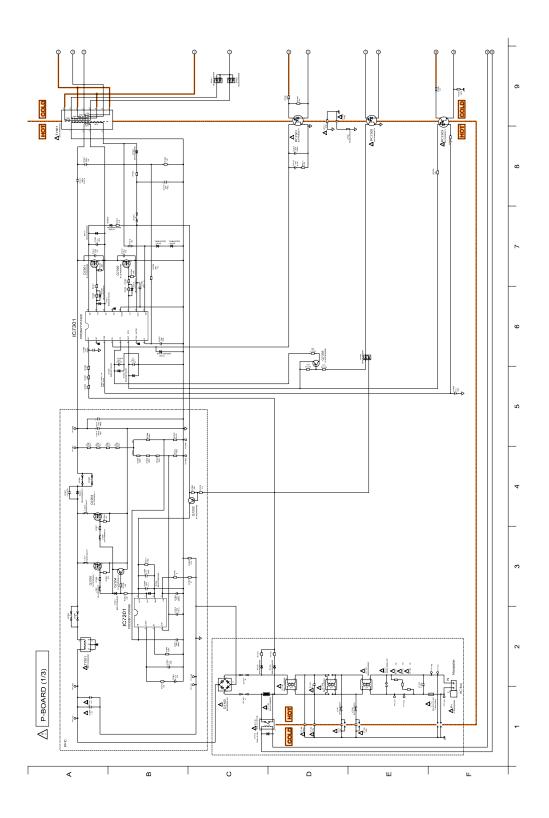


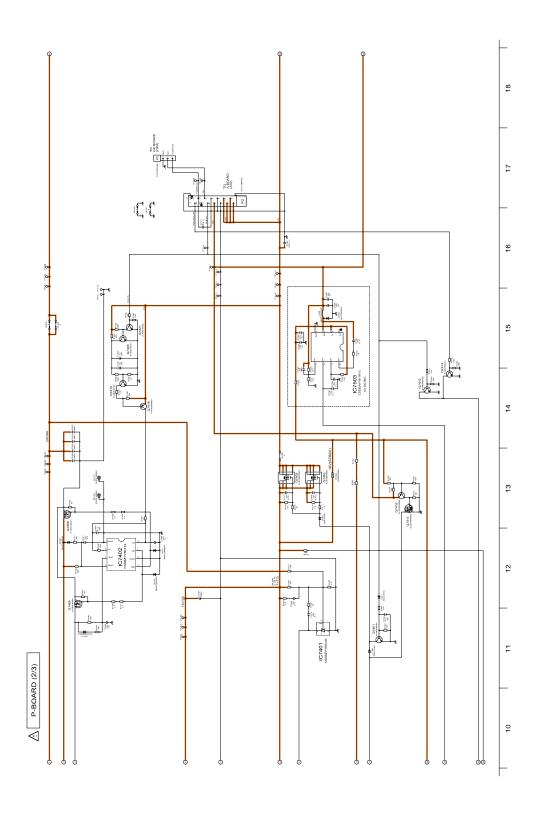


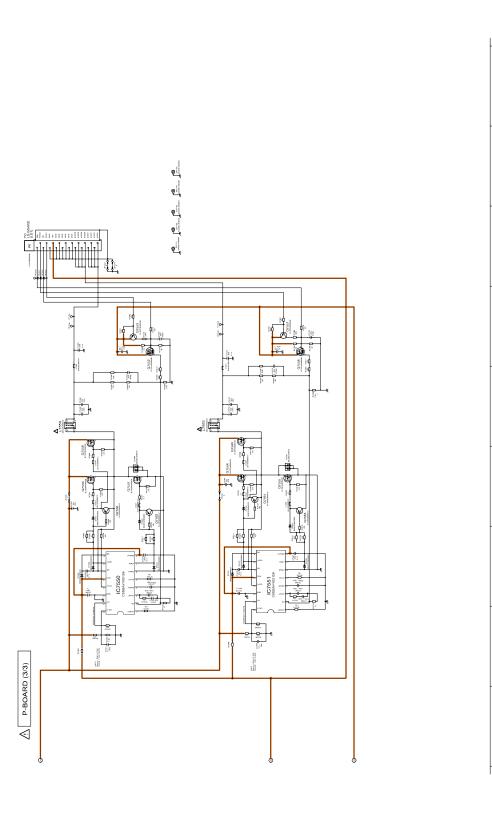


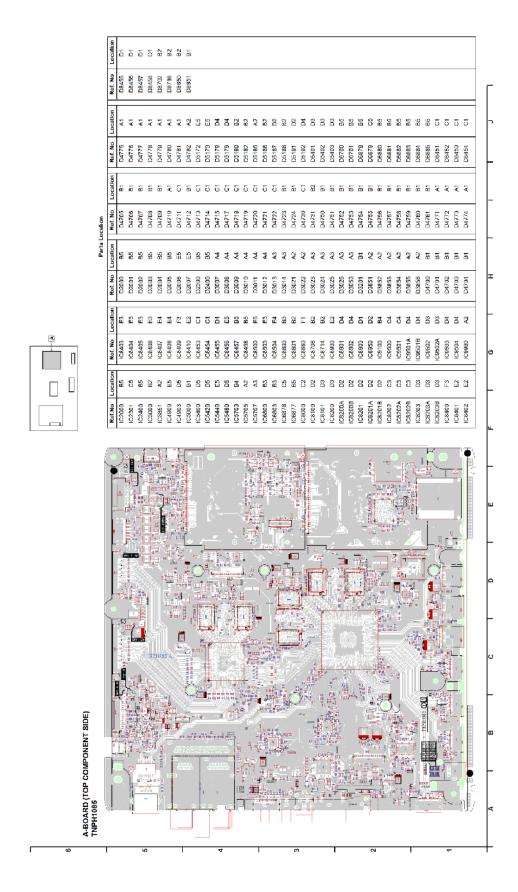




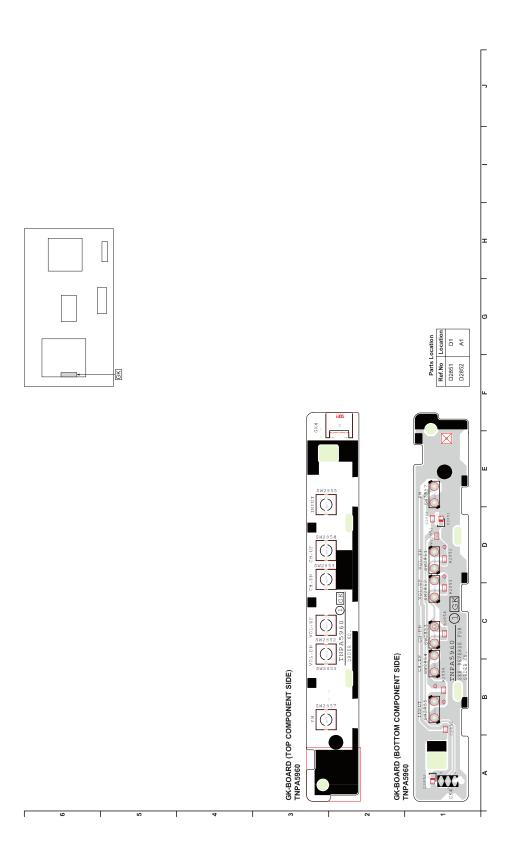


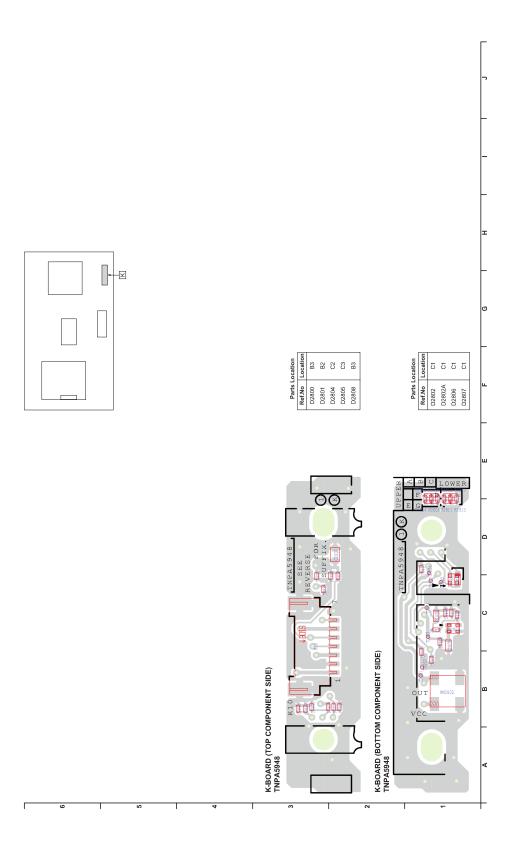


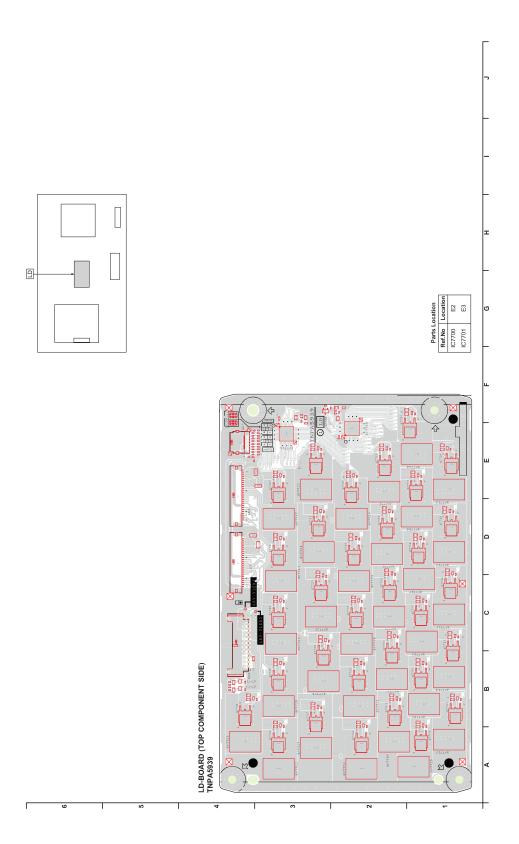




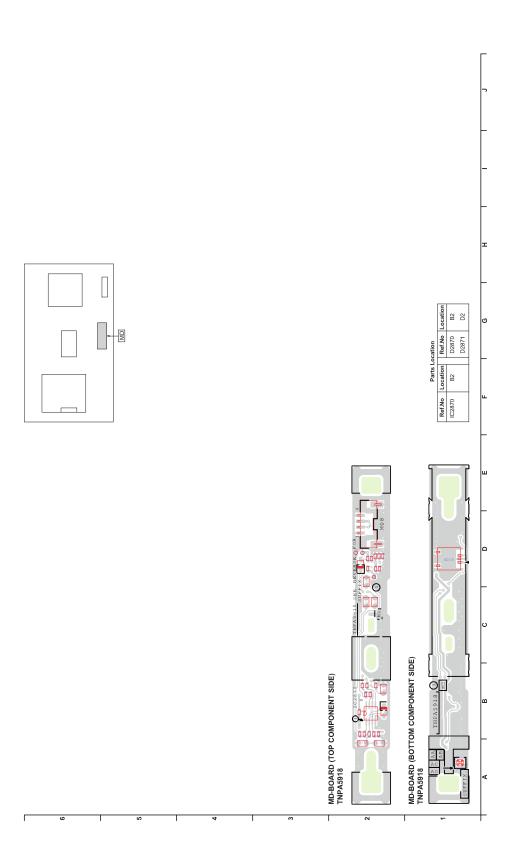


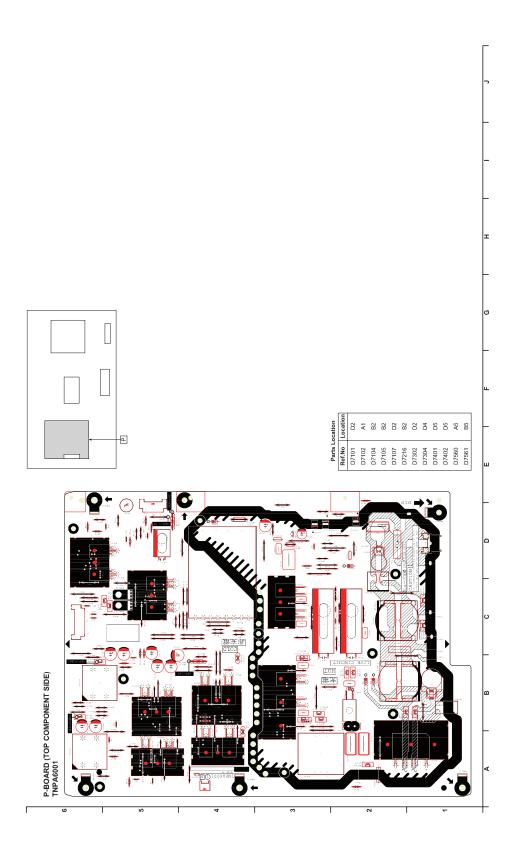


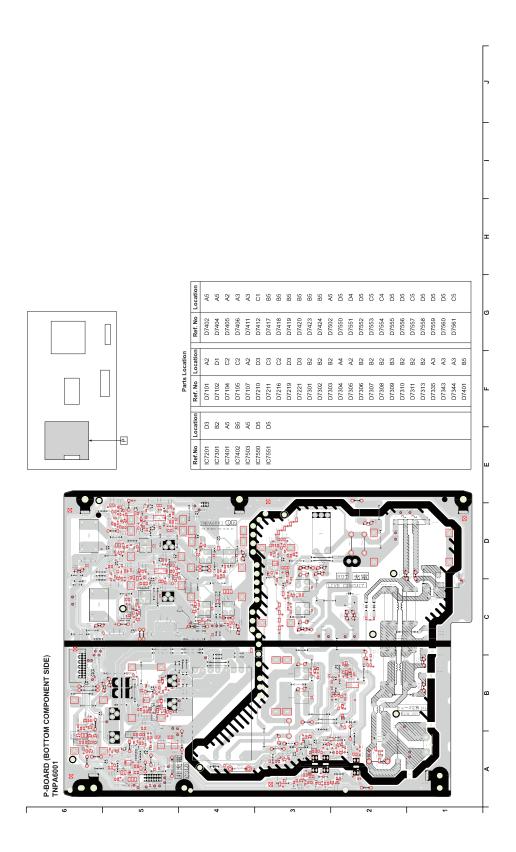


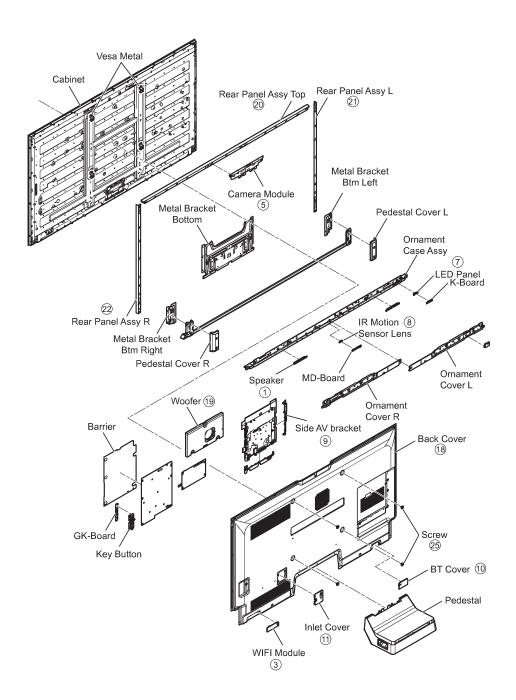






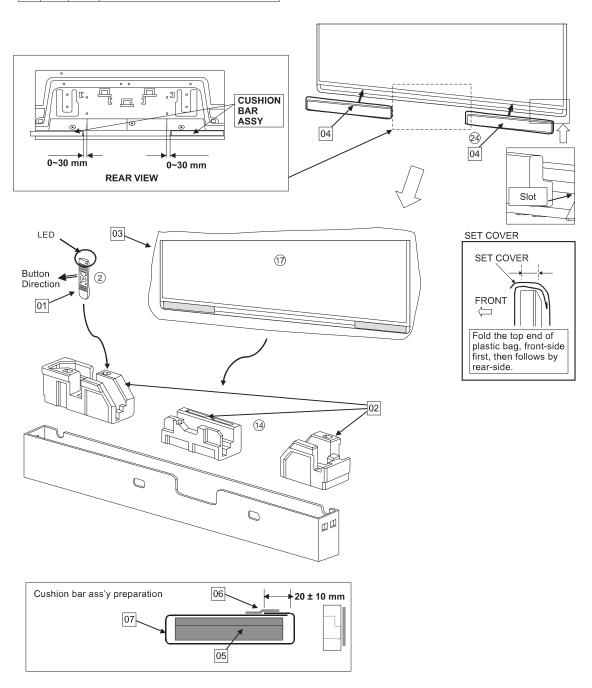






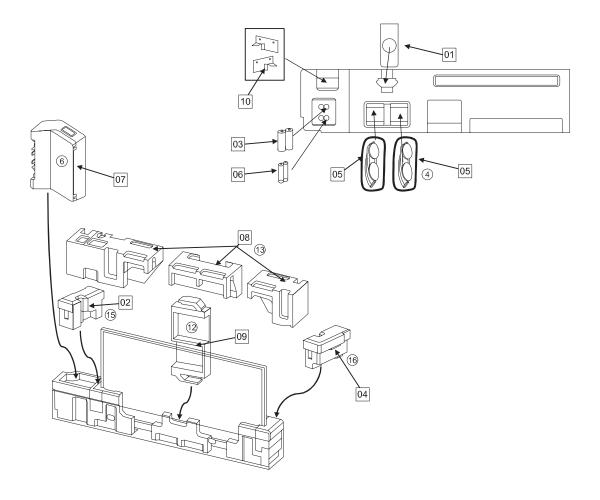
### Model No.: TH-60AS800S Packing Exploded View 1

NO	QTY	UOM	DESCRIPTION
01	1	PC	REMOTE_CONTROL
02	1	PC	CUSHION_BOTTOM
03	1	PC	SET_BAG
04	2	PC	CUSHION_BAR_ASSY
05	2	PC	CUSHION_BAR
06	0.08	MT	PAPER_TAPE_FOR_CUSHION BAR
07	2	PC	BAG_FOR_CUSHION_BAR



# Model No.: TH-60AS800S Packing Exploded View 2

NO	QTY	UOM	DESCRIPTION
01	1	PC	TOUCH_REMOTE_TRANSMITTER
02	1	PC	SIDE_CUSHION_L
03	1	PC	BATTERY_PACK
04	1	PC	SIDE_CUSHION_R
05	2	PC	3D_GLASSES
06	1	MT	BATTERY_PACK
07	1	PC	PEDESTAL_ASSY
08	1	PC	CUSHION_TOP
09	1	PC	CUSHION FRONT
10	1	PC	CORNER_CAP_ASSY



### Model No.: TH-60AS800S Packing Exploded View 3

NO	QTY	UOM	DESCRIPTION	REMARK
01	4	PC	PC_JOINT	
02	1	PC	CARTON_TOP	
03	1	PC	CARTON_LABEL	
04	1	PC	LABEL_COMBINATION	
05	1	PC	ACCESSORIES_ASSY	
06	3.92	MT	PP (CATOP2.03 BTM0.88/CUTOPL0.2 BOTR0.81)	1 pc x 2030 mm
07	3.92	MT	PP (CATOP2.03 BTM0.88/CUTOPL0.2 BOTR0.81)	1 pc x 200 mm

