# Service Manual

Speaker System



Model No. SB-MAW370PU
SB-MAX370PU
SB-MAW370GS
SB-MAY370GS
SB-MAX370GS
SB-MAX370GS
SB-MAX170PH
SB-MAX170PH

Product Color: (K)... Black Type

<u>Subject</u>: Disassembly and Assembly Instructions/ Exploded View / Replacement Parts List (Change)

Please file and use this supplement manual together with the service manual for

Model No. SB-MAX170PHK Order No. PSG1403015CE Model No. SB-MAX370PUK Order No. PSG1402008CE Model No. SB-MAX370GSK Order No. PSG1404010AE

#### **⚠ WARNING**

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

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#### 1 Notes

#### Background:

• For improvement of quality and performance.

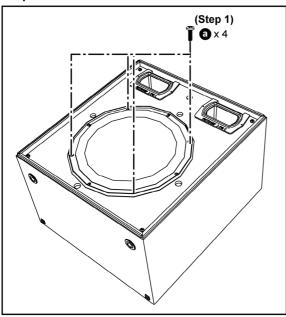
This supplement includes revised contents to the original service manual for below sections:-

- 1. Disassembly and Assembly Instructions
- 2. Exploded View.
- 3. Mechanical Replacement Parts List.

## 2 Disassembly and Assembly Instructions

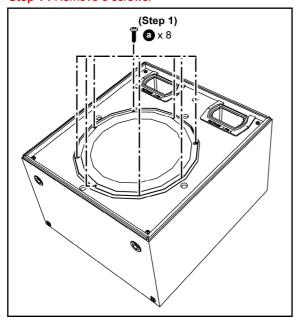
### 2.1. Disassembly of Woofer Speaker

Step 1: Remove 4 screws.



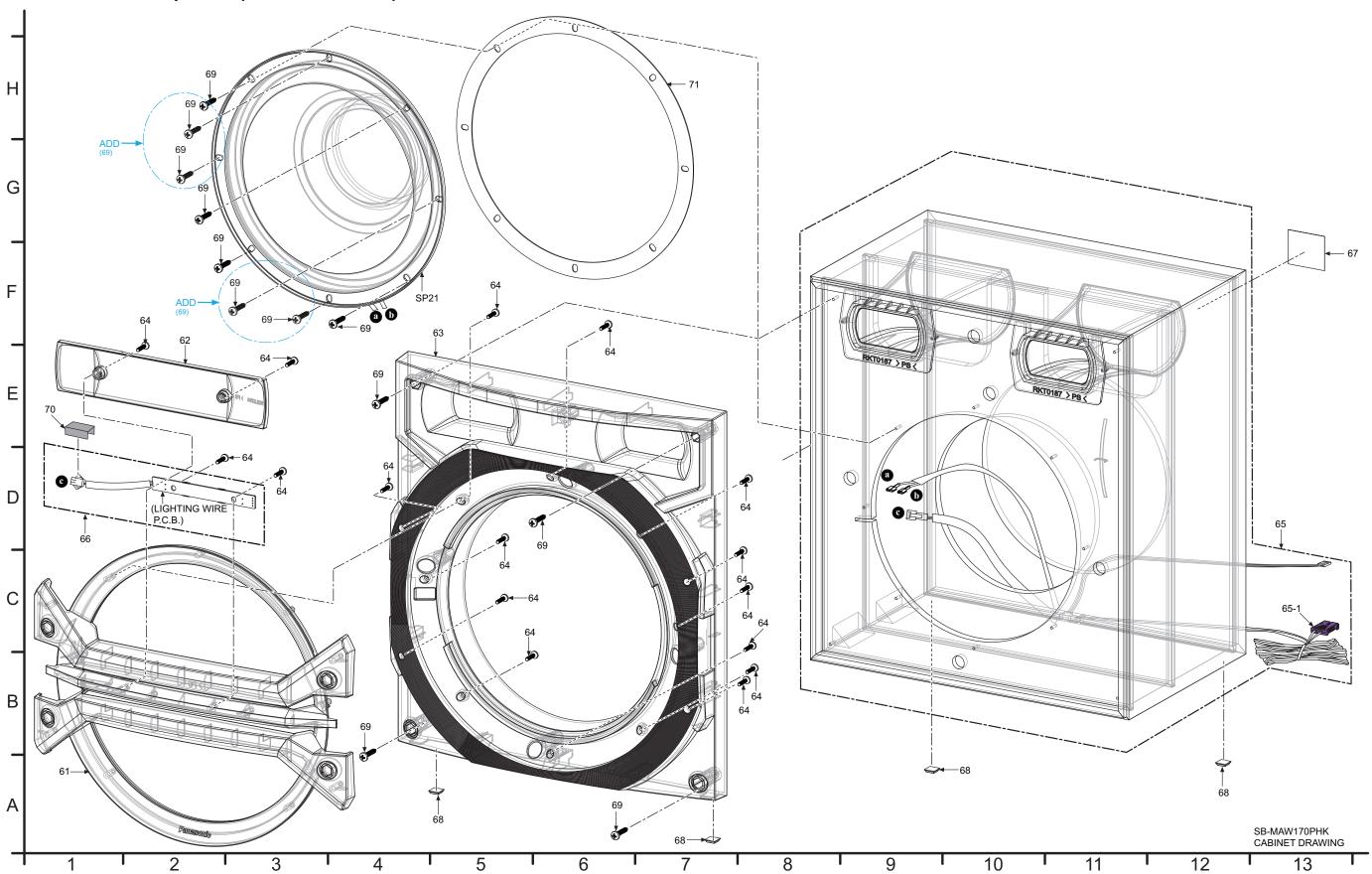


Step 1: Remove 8 screws.

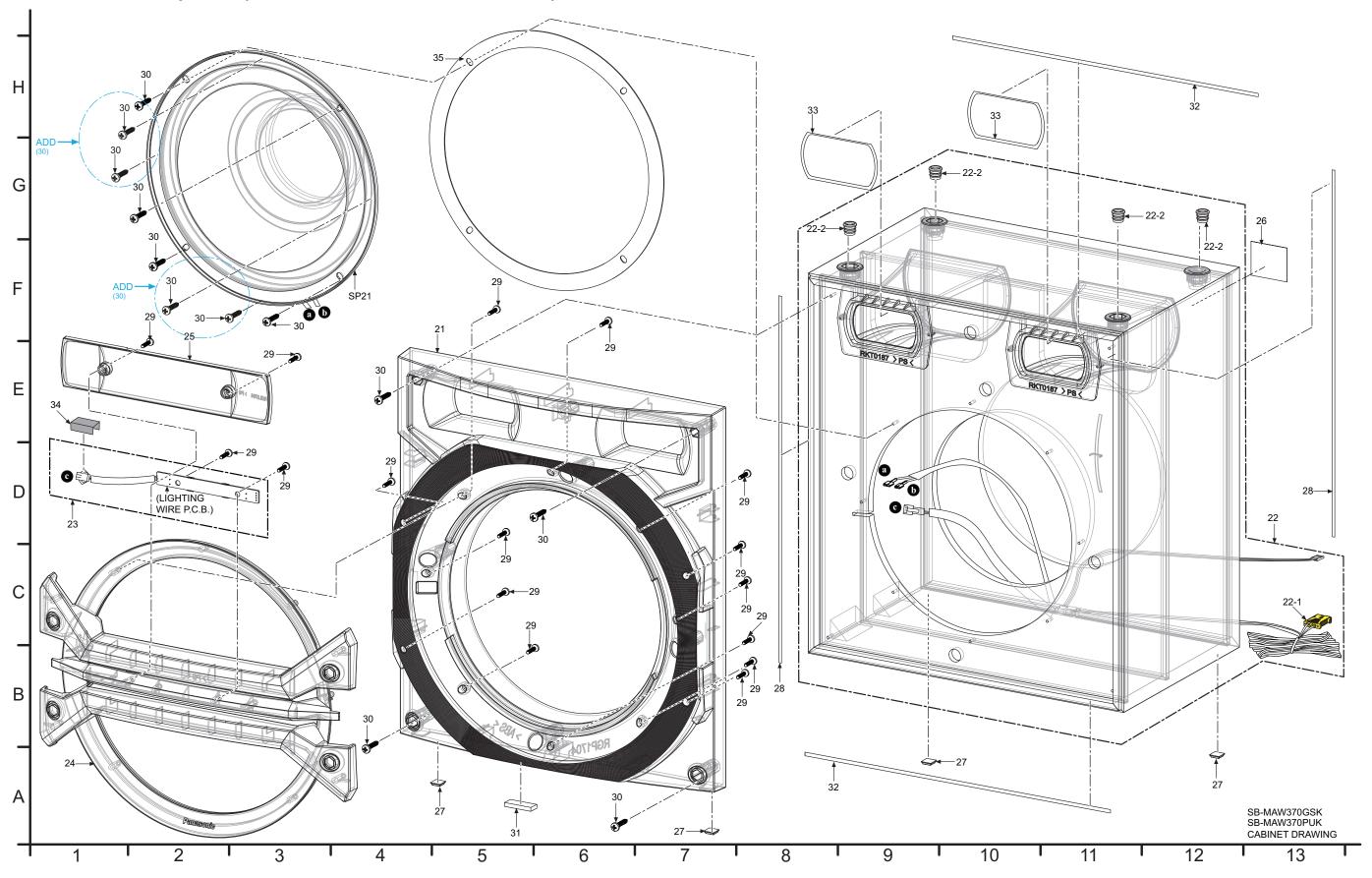


## 3 Exploded View

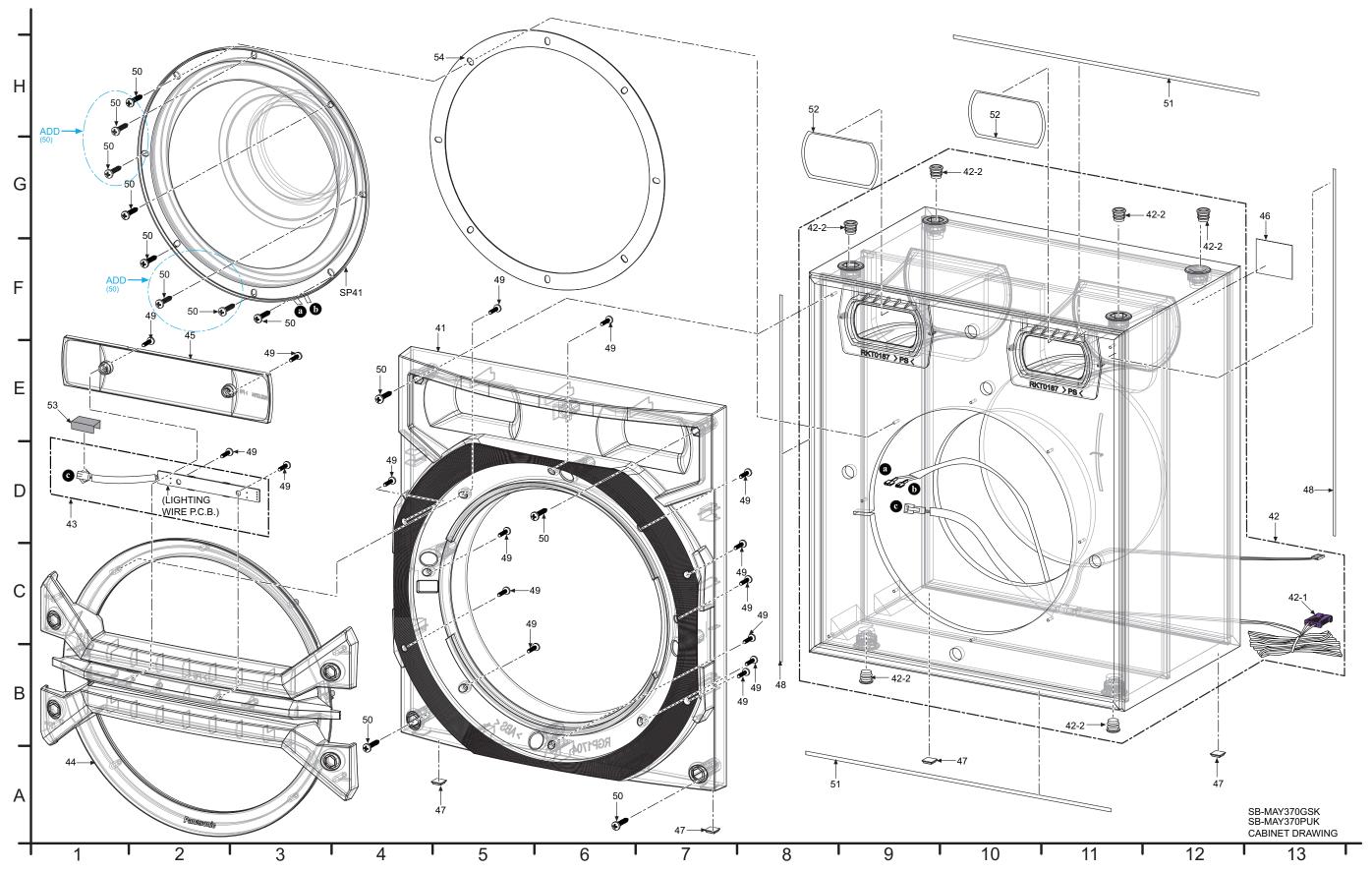
## 3.1. Subwoofer Speaker (SB-MAW170PHK) Cabinet Parts Location



## 3.2. Subwoofer Speaker (SB-MAW370PUK, SB-MAW370GSK) Cabinet Parts Location



## 3.3. Subwoofer Speaker (SB-MAY370PUK, SB-MAY370GSK) Cabinet Parts Location



## 4 Replacement Parts List

Re	Reason for Change					
*The	*The circled item indicates the reason. If no marking, see the Notes in the bottom column.					
	1. Improve performance					
	2. Change of material or dimension					
	3. To meet approved specification					
	4. Standardization					
	5. Addition					
	6. Deletion					
	7. Correction					
0	8. Other					

Interchangeability Code  **The circled item indicates the interchangeability. If no marking, see the Notes in the bottom column.								
	Parts Set Production							
	A Original	<b>→</b> Early	Original or new parts may be used in early or late production set.					
	New	∠ Late	Use original parts until exhausted, then stock new parts.					
	B Original	— <b>▶</b> Early	Original parts may be used in early production sets only. New parts may be used in early					
	New	∠ Late	or late production sets. Use original parts where possible, then stock new parts.					
	C Original	<b>Early</b>	New parts only may be used in early or late production sets.					
0	New	∠ Late	Stock new parts.					
	D Original	— <b>►</b> Early	Original parts may be used in early production sets only. New parts may be used in late					
	New	— <b>Late</b>	production sets only. Stock both original and new parts.					
	E Other							

Please revise the original parts list in the Service Manual to conform to the change(s) shown herein.

If new part numbers are shown, be sure to use them when ordering parts.

Please file and use this manual together with the original service manual.

#### 4.1. Mechanical Replacement Parts List

#### 4.1.1. Subwoofer Speaker (SB-MAW170PHK)

Ref. No	Part No.	Notes	New Part Name & Descriptions	Before QTY	After QTY	Remarks
69	XTB4+16AFJK	8/C	SCREW	8	12	CHANGE

ECO No. MS2140479 (For Factory Reference only).

#### 4.1.2. Subwoofer Speakers (SB-MAW370PUK, SB-MAY370PUK)

Ref. No.	Part No.	Notes	New Part Name & Descriptions	Before QTY	After QTY	Remarks
30	XTB4+16AFJK	8/C	SCREW	8	12	(SB-MAW370PUK) CHANGE
50	XTB4+16AFJK	8/C	SCREW	8	12	(SB-MAY370PUK) CHANGE

ECO No. MS2140479 (For Factory Reference only).

#### 4.1.3. Subwoofer Speakers (SB-MAW370GSK, SB-MAY370GSK)

Ref. No.	Part No.	Notes	New Part Name & Descriptions	Before QTY	After QTY	Remarks
30	XTB4+16AFJK	8/C	SCREW	8	12	(SB-MAW370GSK) CHANGE
50	XTB4+16AFJK	8/C	SCREW	8	12	(SB-MAY370GSK) CHANGE

ECO No. MS2140479 (For Factory Reference only).

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