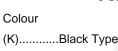
Service Manual

Stereo Headphones

Model No. RP-HD6ME RP-HD6MGC





⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

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1 Service Navigation

1.1 General Description About Lead Free Solder (PbF)

The lead free solder has been used in the mounting process of all electrical components on the printed circuit boards used for this equipment in considering the globally environmental conservation.

The normal solder is the alloy of tin (Sn) and lead (Pb). On the other hand, the lead free solder is the alloy mainly consists of tin (Sn), silver (Ag) and Copper (Cu), and the melting point of the lead free solder is higher approx.30°C (86°F) more than that of the normal solder.

Distinction of P.C.B. Lead Free Solder being used

The letter of "PbF" is printed either foil side or components side	PbF
on the P.C.B. using the lead free solder.(See right figure)	ו טר

Service caution for repair work using Lead Free Solder (PbF)

- The lead free solder has to be used when repairing the equipment for which the lead free solder is used. (Definition: The letter of "PbF" is printed on the P.C.B. using the lead free solder.)
- · To put lead free solder, it should be well molten and mixed with the original lead free solder.
- Remove the remaining lead free solder on the P.C.B. cleanly for soldering of the new IC.
- Since the melting point of the lead free solder is higher than that of the normal lead solder, it takes the longer time to melt the lead free solder.
- Use the soldering iron (more than 70W) equipped with the temperature control after setting the temperature at 350±30°C (662±86°F).

Recommended Lead Free Solder (Service Parts Route.)

• The following 3 types of lead free solder are available through the service parts route.

SVKZ000004-----(0.3mm 100g Reel) SVKZ000005-----(0.6mm 100g Reel) SVKZ000006-----(1.0mm 100g Reel)

Note

^{*} Ingredient: Tin (Sn) 96.5%, Silver (Ag) 3.0%, Copper (Cu) 0.5%. (Flux cored)

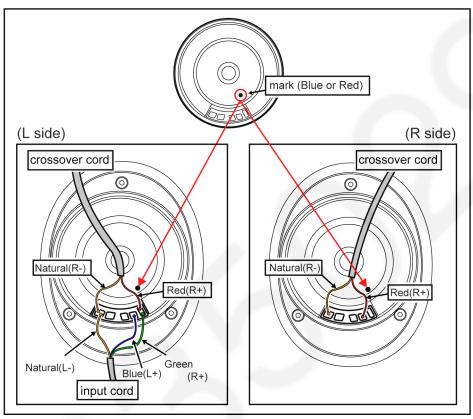
1.2 Solder the Lead Wire

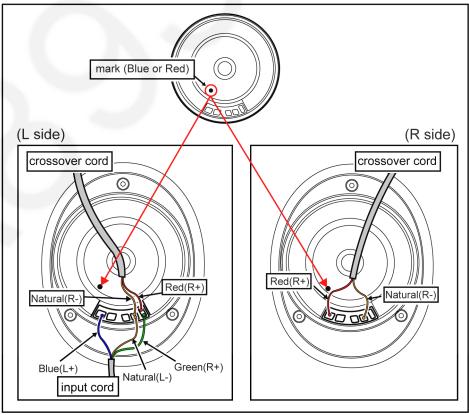
There is a blue or red mark on speaker.
Confirm mark color (blue or red) and use the same color mark speaker for repair.

[Caution]

If you use a speaker with different color mark, the sound balance will not match.

2. Please refer to the wiring in accordance with the speaker mark position.





1.3 Stick the Manufacturer label



2 Specifications

Type: Dynamic Closed-type Driver units: 40mm diameter Impedance: 99dB / mW Sensitivity: Power handling capacity: 1,000 mW(* IEC) Frequency response: 4 - 40,000Hz Cord: Plug: 3.5mm Mass: 240g(net) 228g(without cord)

^{*} IEC:International Electrotechnical Commission Specifications are subject to change without notice.