Service Manual

Air Conditioner

Indoor Unit Outdoor Unit CS-C12HKF CU-C12HKF





⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

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1 Safety Precautions

- Read the following "SAFETY PRECAUTIONS" carefully before perform any servicing.
- Electrical work must be installed or serviced by a licensed electrician. Be sure to use the correct rating of the power plug and main circuit for the model installed.
- The caution items stated here must be followed because these important contents are related to safety. The meaning of each indication used is as below. Incorrect installation or servicing due to ignoring of the instruction will cause harm or damage, and the seriousness is classified by the following indications.

MARNING	This indication shows the possibility of causing death or serious injury.
<u></u> CAUTION	This indication shows the possibility of causing injury or damage to properties.

• The items to be followed are classified by the symbols:

0	This symbol denotes item that is PROHIBITED from doing.
---	---

• Carry out test run to confirm that no abnormality occurs after the servicing. Then, explain to user the operation, care and maintenance as stated in instructions. Please remind the customer to keep the operating instructions for future reference.

MARNING .

- 1. Engage dealer or specialist for installation and servicing. If installation of servicing done by the user is defective, it will cause water leakage, electrical shock or fire.
- 2. Install according to this installation instructions strictly. If installation is defective, it will cause water leakage, electric shock or fire.
- Use the attached accessories parts and specified parts for installation and servicing. Otherwise, it will cause the set to fall, water leakage, fire or electrical shock.
- 4. Install at a strong and firm location which is able to withstand the set's weight. If the strength is not enough or installation is not properly done, the set will drop and cause injury.
- For electrical work, follow the local national wiring standard, regulation and the installation instruction. An independent circuit and single outlet must be used. If electrical circuit capacity is not enough or defect found in electrical work, it will cause electrical shock or fire.
- 6. This equipment is strongly recommended to install with Earth Leakage Circuit Breaker (ELCB) or Residual Current Device (RCD). Otherwise, it may cause electrical shock and fire in case equipment breakdown or insulation breakdown.
- 7. Use the specified cable and connect tightly for indoor/outdoor connection. Connect tightly and clamp the cable so that no external force will be acted on the terminal. If connection or fixing is not perfect, it will cause heat-up or fire at the connection.
- 8. Wire routing must be properly arranged so that control board cover is fixed properly. If control board cover is not fixed perfectly, it will cause heat-up or fire at the connection point of terminal, fire or electrical shock.
- 9. When carrying out piping connection, take care not to let air substances other than the specified refrigerant go into refrigeration cycle. Otherwise, it will cause lower capacity, abnormal high pressure in the refrigeration cycle, explosive and injury.
- 10. Do not install outdoor unit near handrail of veranda. When installing air-conditioner unit at veranda of high rise building, child may climb up to outdoor unit and cross over the handrail and causing accident.
- 11. This equipment must be properly earthed. Earth line must not be connected to gas pipe, water pipe, earth of lightning rod and telephone. Otherwise, it may cause electric shock in case equipment breakdown or insulation breakdown.
- 12. When connecting the piping, do not allow air or any substances other than the specified refrigerant to enter the refrigeration cycle. Otherwise, this may lower the capacity, cause abnormally high pressure in the refrigeration cycle, and possibly result in explosion and injury.
- 13. Do not damage or use unspecified power supply cord. Otherwise it will cause fire or electric shock.
- 14. Do not modify the length of the power supply cord or use of the extension cord, and do not share the single outlet with other electrical appliances. Otherwise, it will cause fire or electrical shock.
- 15. It is desirable that the amount of residual oil is less than 40 mg/10m.
- 16. During installation, before run the compressor, confirm the refrigerant pipes are fixed. Operation of compressor without fixing the piping, setting the valves at open condition, a burst may occur and cause injury.
- 17. After completion of the installation servicing confirm there is no leakage of refrigerant gas. It may generate toxic gas when the refrigerant contacts with fire.
- 18. Ventilate if there is refrigerant gas leakage during operation. It may cause toxic gas when the refrigerant contacts with fire.

↑ CAUTION

- 1. Do not install the unit at place where leakage of flammable gas may occur. In case gas leaks and accumulates at surrounding of the unit, it may cause fire.
- 0
- 2. Carry out drainage piping as mentioned in installation instructions. If drainage is not perfect, water may enter the room and damage the furniture.
- 3. Tighten the flare nut with torque wrench according to specified method. If the flare nut is over-tightened, after a long period, the flare may break and cause refrigerant gas leakage.
- 4. Do not touch outdoor unit air inlet and aluminium fin. It may cause injury.



- 5. Select an installation location which is easy for maintenance.
- 6. Pb free solder has a higher melting point than standard solder; typically the melting point is 50°F 70°F (30°C 40°C) higher. Please use a high temperature solder iron. In case of the soldering iron with temperature control, please set it to 700 ± 20°F (370 ± 10°C). Pb free solder will tend to splash when heated too high (about 1100°F / 600°C).
- 7. Power supply connection to the conditioner. Connect the power supply cord of the air conditioner to the mains using one of the following methods.

Power supply point shall be the place where there is ease for access for the power disconnection in case of emergency. In some countries, permanent connection of this room air conditioner to the power supply is prohibited.

- 1. Power supply connection to the receptacle using a power plug. Use an approved power plug with earth pin for the connection to the socket.
- 2. Power supply connection to a circuit breaker for the permanent component. Use an approved circuit breaker for the permanent connection. It must be a double pole switch with a minimum 3.5 mm contact gap.
- 8. Do not release refrigerant during piping work for installation, servicing, reinstallation and during repairing a refrigeration parts. Take care of the liquid refrigerant, it may cause frostbite.



- 9. Installation work. It may need two people to carry out the installation work.
- 10. Do not install this appliance in a laundry room or other location where water may drip from the ceiling, etc.



2 Specifications

2.1. CS-C12HKF CU-C12HKF

Item			Unit	Indoor unit	Outdoor unit		
Performance Test Condition				JIS			
Capacity		kW	3.58 - 3.60				
		BTU/h	12200 - 12300				
			*kJ/h	12890 - 12960			
EER			W/W	3.17	- 3.10		
			BTU/hW	10.8	- 10.6		
Noise Level			dB (A)	High: 39 Low: 29	High: 48 / 49		
			Power level dB	High: 97	_		
Moisture Removal			l/h	2	2.1		
			(pt/h)	4	1.4		
Air Volume	Lo		m ³ /m (ft ³ /m)	6.9 (243) - 6.9 (243)	_		
	Me		m ³ /m (ft ³ /m)	8.1 (286) - 8.1 (286)	_		
	Hi		` '	9.7 (343) - 9.7 (343)	30.3 (1070) - 31.3 (1100)		
			m ³ /m (ft ³ /m)	, , , , , , , , , , , , , , , , , , , ,	30.3 (1070) - 31.3 (1100)		
	SHi		m ³ /m (ft ³ /m)	10.1 (356) - 10.1 (356)	_		
Refrigerant Control Device				_	Capillary Tube		
Refrigerant Oil (Charged	d)		cm ³	_	ATMOS M60 or		
					SUNISO 4GDID (350cm ³)		
Refrigerant (Charged) R	22		kg (oz)	_	0.87 (30.7)		
Dimension	Height		mm (inch)	280 (11 - 1/32)	540 (21 - 1/4)		
	Width		mm (inch)	799 (31 - 15/32)	780 (30 - 23/32)		
	Depth		mm (inch)	183 (7 - 7/32)	289 (11 - 3/8)		
Net Weight			kg (lbs)	9 (20)	37 (82)		
Pipe Diameter	Gas		mm (inch)	12.70 (1/2")			
	Liquid		mm (inch)	6.35 (1/4")			
Height Difference	· ·		m (ft)	5 (16.4)			
Pipe Length Range			m (ft)	3 (9.8) - 15 (49.2)			
Additional Gas Amount			g/m (oz/ft)	10 (0.1)			
Refrigeration Charge Le	SS		m (ft)	7.5 (24.6)			
Drain Hose	Inner diamet	er	mm	16	_		
	Length		mm	650	_		
Compressor	Туре			_	Rotary (1 cylinder)		
	**				rolling piston type		
	Motor Type			_	Induction (2-poles)		
	Rated Outpu	t	W	_	1.0k		
Fan	Туре			Cross-flow Fan	Propeller Fan		
	Material			ASG20K1	PP Resin		
	Motor Type			Induction (4-poles)	Induction (6-poles)		
	Input power		W	44.9 - 47.1	67.0 - 75.0		
	Output powe	r	W	15	31.1 - 35.6		
	Fan Speed	Lo (Cool)	rpm	900 - 900	_		
	' '	Me (Cool)	rpm	1060 - 1060	_		
		Hi (Cool)	rpm	1270 - 1270	830 - 855		
		SHi (Cool)	rpm	1320 - 1320	_		
Heat Exchanger	Fin material	1 ' '	·	Aluminium (Pre Coat)	Aluminium (Blue Coat)		
	Fin Type			Slit Fin	Corrugate Fin		
	Row × Stage	× FPI		2 × 15 × 21	1 × 20 × 17		
	Size (W × H		mm (inch)	610 × 315 × 25.4	22 × 508 × 717		
A: E''' T	Material	-1	()	Polypropelene			
Air Filter Type	liviateriai						

^{1.} Cooling capacities are based on indoor temperature of 27°C D.B. (80.6°F D.B.), 19.0°C W.B. (66.2°F W.B.) and outdoor air temperature of 35°C D.B. (95°F D.B.), 24°C W.B. (75.2°F W.B.)

^{2.} Heating capacities are based on indoor temperature of 20°C D.B. (80.6°F D.B.) and outdoor air temperature of 7°C D.B. (44.6°F D.B.), 6°C W.B. (42.8°F W.B.)

Item		Unit										
Power Source (Phase, Vol	ource (Phase, Voltage, Cycle)		Source (Phase, Voltage, Cycle)		wer Source (Phase, Voltage, Cycle)		r Source (Phase, Voltage, Cycle)		wer Source (Phase, Voltage, Cycle)		Single	Single
		V	220	240								
		Hz	50	50								
Input power		kW	1.13	1.16								
Starting Current		A	29.5	29.5								
Running Current Cooling		A	5.3	5.1								
Maximum Current		A	7.5	7.5								
Power Factor Cooling		A	97	95								
Power factor means total f	igure of compressor, indoor fa	in motor and outdoor fan m	notor.	'								
Power Cord	Number of core		3 (1.5mm)									
	Length	m (ft)	2 (6)									
Thermostat			_	_								
Protection Device			_	2 Stage Overload Protector								

Note:

• Specification are subjected to change without prior notice for further improvement.

3 Features

• E-ion Air Purifying System with Patrol Sensor

- Active e-ions are released to catch dust particles and bring them back the large positively charged filter
- Patrol Sensor color changes to indicate the dirt level in the air

Long Installation Piping

- CS/CU-C12HK, long piping up to 15 meter

· Easy to use remote control

Quality Improvement

- Random auto restart after power failure for safety restart operation
- Gas leakage protection
- Prevent compressor reverse cycle
- Inner protector to protect compressor
- Noise prevention during soft dry operation
- Blue coated condenser for high resistance to corrosion

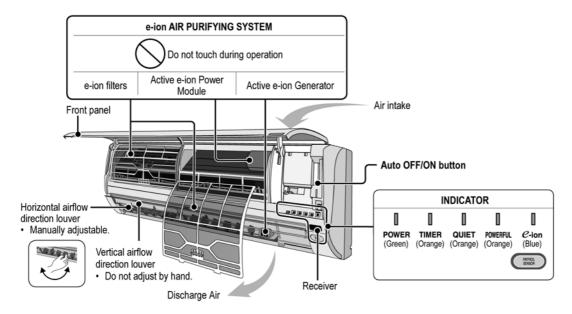
• Operation Improvement

- Quiet mode to reduce the indoor unit operating sound
- Powerful mode to reach the desired room temperature quickly
- 24-hour timer setting

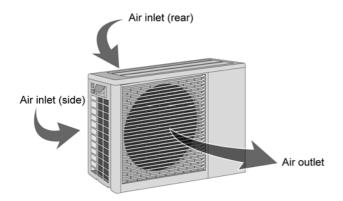
Location of Controls and Components

4.1. **Product Overview**

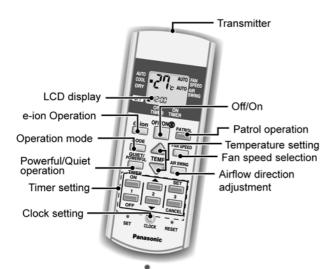
4.1.1. **Indoor Unit**



4.1.2. **Outdoor Unit**



4.1.3. **Remote Control**



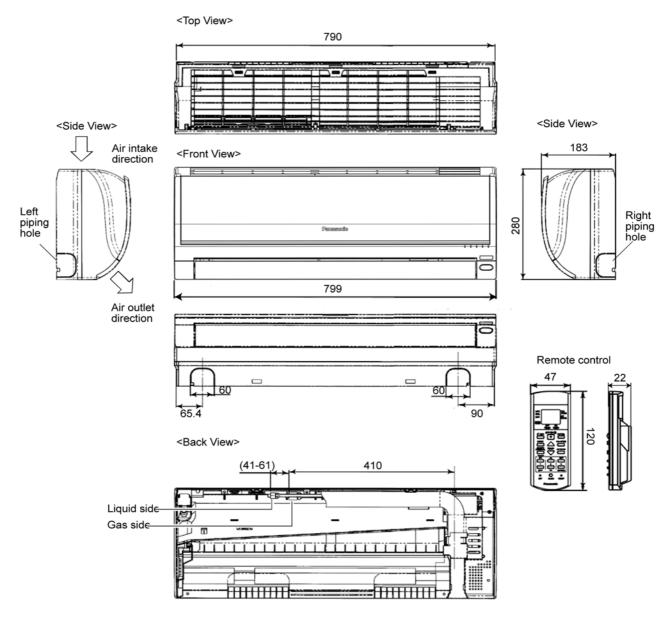
- * For normal operation, the set button is not in use.

 * Press RESET button to restore the remote control's default setting.

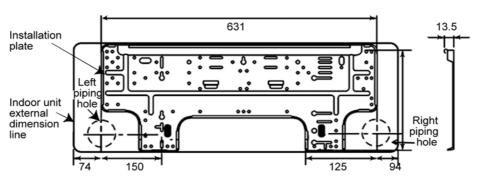
5 Dimensions

5.1. Indoor Unit & Remote Control

5.1.1. CS-C12HK



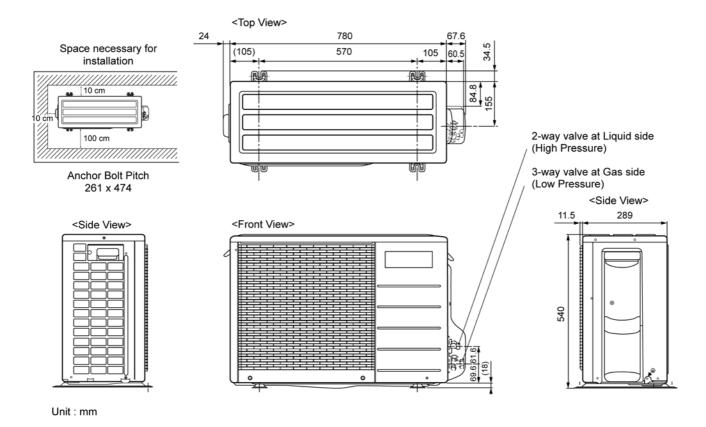
Relative position between the indoor unit and the installation plate <Front View>



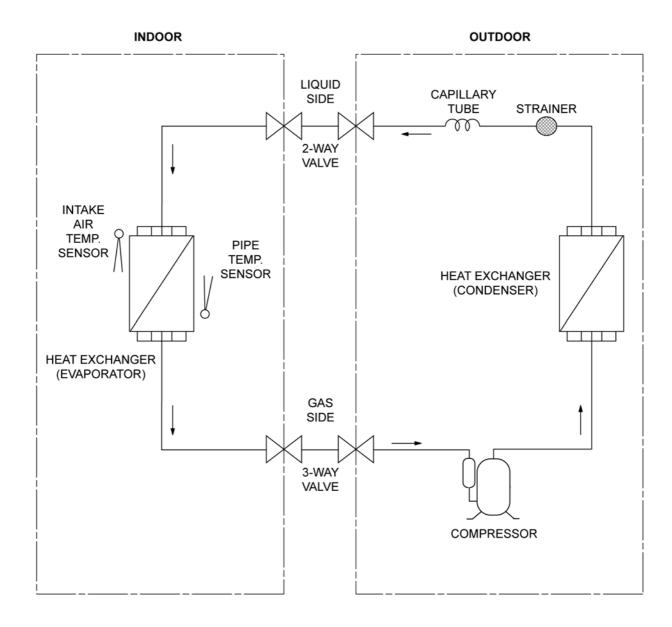
Unit : mm

5.2. Outdoor Unit

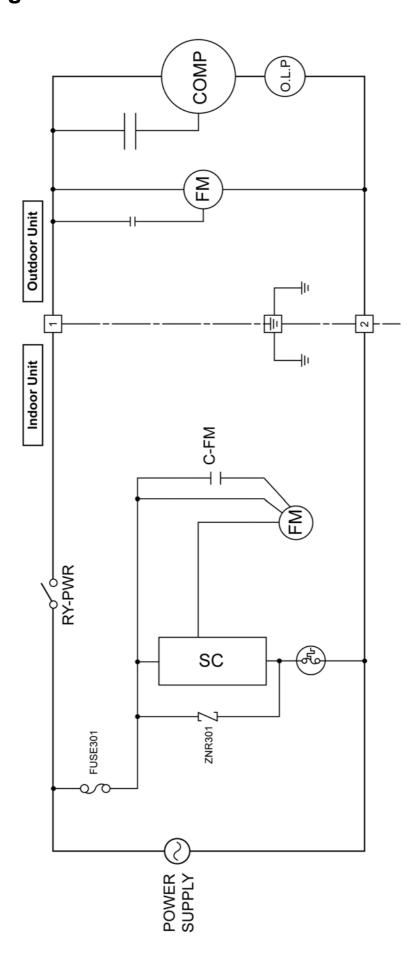
5.2.1. CU-C12HK



6 Refrigeration Cycle Diagram

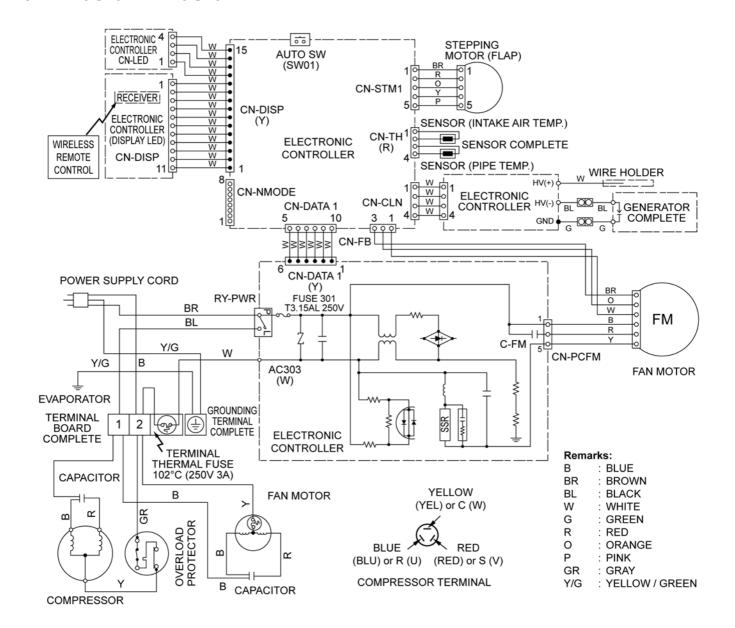


7 Block Diagram



8 Wiring Connection Diagram

8.1. CS-C12HK CU-C12HK



Resistance of Indoor Fan Motor Windings

MODEL	CU-C12HK
	000.2
CONNECTION	CWA921181J
BLUE-YELLOW	390.0 Ω
YELLOW-RED	394.6 Ω

Note: Resistance at 25°C of ambient temperature.

Resistance of Compressor Windings

MODEL	CU-C12HK
CONNECTION	2KS210D5BA02
C - R	1.930 Ω
C-S	2.449 Ω

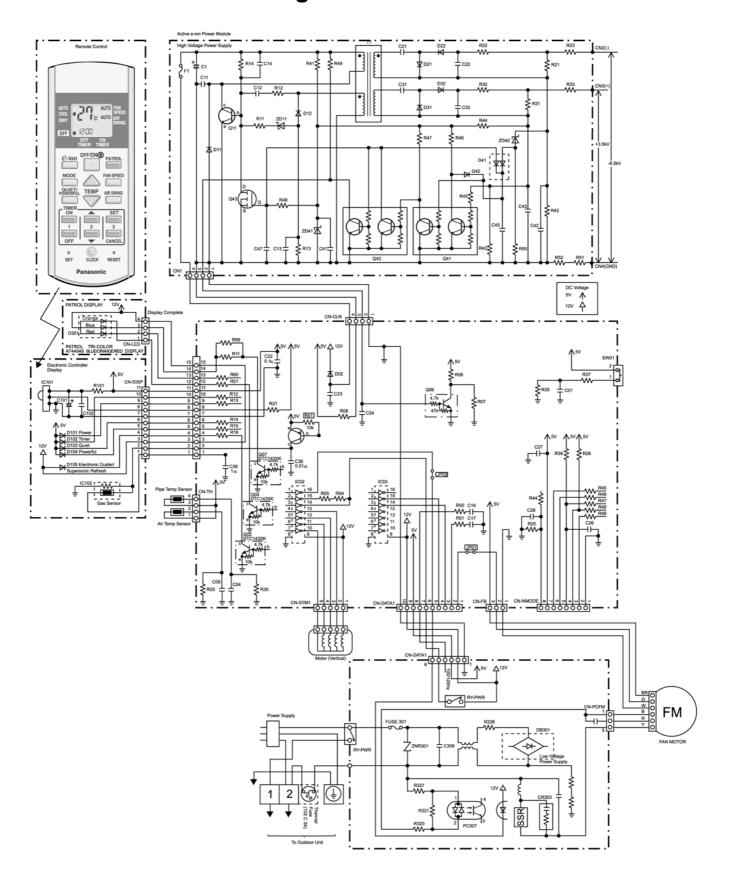
Note: Resistance at 20°C of ambient temperature.

Resistance of Outdoor Fan Motor Windings

MODEL	CU-C12HK
CONNECTION	CWA951120J
BLUE-YELLOW	200.4 Ω
YELLOW-RED	252.5 Ω

Note: Resistance at 25°C of ambient temperature.

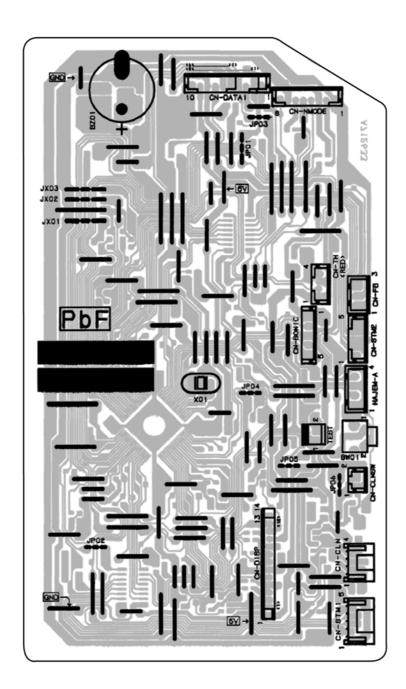
9 Electronic Circuit Diagram

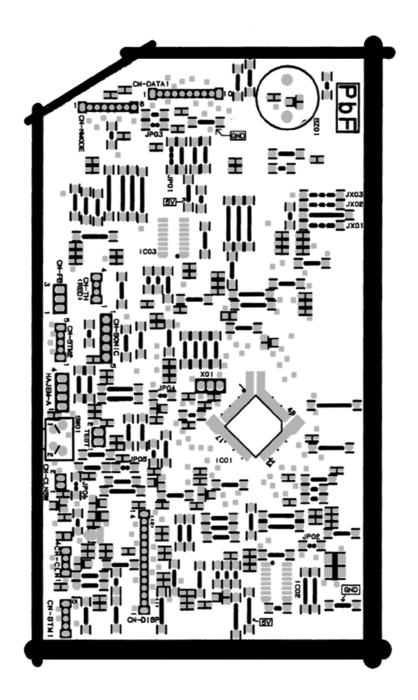


10 Printed Circuit Board

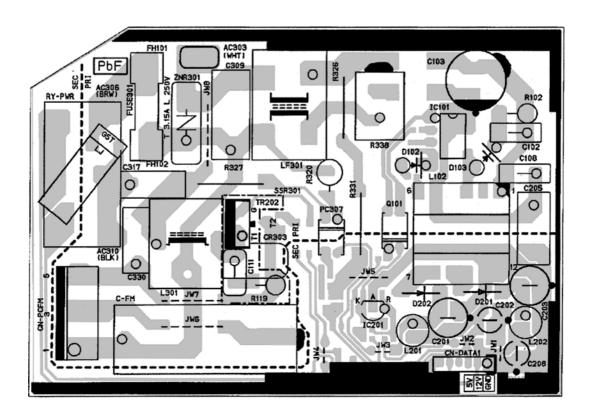
10.1. Indoor Unit

10.1.1. Main Printed Circuit Board TOP VIEW

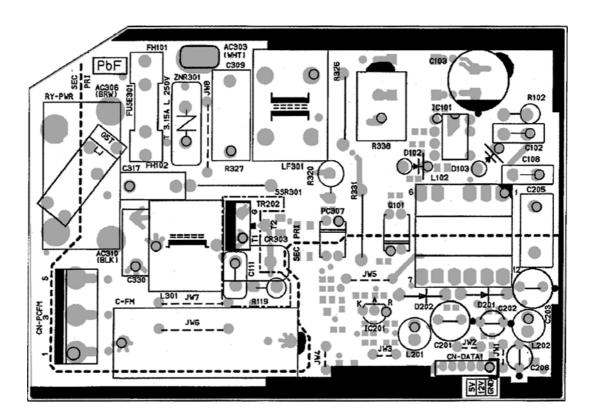




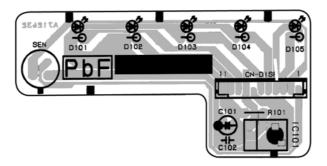
10.1.2. Power Printed Circuit Board TOP VIEW



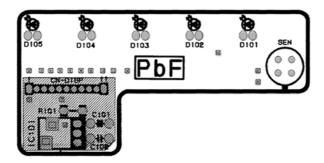
BOTTOM VIEW



10.1.3. Indicator TOP VIEW



BOTTOM VIEW



11 Installation Instruction

11.1. Select The Best Location

11.1.1. Indoor Unit

- There should not be any heat source or steam near the unit.
- There should not be any obstacles blocking the air circulation.
- A place where air circulation in the room is good.
- A place where drainage can be easily done.
- A place where noise prevention is taken into consideration.
- Do not install the unit near the door way.
- Ensure the spaces indicated by arrows from the wall, ceiling, fence or other obstacles.
- Recommended installation height for indoor unit shall be at least 2.5 m.

11.1.2. Outdoor Unit

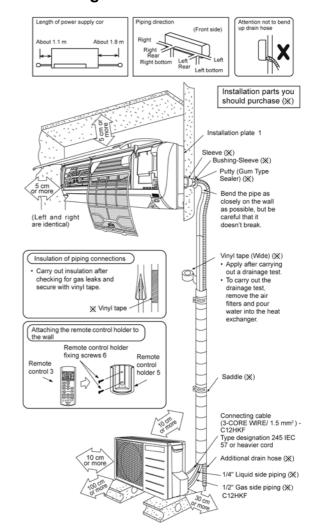
- If an awning is built over the unit to prevent direct sunlight or rain, be careful that heat radiation from the condenser is not obstructed.
- There should not be any animal or plant which could be affected by hot air discharged.
- Keep the spaces indicated by arrows from wall, ceiling, fence or other obstacles.
- Do not place any obstacles which may cause a short circuit of the discharged air.
- If piping length is over the rated length, additional refrigerant should be added as shown in the table.

	Pipir	ıg size	Rated	Max	Min.	Max.	Additional
Model	Gas	Liquid	Length	Elevation	Piping	Piping	Refrigerant
			(m)	(m)	Length	Length	(g/m)
					(m)	(m)	
C12HKF	1/2"	1/4"	7.5	5	3	15	10

Example: For C12HKF

If the unit is installed at a 10m distance, the quantity of additional refrigerant should be $25g \dots (10 - 7.5)m \times 10g/m = 25g$.

11.1.3. Indoor/Outdoor Unit Installation Diagram

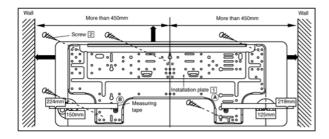


• This illustration is for explanation purposes only. The indoor unit will actually face a different way.

11.2. Indoor Unit

11.2.1. How To Fix Installation Plate

The mounting wall is strong and solid enough to prevent it from the vibration.



The centre of installation plate should be at more than 450 mm at right and left of the wall.

The distance from installation plate edge to ceiling should more than 67 mm.

From installation plate left edge to unit's left side is 74 mm. From installation plate right edge to unit's right is 94 mm.



- : For left side piping, piping connection for liquid should be about 15 mm from this line.
- For left side piping, piping connection for gas should be about 45 mm from this line.
- : For left side piping, piping connection cable should be about 800 mm from this line.
- Mount the installation plate on the wall with 5 screws or more
 - (If mounting the unit on the concrete wall, consider using anchor bolts.)
 - Always mount the installation plate horizontally by aligning the marking-off line with the thread and using a level gauge.
- 2. Drill the piping plate hole with ø70 mm hole-core drill.
 - Line according to the left and right side edge of the installation plate. The meeting point of the extended line is the centre of the hole. Another method is by putting measuring tape at position as shown in the diagram above. The hole centre is obtained by measuring the distance namely 150 mm and 125 mm for left and right hole respectively.
 - Drill the piping hole at either the right or the left and the hole should be slightly slanted to the outdoor side.

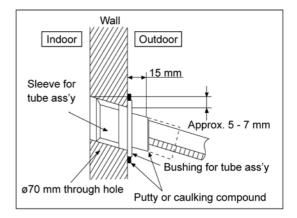
11.2.2. To Drill A Hole In The Wall And Install A Sleeve Of Piping

- 1. Insert the piping sleeve to the hole.
- 2. Fix the bushing to the sleeve.
- Cut the sleeve until it extrudes about 15 mm from the wall.

Caution

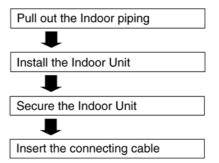
When the wall is hollow, please be sure to use the sleeve for tube ass'y to prevent dangers caused by mice biting the connecting cable.

4. Finish by sealing the sleeve with putty or caulking compound at the final stage.

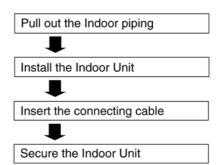


11.2.3. Indoor Unit Installation

11.2.3.1. For the right rear piping



11.2.3.2. For the right and right bottom piping



11.2.3.3. For the embedded piping

Replace the drain hose



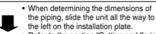
Bend the embedded piping

 Use a spring bender or equivalent to bend the piping so that the piping is not crushed.

Install the Indoor Unit



Cut and flare the embedded piping



 Refer to the section "Cutting and flaring the piping".

Pull the connecting cable into indoor unit

 The inside and outside connecting cable can be connected without removing the front grille.

Connect the piping



 Please refer to "Connecting the piping" column in outdoor unit section. (Below steps are done after connecting the outdoor piping and gas-leakage confirmation.)

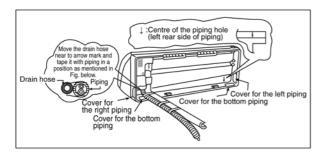
Insulate and finish the piping



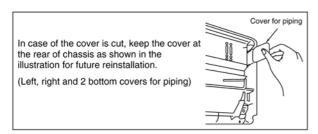
 Please refer to "Piping and finishing" column of outdoor section and "Insulation of piping connections" column as mentioned in Indoor/Outdoor unit installation.

Secure the Indoor Unit

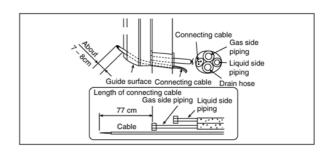
Pull out the piping and drain hose



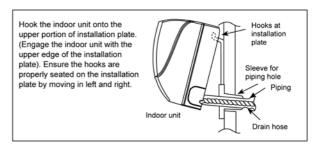
How to keep the cover



Insert the connecting cable



Install the Indoor unit



Secure the Indoor Unit

1. Power supply cord arrangement.

Excess length of power supply cord should be arranged behind the chassis at piping keeping area as shown in the diagram without tying up in a bundle.

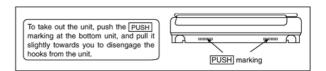
Ensure that the power supply cord is not clamped in between unit's hook (2 position) and installation plate.

Ensure that the power supply cord is not stretched between chassis back and installation plate. It may create squeak sound.

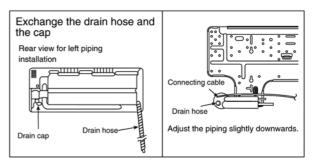
Power supply cord installation plate unit hooks engages with their slot (sound click).

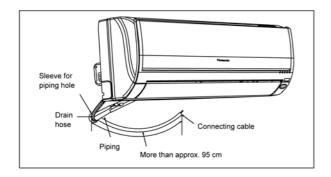
Do not tie up power supply cord into a bundle by band. It may Warning generate heat and cause fire.

Installation plate

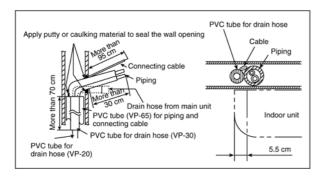


(This can be used for left rear piping & left bottom piping also.)

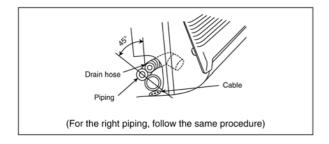




 How to pull the piping and drain hose out, in case of the embedded piping.



 In case of left piping how to insert the connecting cable and drain hose.

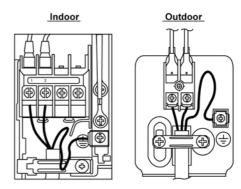


11.2.4. Connect The Cable To The Indoor Unit

- 1. The inside and outside connecting cable can be connected without removing the front grille.
- Connecting cable between indoor unit and outdoor unit shall be approved polychloroprene sheathed 3 (C12HKF)
 - × 1.5mm² flexible cord, type designation 245 IEC 57 or heavier cord.
 - Ensure the colour of wires of outdoor unit and the terminal Nos. are the same to the indoor's respectively.
 - Earth lead wire shall be longer than the other lead wires as shown in the figure for the electrical safety in case of the slipping out of the cord from the anchorage.

C12HKF			
Terminals on the indoor unit	1	2	
Color of wires			
Terminals on the outdoor unit	1	2	

• Secure the cable onto the control board with the holder (clamper).

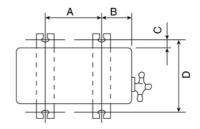


C9HKQ, C12HKQ

11.3. Outdoor Unit

11.3.1. Install The Outdoor Unit

- After selecting the best location, start installation according to Indoor/Outdoor Unit Installation Diagram.
 - 1. Fix the unit on concrete or rigid frame firmly and horizontally by bolt nut (ø10 mm).
- When installing at roof, please consider strong wind and earthquake. Please fasten the installation stand firmly with bolt or nails.



Model	Α	В	С	D
C12HKF	570	105	18.5	320

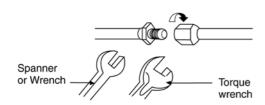
11.3.2. Connecting The Piping

11.3.2.1. Connecting The Piping To Indoor Unit

Please make flare after inserting flare nut (locate at joint portion of tube assembly) onto the copper pipe. (In case of using long piping)

Connect the piping

- Align the center of piping and sufficiently tighten the flare nut with fingers.
- Further tighten the flare nut with torque wrench in specified torque as stated in the table.



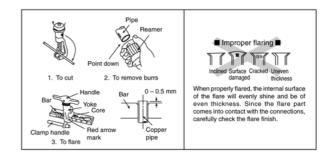
Model	Piping size (Torque)		
	Gas	Liquid	
C12HKF	1/2" [55 N•m]	1/4" [18 N•m]	
⚠ CAUTION			
Do not over tighten, over tightening cause gas leakage.			

Connecting The Piping To Outdoor Unit

Decide piping length and then cut by using pipe cutter. Remove burrs from cut edge. Make flare after inserting the flare nut (locate at valve) onto the copper pipe. Align center of piping to valves and then tighten with torque wrench to the specified torque as stated in the table.

11.3.2.2. Cutting And Flaring The Piping

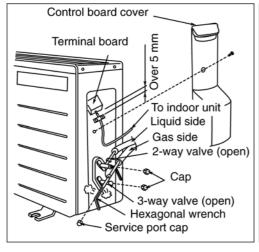
- 1. Please cut using pipe cutter and then remove the burrs.
- 2. Remove the burrs by using reamer. If burrs is not removed, gas leakage may be caused. Turn the piping end down to avoid the metal powder entering the pipe.
- 3. Please make flare after inserting the flare nut onto the copper pipes.

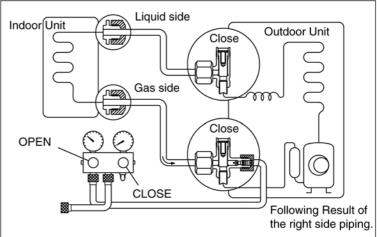


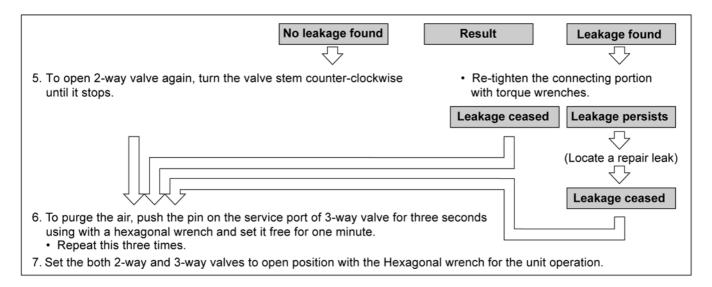
11.3.3. Air Purging Of The Pipings And Indoor Unit

The remaining air in the Refrigeration cycle which contains moisture may cause malfunction on the compressor.

- 1. Remove the caps from the 2-way and 3-way valves.
- 2. Remove the service-port cap from the 3-way valves.
- 3. To open the valve, turn the valve stem of 2-way valve counter-clockwise approx. 90° and hold it there for ten seconds, then close it.
- 4. Check gas-leakage of the connecting portion of the pipings.
 - * For the left pipings, refer to item 4(A).





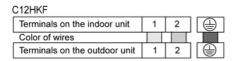


4(A). Checking gas leakage for the left piping

- (1) * Connect the manifold gauge to the service port of 3-way valve.
 - * Measure the pressure.
- (2) * Keep it for 5-10 minutes.
 - * Ensure that the pressure indicated on the gauge is the same as that of measured during the first time.

11.3.4. Connect The Cable To The Outdoor Unit

- 1. Remove the control board cover from the unit by loosening the screw.
- Connecting cable between indoor unit and outdoor unit shall be approved polychloroprene sheathed 3 (C12HKF)
 × 1.5 mm² flexible cord, type designation 245 IEC 57 or heavier cord.



- 3. Secure the cable onto the control board with the holder (clamper).
- Attach the control board cover back to the original position with the screw.

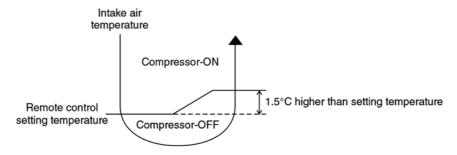
11.3.5. Pipe Insulation

- Please carry out insulation at pipe connection portion as mentioned in Indoor/Outdoor Unit Installation Diagram.
 Please wrap the insulated piping end to prevent water from going inside the piping.
- If drain hose or connecting piping is in the room (where dew may form), please increase the insulation by using POLY-E FOAM with thickness 6mm or above.

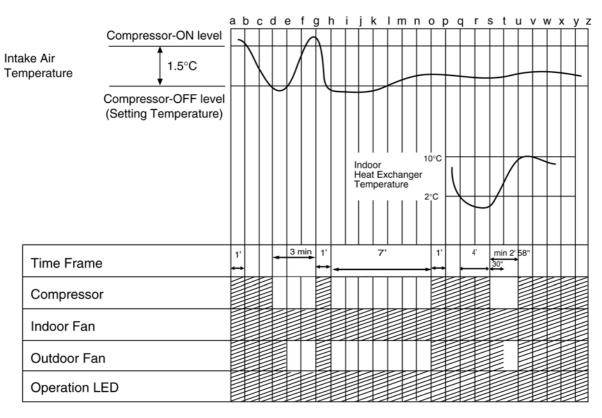
12 Operation and Control

12.1. Cooling Operation

- · Cooling operation can be set using remote control.
- This operation is applied to cool down the room temperature reaches the setting temperature set on the remote control.
- The remote control setting temperature, which takes the reading of intake air temperature sensor, can be adjusted from 16°C to 30°C.
- During cooling operation, the compressor will stop running and restart as shown in below figure.



12.1.1. Cooling Operation Time Diagram



<Description of operation>

a – b, g – h : Minimum 60 seconds forced operation Operation

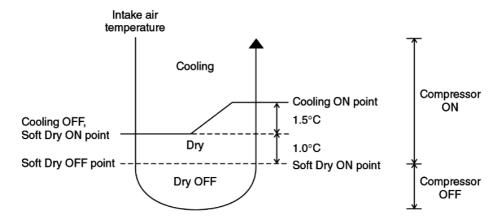
d – g, s – u : Minimum 3 minutes restart control (Time Delay Safety Control)

h – o : Maximum 7 minutes time save control

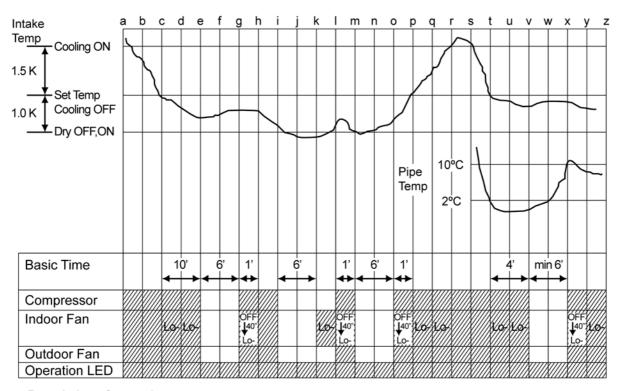
q – u : Freeze Prevention Control

12.2. Soft Dry Operation

- · Soft Dry operation can be set using remote control.
- · Soft Dry operation is applied to dehumidify and to perform a gentle cooling to the room.
- This operation starts when the intake air temperature sensor reaches the setting temperature on the remote control.
- When operation begins, Soft Dry will be switched "ON" for a maximum 10 minutes, then Soft Dry operation will be turned "OFF" for a minimum 6 minutes. After that, the Soft Dry operation will be "ON" and "OFF" based on the setting temperature as shown in below figure.
- However after 3 minutes of compressor off, during Soft Dry "OFF" (within 6 minutes Soft Dry restart control), the indoor unit will start to operate at normal Cooling mode if the intake temperature is higher than Cooling "ON" point.



12.2.1. Soft Dry Operation Time Diagram



<Description of operation>

a – c : Minimum 3 minutes restart control (Time Delay Safety Control) -

Operation

Stop

Cooling operation.

c – e : 10 minutes dry operation.

e-g, I-k, m-o, v-x: Minimum 6 minutes restart control (Time Delay Safety Control) -

Soft Dry operation.

g - h, I - m, o - p: Minimum 60 seconds force operation.

t – v : Freeze Prevention Control.

12.3. Automatic Operation

- Automatic operation can be set using remote control.
- This operation starts to operate with indoor fan at SLo speed for 20 seconds to judge the intake air temperature.
- · After judged the temperature, the operation mode is determined by referring to the below standard.

Intake Air
Temperature

Temperature

Temperature

Temperature

Temperature

Temperature

Temperature

Temperature

Temperature

• Then, the unit start to operate at determined operation mode, until it is switched off using remote control, with the setting temperature as shown in below table.

	Setting Temperature (Standard)
Cooling Operation	25°C
Soft Dry Operation	22°C

• The setting temperature for all the operations can be changed one level up or one level down from the standard temperature as shown in below table by pressing on the temperature up or temperature down button at remote control.

			Cooling	Soft Dry
Higher	→	+2°C	27°C	24°C
Standard	→	±0°C	25°C	22°C
Lower	→	–2°C	23°C	20°C

• The operation mode judging temperature and standard setting temperature can be increased by 2°C permanently, by open the circuit of JX03 at indoor electronic controller.

	↑	Cooling Operation		Setting Temperature (Standard)
Intake Air Temperature	25°C	Cooling Operation	27°C	
remperature	\	Soft Dry Operation	Soft Dry Operation	24°C

12.4. Indoor Fan Speed Control

• Indoor Fan Speed can be set using remote control.

12.4.1. Fan Speed Rotation Chart

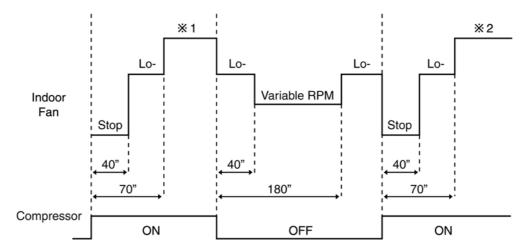
Speed	Fan Speed (rpm)
	CS-C12HKF
S Hi	1320
Hi	1270
Me	1060
H Lo	960
C Lo	900
Lo-	850
S Lo	820
Q Hi	1170
Q Me	960
Q Lo	800

12.4.2. Automatic Fan Speed Control

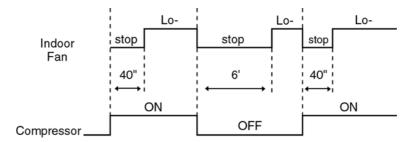
- When set to Auto Fan Speed, the fan speed is adjusted between maximum and minimum setting as shown in the table.
 - Fan speed rotates in the range of Hi and Me.
 - Deodorizing Control will be activated.

	Speed Mode		SHi	Hi	Ме	HLo	CLo	Lo-	SLo	Stop	
		Manual	Hi		0						
	Normal		Me			0					
l ju	Nomai		Lo					0			
Cooling		Auto			0	0			0		0
	Powerful	Manual		0							
	Auto			0							
Soft Dry		Manual							0		0
οõ		Auto							0		0
			QHi		Hi-100						
Cooling	Quiet	Manual	QMe			Me-100					
00	Quiet	QLo					CLo-100				
0		Auto			Hi-100	Me-100			0		0
Soft Dry	Quiet Quiet	Manual							0		0
δΩ	Quiet	Auto							0		0
	Mode Jugdement								0		

- Auto Fan Speed during cooling operation:
 - 1. Indoor fan will rotate alternately between off and on as shown in below diagram.
 - 2. At the beginning of each compressor start operation, indoor fan will increase fan speed gradually for deodorizing purpose.
 - 3. For the first time the compressor operate, indoor fan will be switched to Hi fan speed from Lo- after 70 seconds from the start of compressor. This cause the room temperature to achieve the setting temperature quickly.
 - 4. During compressor stop, indoor fan will operate at Lo- for the beginning 3 minutes to prevent higher volume of refrigerant in liquid form returning to the compressor.
 - 5. For the resume of compressor operation, indoor fan will operate at Me fan speed to provide comfort and lesser noise environment, after 70 seconds from the restart of compressor.



- * 1 Fan Speed is Hi until the compressor stops (when the room temperature reaches setting temperature).
- ※ 2 Fan Speed is Me after the compressor restarts.
- Auto Fan Speed during Soft Dry operation:
 - 1. Indoor fan will rotate alternately between off and Lo-.
 - 2. At the beginning of each compressor start operation, indoor fan will increase fan speed gradually for deodorizing purpose.
 - 3. When compressor at turn off condition for 6 minutes, indoor fan will start fan speed at Lo- to circulate the air in the room. This is to obtain the actual reading of intake air temperature.



12.4.3. Manual Fan Speed Control

- Manual fan speed adjustment can be carried out by using the Fan Speed selection button at the remote control.
- There are 3 types of fan speed settings: Lo, Me, Hi.

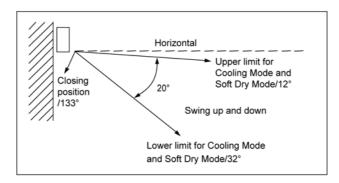
12.5. Outdoor Fan Speed Control

- There is only one speed for outdoor fan motor.
- When the air conditioner is turned on, the compressor and the outdoor fan will operate simultaneously.
- · Likewise, both compressor and outdoor fan will stop at the same time if the unit is turned off.

12.6. Vertical Airflow Direction Control

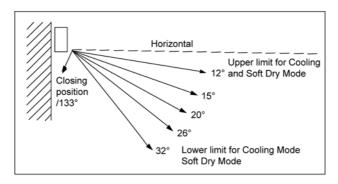
12.6.1. Auto Control

- When the vertical airflow direction is set to Auto using the remote control, the louver swings up and down as shown in the diagram.
- · When stop operation using the remote control, the discharge vent is reset, and stop at the closing position.
- During Cooling operation or Soft Dry operation, indoor fan motor may stop to rotate at certain periods. At that condition, the louver will stop swinging and rest at the upper limit.



12.6.2. Manual Control

- When the vertical airflow direction is set to Manual using the remote control, the automatic airflow is released and the airflow direction louver move up and down in the range shown in the diagram.
- The louver can be adjusted by pressing the button to the desired louver position.
- When stop operation using the remote control, the discharge vent is reset, and stop at the closing position.



12.7. Horizontal Airflow Direction Control

• The horizontal airflow direction louvers can be adjusted manually by hand.

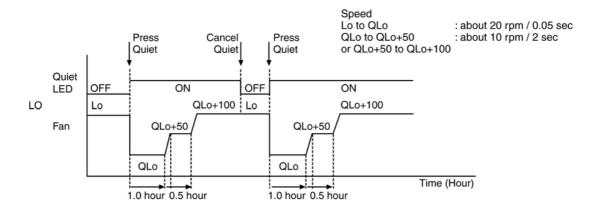
12.8. Powerful Operation

- To achieve the setting temperature quickly.
- When Powerful operation is set, the setting temperature will be automatically decreased 3°C internally against the present setting temperature (Lower temperature limit: 16°C).
- This operation automatically will be running under SHi fan Speed (Cooling), Lo- Fan Speed (Soft Dry).
- · Vertical Airflow Direction:-
 - In "Manual" setting, the vane will automatically shift down 10° lower than previous setting.
 - In "Auto" setting, the vane will automatically swing up and down. However the lower limit will be shifted 10° downward.
- · Powerful operation stops when:-
 - Quiet/Powerful button is pressed again.
 - Powerful operation has operate for 15 minutes.
 - Stopped by OFF/ON operation button.
 - Timer OFF activates.
 - Operation mode is changed.

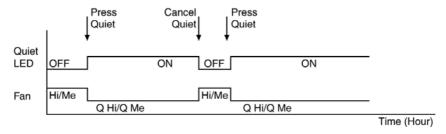
12.9. Quiet Operation

(For Cooling Operation or cooling region of Soft Dry Operation)

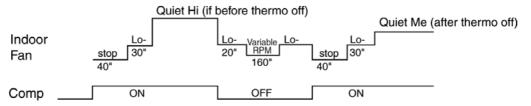
- To provide quiet cooling operation condition.
- Once the Quiet Mode is set at the remote control, the Quiet Mode LED illuminated. The sound level will reduce around 2 dB(A) for Lo fan speed or 3 dB(A) for Hi/Me fan speed against the present operation sound level.
- Dew formation become severe at Quiet Lo cool, therefore Quiet Lo cool is operated only 1hr 30 min (1hr QLo, 30 min QLo + 50 rpm). After that, it goes back to Lo cool (However Quiet LED remains on).
- · Manual Airflow Direction:-
 - RPM control during Lo cool



- RPM control during Hi & Me cool



· Auto Fan Speed:-



- · Quiet operation stops when:-
 - Quiet button is pressed again.
 - Stopped by OFF/ON operation button.
 - Timer OFF activates.
 - Operation mode button is changed.

12.10. Timer Control

12.10.1. ON Timer

- When the ON Timer is set by using the remote control, the unit will start to operate slightly before the set time, so that the room will reach nearly to the set temperature by the set time.
- For Cooling and Soft Dry operation, the operation will start 15 minutes before the set time.
- For Automatic operation, the indoor fan will operate at SLo speed for 20 seconds, 15 minutes before the set time to detect the intake air temperature to determine the operation mode. The operation indication lamp will blink at this time.

12.10.2. OFF Timer

- When the OFF Timer is set by using the remote control, the unit will stop operate according to the desired setting.
 Notes:
 - 1. By pressing ON/OFF operation button, the ON Timer or OFF Timer setting will not be cancelled.
 - 2. To cancel the previous timer setting, press CANCEL button.
 - 3. To activate the previous timer setting, press SET button.
 - 4. If main power supply is switched off, the Timer setting will be cancelled.

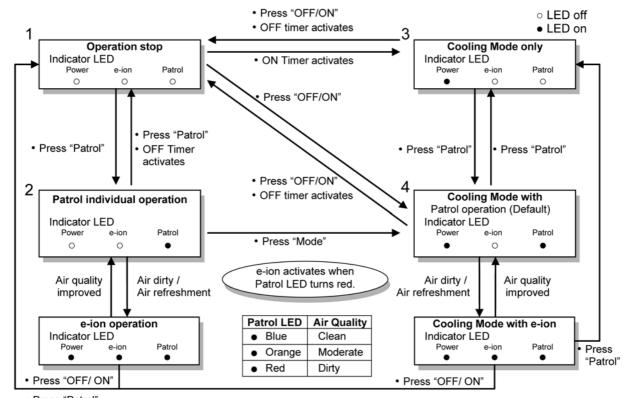
12.11. Random Auto Restart Control

- If there is a power failure during operation, the air conditioner will automatically restart after 3 to 4 minutes when the power is resumed.
- It will start with previous operation mode and airflow direction.
- If there are more than one air conditioner unit in operation and power failure occur, restart time for each unit to operate will be decided randomly using 4 parameters:- intake air temperature, setting temperature, fan speed and air swing louver position.
- This Random Auto Restart Control is not available when Timer is set.

12.12. Remote Control Signal Receiving Sound

- · Short beep sound will be heard when:-
 - enable initial Patrol Operation.
- · Long beep sound will be heard for others setting.

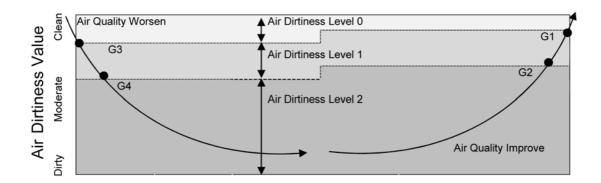
12.13. Patrol Operation



- Press "Patrol"
- To monitor air dirtiness level by using Patrol sensor and to maintain air freshness by activates e-ion operation.
- Patrol operation start condition
 - When the unit operation is started with "OFF/ON" button.
 - When the unit stops, "Patrol" button is pressed, Patrol individual operation will start.
 - During cooling only operation, "Patrol" button is pressed.
- Patrol operation stop condition (when any of the following condition is fulfilled):
 - When "OFF/ON" button is pressed.
 - During any operation with Patrol, "Patrol" button is pressed again.
 - When "e-ion" button is pressed.
 - When OFF Timer activates.
- Patrol operation disable
 - To disable the Patrol Operation during unit start (default) with "OFF/ON" button, press "Patrol" button and hold for 5 seconds, then release.
 - To disable the Patrol Operation, press "Patrol" button and hold for 15 seconds, then release.

Patrol Sensor Control

- First 2 minutes from Patrol function activates is stabilization time, during stabilization time, no air dirtiness level is monitored. The Air Dirtiness level is set to Clean, Patrol LED turns blue color.
- After that, Patrol sensor starts to record the resistance value at fixed interval. Higher resistance value indicates cleaner air.
- The air dirtiness level is monitored by comparing the current resistance value with maximum resistance value from time to time to get the Air Dirtiness Value.
- There are 3 air dirtiness level, based on the Air Dirtiness Value:
 - Air Dirtiness level 0: Clean
- Patrol LED = blue color
- Air Dirtiness level 1: Moderate
- Patrol LED = orange color
- Air Dirtiness level 2: Dirty
- Patrol LED = red color



· Dirtiness level sensitivity adjustment.

It is possible to change the Patrol sensor sensitivity, where the Threshold value (G1 ~ G4) will be shifted accordingly:

- 1. Press and release "SET" button.
- Press "Timer ▲ " / "Timer ▼ " button to select sensitivity.
 (Air 1"Low Sensitivity" <-> Air 2 "Standard" (Default) <-> Air 3 "High Sensitivity")
- 3. Confirm setting by pressing "Timer Set" button. LCD returned to original display after 2 seconds.
- 4. LCD returned to original display if remote control does not operate for 30 seconds.

• e-ion Control

- e-ion operation starts condition
 - When dirtiness at level 2 (Patrol LED turns red).
 - 2 minutes after stabilization time (Patrol LED turns red).
 - 4 hours at level 0 (Patrol LED turns red).
- e-ion operation time
 - If dirtiness level improves from level 2 to level 1 (Patrol LED from red to orange), the unit carries out level change after 60 seconds.
 - When dirtiness level returns to level 0 (Patrol LED turns blue) continuously for 11 minutes or more, e-ion operation stops.

· Dirtiness Level and fan speed

- When e-ion operation starts, the fan speed increases based on dirtiness level:

	Dirtiness level	rpm shift			
	Diffilless level	Patrol individual operation	Combine operation		
	Dirtiness level 0	No change	No change		
e-ion ON	Dirtiness level 1	+ 20	+ 20		
	Dirtiness level 2	+ 40	+ 40		

- Indoor Fan Control

- During any operation mode combines with Patrol operation, fan speed follows respective operation mode.
- During Patrol individual operation if e-ion starts, only Auto Fan Speed and no Powerful operation is allowed. Even if "Fan Speed" button is pressed, no signal is sent to air conditioner, and no change on LCD display.
- During Patrol individual operation if e-ion stops, Indoor Fan stop operation.

- · Airflow direction (Horizontal, Vertical) Control
 - During any operation mode combines with Patrol operation, airflow direction follows respective operation mode.
 - During Patrol individual operation if e-ion starts, only Auto Air Swing is allowed. Even if "Air Swing" button is pressed, no signal is sent to air conditioner, and no change on LCD display.
 - During Patrol individual operation if e-ion stops, Airflow direction louver closed.

- Indicator

- When Patrol operation starts, Patrol LED is ON with 3 different colors:

Patrol LED	Air Quality
Blue	Clean
Orange	Moderate
Red	Dirty

- Then e-ion operation starts based on dirtiness level, both Patrol LED and e-ion LED are ON.

- Remote Control Receiving Sound

Normal Operation → Patrol Mode : Beep
 Patrol Mode → Stop : Long Beep
 Patrol Mode → Normal Operation : Beep
 Stop → Patrol : Beep

- Timer Control

- When ON timer activates when unit stops, previous operation resumes without Patrol operation.
- When ON timer activates during any operation, no change and carry on current operation.
- When OFF timer activates during any operation, all operation stops.

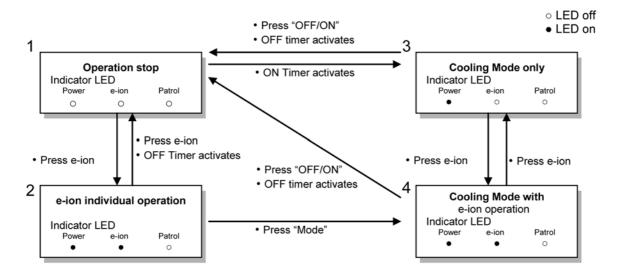
- Power Failure Control

- During Patrol individual operation, if power failure occurs, after power resumes, Patrol individual operation resumes immediately.
- During combination operation, if power failure occurs, after power resumes combination operation resume immediately.

- Error Detection Control

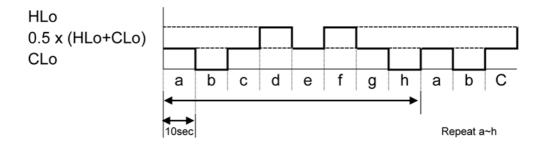
- The Patrol error detection control starts once the power is supplied to Patrol sensor. However, the error will display when the Patrol operation is ON.
- Error detection method:
 - 1. If the Patrol sensor is opened circuit continuously for 6 hours, Patrol sensor error occurs. However, the error will display only when the Patrol operation is ON.
- Patrol Sensor Control after error occurs.
 - 1. During any operation mode combines with Patrol operation.
 - a. Power supply to Patrol sensor is OFF.
 - b. Air conditioner normal mode operation continues with Patrol LED blinking.
 - c. The Patrol LED continues blinking if the patrol operation is ON and stops blinking if the Patrol operation is OFF.
- During Patrol individual mode.
 - 1. Power supply to Patrol sensor is OFF.
 - 2. Patrol LED blinks.
 - 3. The Patrol LED continues blinking if the patrol operation is ON and stops blinking if the Patrol operation is OFF.
- Error cancel condition:
 - 1. Power supply reset.

12.14. e-ion Operation



- This operation provides clean air by producing negative ions to attract dust captured at the positively charged e-ion filters.
- · e-ion operation start condition
 - During unit running at any operation mode, if "e-ion" button is pressed, combination operation (operation mode + e-ion operation) starts.
 - During unit is OFF, if "e-ion" button is pressed, e-ion individual operation starts.
- · e-ion operation stop condition
 - When "OFF/ON" button is pressed to stop the operation.
 - When "e-ion" button is pressed again.
 - When "Patrol" button is pressed.
 - When OFF Timer activates.
- · e-ion operation pause condition
 - When indoor fan stop (during deice, odor cut control, thermostat off, etc.). e-ion operation resume after indoor fan restarts.
 - When indoor intake temperature ≥ 40°C. e-ion operation resume after indoor intake temperature < 40°C continuously for 30 minutes.
- · Indoor fan control
 - During any operation mode combines with e-ion operation, fan speed follows respective operation mode.
 - During e-ion individual operation only Auto Fan Speed and no Powerful operation is allowed. Even if Fan Speed button is pressed, no signal is sent to air conditioner, and no change on LCD display.

Auto Fan Speed for e-ion operation switches between HLo and CLo at pattern below:



· Airflow direction control

- During any operation mode combines with e-ion operation, airflow direction follows respective operation mode.
- During e-ion individual operation, only Auto Air Swing is allowed. Even if Air Swing button is pressed, no signal is sent to air conditioner, and no change on LCD display.

Timer control

- When ON timer activates when unit stops, previous operation resumes without e-ion operation.
- When ON timer activates during any operation, no change and carry on current operation.
- When OFF timer activates during any operation, all operation stops.

Indicator

- When e-ion operation starts, e-ion indicator ON.

• Remote Control Receiving Sound

Power failure

- During e-ion individual operation, if power failure occurs, after power resumes, e-ion individual operation resumes immediately.
- During combination operation, if power failure occurs, after power resumes, combination operation resume immediately.
- e-ion operation status is not memorized after OFF the unit. After OFF, when the operation is ON again, air conditioner operates without e-ion operation.

· e-ion Check Mode

- To check if e-ion is malfunctioning, during e-ion operation press e-ion button for 15 seconds and release to enter e-ion Check Mode and supplies power to the e-ion AIR PURIFYING SYSTEM.
- If abnormal discharge is detected at filter (short-circuited) due to water or dust adhesion, etc., the e-ion indicator blinks immediately.

Error Detection Control

When e-ion indicator blink, it indicates error listed below:

- 1. e-ion AIR PURIFYING SYSTEM PCB main connector open:
- Judgment Method
- During e-ion operation (include during Patrol operation), e-ion AIR PURIFYING SYSTEM main connector to PCB is opened.
- · Troubleshooting Methods
- Connect the connector or stop operation (include during Patrol operation) to cancel the blinking.

2. Abnormal Discharge error:

- · Judgment Method
- During e-ion operation, feedback voltage is-Lo (at micro controller) is detected, it is judged abnormal discharge and stops power supplies to the e-ion AIR PURIFYING SYSTEM.
- Abnormal discharge is caused by ionizer or filter's high voltage power supply short-circuits due to water or dust adhesion, and so forth.
- When abnormal discharge occurred, every 30 minutes the unit supplies power to the e-ion AIR PURIFYING SYSTEM.
- When abnormal discharge occurs for 24 times continuously, e-ion indicator blinks (not applicable for e-ion Check Mode, where the error will shows immediately despite the 24 times counter)
- · Troubleshooting Method
- Press "e-ion" button or "OFF/ON" button to stop the operation and check the e-ion AIR PURIFYING SYSTEM main connector to PCB.
- After that, press "e-ion" button again to confirm the e-ion indicator not blinking.
- The 24 times counter will be clear after 10 minutes of normal operation or when operation stops.
- · Error Reset Method
- Press "OFF/ON" button to OFF the operation.
- Press AUTO OFF/ON button at indoor unit to OFF the operation.
- OFF Timer activates.
- Press "e-ion" button during e-ion individual mode.
- Power supply reset.

3. e-ion AIR PURIFYING SYSTEM breakdown error:

- Judgment Method
- When hi-feedback voltage (at micro controller) supplied to filter during e-ion stop, e-ion AIR PURIFYING SYSTEM breakdown error shows immediately.
- It is due to indoor PCB or filter's high voltage power supply damage.
- Operations except e-ion continue. Both Timer indicator and e-ion indicator blink.
- Troubleshooting Method
- Press "e-ion" button or "OFF/ON" button to stop the operation.
- Change main circuit board or filter's high voltage power supply.
- When lo-feedback voltage supplied to e-ion AIR PURIFYING SYSTEM during e-ion operation, e-ion indicator and Timer indicator stop blinking.

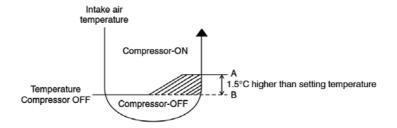
13 Protection Control

13.1. Restart Control (Time Delay Safety Control)

- When the thermo-off temperature (temperature which compressor stops to operate) is reached during:-
 - Cooling operation the compressor stops for 3 minutes (minimum) before resume operation.
 - Soft Dry operation the compressor stops for 6 minutes (minimum) before resume operation.
- If the operation is stopped by the remote control, the compressor will not turn on within 3 minutes from the moment operation stop, although the unit is turn on again within the period.
- This phenomenon is to balance the pressure inside the refrigerant cycle.

13.2. 7 Minutes Time Save Control

- The compressor will start automatically if it has stopped for 7 minutes and the intake air temperature falls between the compressor ON temperature (A) and compressor OFF temperature (B) during the period.
- This phenomenon is to reduce the built up humidity inside a room.



13.3. 60 Seconds Forced Operation

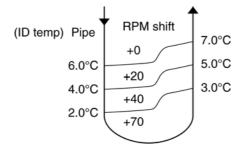
- Once the air conditioner is turned on, the compressor will not stop within 60 seconds in a normal operation although the intake air temperature has reached the thermo-off temperature. However, force stop by pressing the OFF/ON operation button at the remote control is permitted.
- The reason for the compressor to force operate at minimum 60 seconds is to allow the refrigerant oil run in a full cycle and return back to the outdoor unit.

13.4. Starting current Control

- When the compressor, outdoor fan motor and indoor fan motor are simultaneously started, the indoor fan motor will start to operate at 1.6 second later.
- The reason of the difference is to reduce the starting current flow.

13.5. Freeze Preventive Control

- To protect indoor heat exchanger from freezing and to prevent higher volume of refrigerant in liquid form return to compressor.
- This control will activate when the temperature of indoor heat exchanger falls below 2°C continuously for more than 4 minutes.
- The current fan speed will change to freeze prevention speed after 70 seconds compressor on. When indoor pipe temperature reaches certain temperature for 5 sec. the speed will be increased as in below figure.



- Compressor will turn off when indoor temperature falls below 2°C for more than 4 minutes. It will restart again when indoor heat exchanger temperature rises to 10°C.
- Restart control (Time Delay Safety Control) will be applied in this control.

13.6. Compressor Reverse Rotation Protection Control

- If the compressor is operating continuously for 5 minutes or longer and the temperature difference between intake air and indoor heat exchanger is 2.5°C or less for continuous 2 minutes, compressor will stop and restart automatically.
- Time Delay Safety Control is activated before the compressor restart.

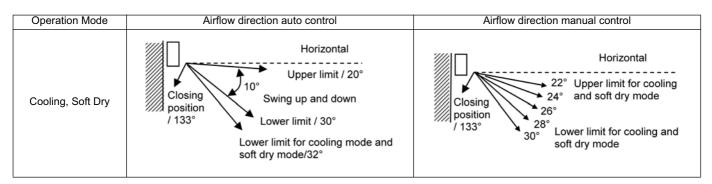


▲T = Intake air temperature - Indoor heat exchanger temperature

• This is to prevent compressor from rotate reversely when there is an instantaneous power failure.

13.7. Dew Prevention control

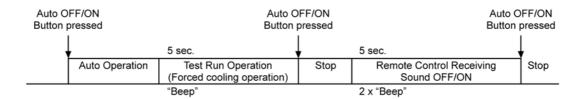
- To prevent dew formation at indoor unit discharge area.
- · This control start if:-
 - Cooling mode or Quiet mode is activated.
 - Remote Control setting temperature is less than 25°C.
 - Fan speed is at CLo or QLo.
 - Room temperature is constant (±1°C) for 30 minutes.
 - Compressor is continuously running.
- · Fan speed and angle of horizontal louver (vertical airflow angle) will be adjusted accordingly in this control.
 - Fan speed will be increased slowly if the unit is in quiet mode but no change in normal cooling mode.
 - The angle of horizontal louver will be changed as table below:



- · Dew prevention stop condition.
 - Remote control setting temperature is more than 25°C.
 - Fan speed is not set to CLo or QLo.
 - Select Powerful operation

14 Servicing Mode

14.1. Auto OFF/ON Button



1. AUTO OPERATION MODE

The Auto operation will be activated immediately once the Auto OFF/ON button is pressed. This operation can be use to operate air conditioner with limited function if remote control is misplaced or malfunction.

2. TEST RUN OPERATION (FOR PUMP DOWN/SERVICING PURPOSE)

The Test Run operation will be activated if the Auto OFF/ON button is pressed continuously for more than 5 seconds. A "beep" sound will occur at the fifth seconds, in order to identify the starting of Test Run operation.

3. REMOTE CONTROL RECEIVING SOUND OFF/ON MODE

The Remote Control Receiving Sound OFF/ON operation will be activated if (within 20 seconds of Test Run Operation) the Auto OFF/ON button is pressed for more than 5 seconds. 2 "beep" sound will occur at to identify the starting of Remote Control Receiving Sound Off/On Mode.

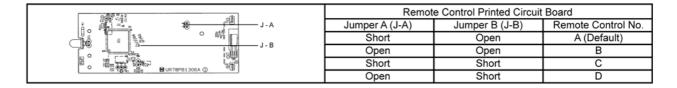
Press "Auto OFF/ON button" to toggle remote control receiving sound.

- Short "beep": Turn ON remote control receiving sound.
- Long "beep": Turn OFF remote control receiving sound.

After Auto OFF/ON Button is pressed, the 20 seconds counter for Remote Control Receiving Sound OFF/ON Mode is restarted.

14.2. Select Remote Control Transmission Code

- There are 4 type of remote control transmission code could be selected and stored in EEPROM of indoor unit. The indoor unit will only operate when received signal with same transmission code from remote control. This could prevent signal interference when there are 2 or more indoor unit installed nearby together.
- To change remote control transmission code, short or open jumpers at the remote control printed circuit board.



• During Remote Control Receiving Sound OFF/ON Mode, press any button at remote control to transmit and store the desired transmission code to the EEPROM.

14.3. Remote Control Button

14.3.1. SET BUTTON

- To check current remote control transmission code.
 - Press for more than 10 seconds.
- To change the air quality sensor sensitivity:
 - Press and release with pointer.
 - Press the Timer Decrement button to select sensitivity:
 - 1. Low Sensitivity
 - 2. Standard (Default)
 - 3. Hi Sensitivity
 - Confirm setting by pressing Timer Set button, a "Beep" sound will be heard. LCD returns to original display after 2 seconds.
 - LCD returns to original display if remote control does not operate for 30 seconds.

14.3.2. CLOCK BUTTON

- To change the remote control's time format.
 - Press for more than 5 seconds.

14.3.3. RESET (RC)

- To clear and restore the remote control setting to factory default.
 - Press once to clear the memory.

14.3.4. TIMER ▲

- To change indoor unit indicator's LED intensity.
 - Press continuously for 5 seconds.

14.3.5. TIMER ▼

- To change remote control display from Degree Celsius (°C) to Degree Fahrenheit (°F) .
 - Press continuously for 10 seconds.

15 Troubleshooting Guide

15.1. Refrigeration cycle system

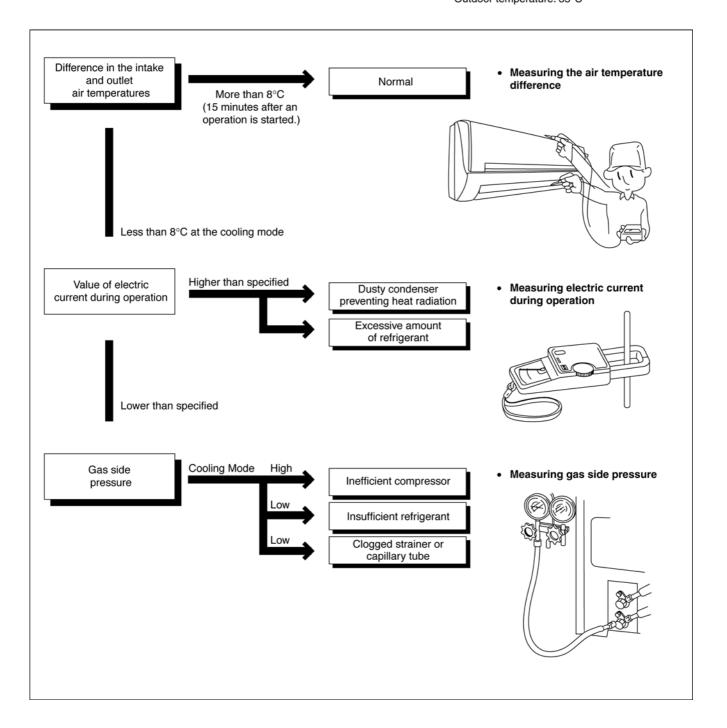
In order to diagnose malfunctions, make sure that there are no electrical problems before inspecting the refrigeration cycle. Such problems include insufficient insulation, problem with the power source, malfunction of a compressor and a fan.

The normal outlet air temperature and pressure of the refrigeration cycle depends on various conditions, the standard values for them are shown in the table to the right.

Normal Pressure and Outlet Air Temperature (Standard)

	Gas pressure Mpa (kg/cm²G)	Outlet air temperature (°C)		
Cooling Mode	0.4 ~ 0.6 (4 ~ 6)	12 ~ 16		

* Condition: Indoor fan speed: High Outdoor temperature: 35°C



15.1.1. Relationship between the condition of the air conditioner and pressure and electric current

	Cooling Mode							
Condition of the air conditioner	Low Pressure	High Pressure	Electric current during operation					
Insufficient refrigerant (gas leakage)	•	•	•					
Clogged capillary tube or Strainer	•	•	,					
Short circuit in the indoor unit	•	•	,					
Heat radiation deficiency of the outdoor unit								
Inefficient compression	*	•	•					

[•] Carry out the measurements of pressure, electric current, and temperature fifteen minutes after an operation is started.

15.1.2. Diagnosis methods of a malfunction of a compressor

Nature of fault	Symptom
Insufficient compressing of a compressor	 Electric current during operation becomes approximately 20% lower than the normal value. The discharge tube of the compressor becomes abnormally hot (normally 70 to 90°C). The difference between high pressure and low pressure becomes almost zero.
Locked compressor	 Electric current reaches a high level abnormally, and the value exceeds the limit of an ammeter. In some cases, a breaker turns off. The compressor has a humming sound.

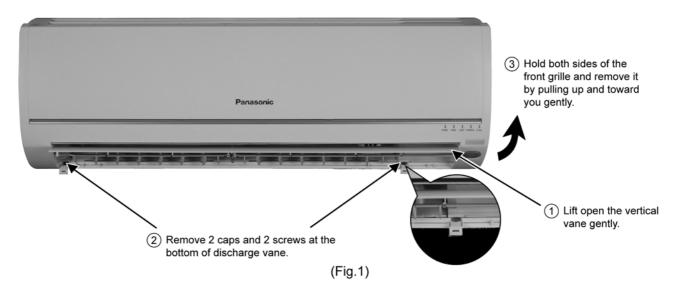
16 Disassembly and Assembly Instructions

riangle warning

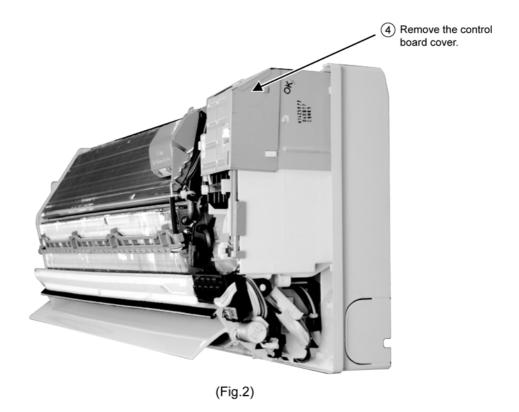
High Voltage is generated in the electrical parts area by the capacitor. Ensure that the capacitor has discharged sufficiently before proceeding with repair work. Failure to heed this caution may result in electric shocks.

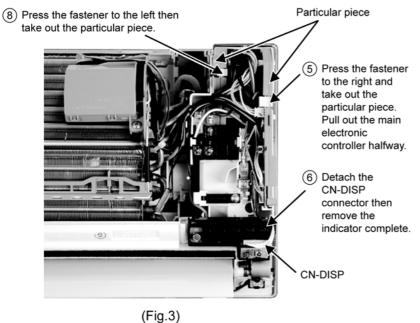
16.1. Indoor Electronic Controllers, Cross Flow Fan and Fan Motor Removal Procedures

16.1.1. To remove front grille

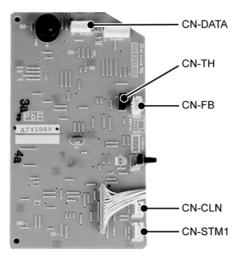


16.1.2. To remove power electronic controller

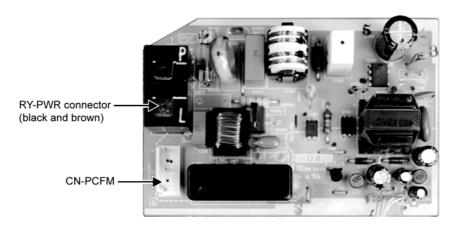




7 Detach 5 connectors as labeled from the electronic controller. Then pull out slowly while pressing the fastener to the right.



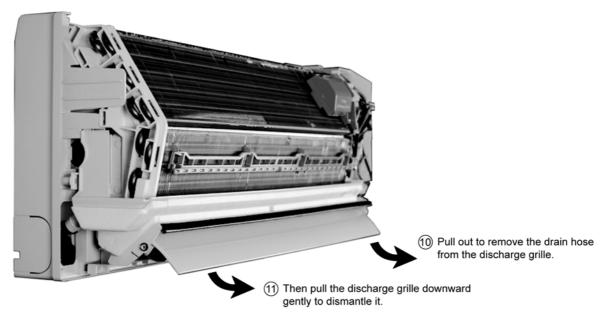
(Fig.4)



(Fig.5)

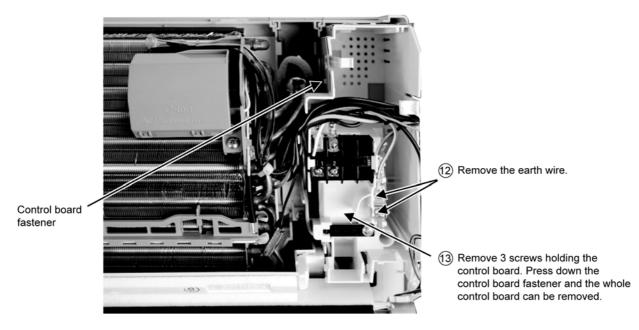
(9) Detach the RY-PWR and CN-PCFM connector from the electronic controller. Then, pull it slowly while pressing the fastener to the left.

16.1.3. To remove discharge grille



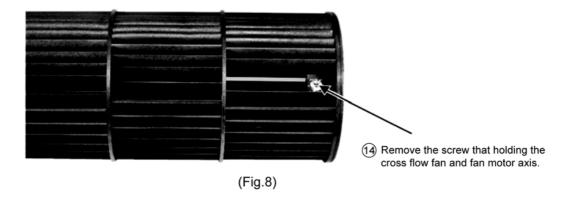
(Fig.6)

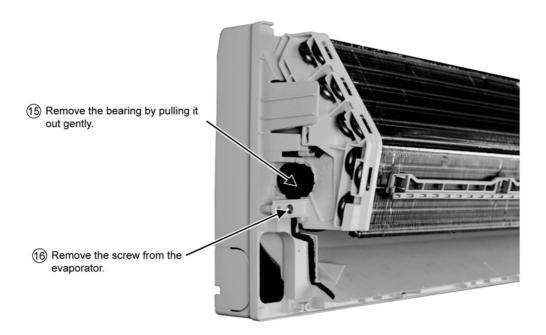
16.1.4. To remove control board



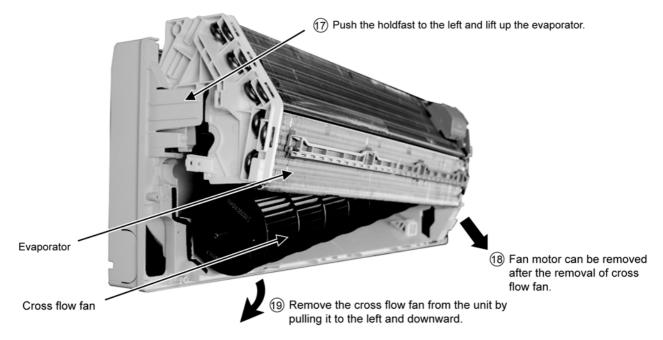
(Fig.7)

16.1.5. To remove cross flow fan and indoor fan motor





(Fig.9)

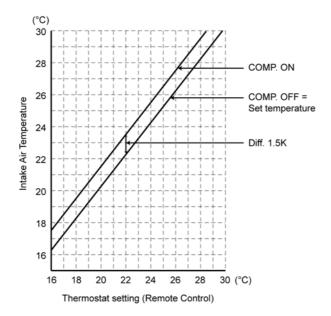


(Fig.10)

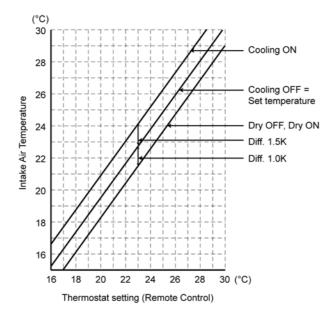
17 Technical Data

17.1. Thermostat Characteristics

Cooling



Soft Dry



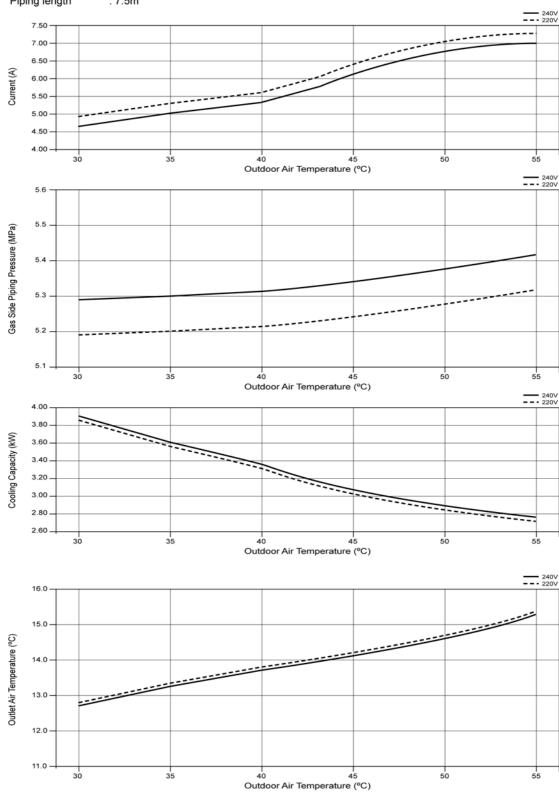
17.2. Operation Characteristics

17.2.1. CS-C12HK CU-C12HK

Cooling Characteristic

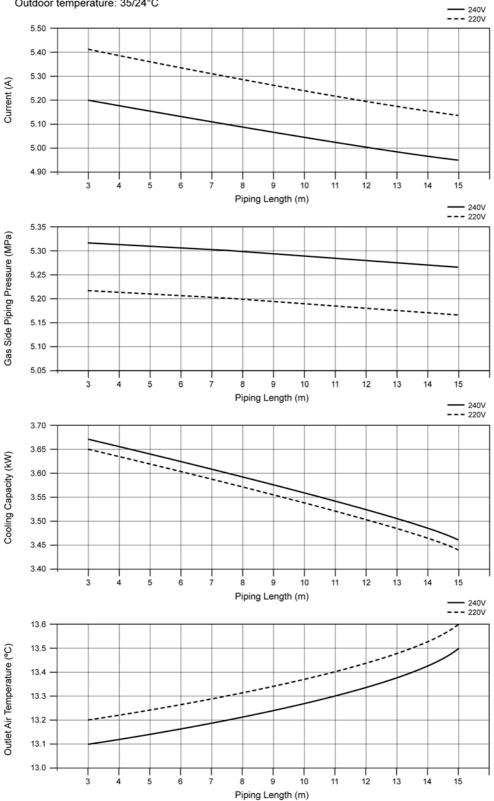
Room temperature : 27°C (DBT), 19°C (WBT) Operation condition : High fan speed

Piping length



• Piping Length Characteristic

Room temperature : 27°C (DBT), 19°C (WBT)
Operation condition : High fan speed
Outdoor temperature: 35/24°C



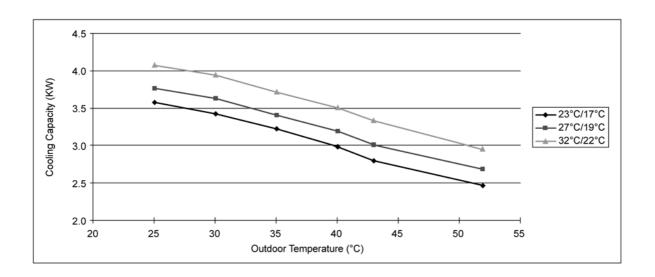
17.3. Cooling Capacity Performance Data

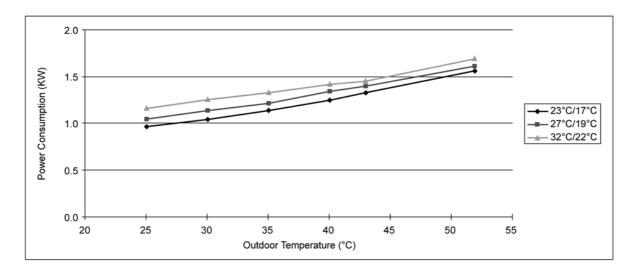
17.3.1. CS-C12HKF

Power source : 240V, 50Hz, 1 phase

		Ind	oor	Air Temperature entering Condenser °C (D.B.)								
Model	Power	Ambient		25°C			30°C			35°C		
	Source	Ter	np.	TC	SHC	IPT	TC	SHC	IPT	TC	SHC	IPT
		D.B	W.B	KW	KW	KW	KW	KW	KW	KW	KW	KW
			17	3.7494	2.2446	0.9234	3.6000	2.2756	1.0022	3.3894	2.2028	1.0904
		23	19	3.9600	1.8868	0.9790	3.8326	1.9022	1.0579	3.6389	1.8713	1.1554
			22	4.3200	1.4566	1.0579	4.2037	1.4980	1.1461	4.0154	1.5034	1.2482
			17	3.7051	2.6489	0.9234	3.5611	2.6125	0.9976	3.3509	2.5243	1.0858
		25	19	3.9600	2.3378	0.9837	3.8272	2.3274	1.0626	3.6166	2.2705	1.1554
	240V		22	4.3200	1.8396	1.0626	4.1872	1.8608	1.1461	3.9823	1.8454	1.2482
C12HKF	50Hz		17	3.6554	3.0478	0.9280	3.5168	2.9959	0.9976	3.3174	2.8872	1.0858
	1 phase	27	19	3.9654	2.7472	0.9883	3.8160	2.7162	1.0672	3.6000	2.6280	1.1600
			22	4.3146	2.2237	1.0672	4.1706	2.2237	1.1507	3.9546	2.1823	1.2528
			17	3.6497	3.3484	0.9187	3.5168	3.2605	0.9976	3.3120	3.0996	1.0718
		29	19	3.9600	3.1514	0.9837	3.8160	3.1100	1.0626	3.6000	3.0013	1.1461
			22	4.2977	2.6330	1.0811	4.1537	2.6230	1.1739	3.9269	2.5553	1.2621
			17	3.6443	3.3433	0.9141	3.5168	3.2915	0.9930	3.0794	2.8822	1.0626
		32	19	3.9546	3.6648	0.9790	3.8160	3.5712	1.0626	3.6000	3.3692	1.1368
			22	4.2869	3.2915	1.0950	4.1429	3.2551	1.1878	3.9211	3.1568	1.2714

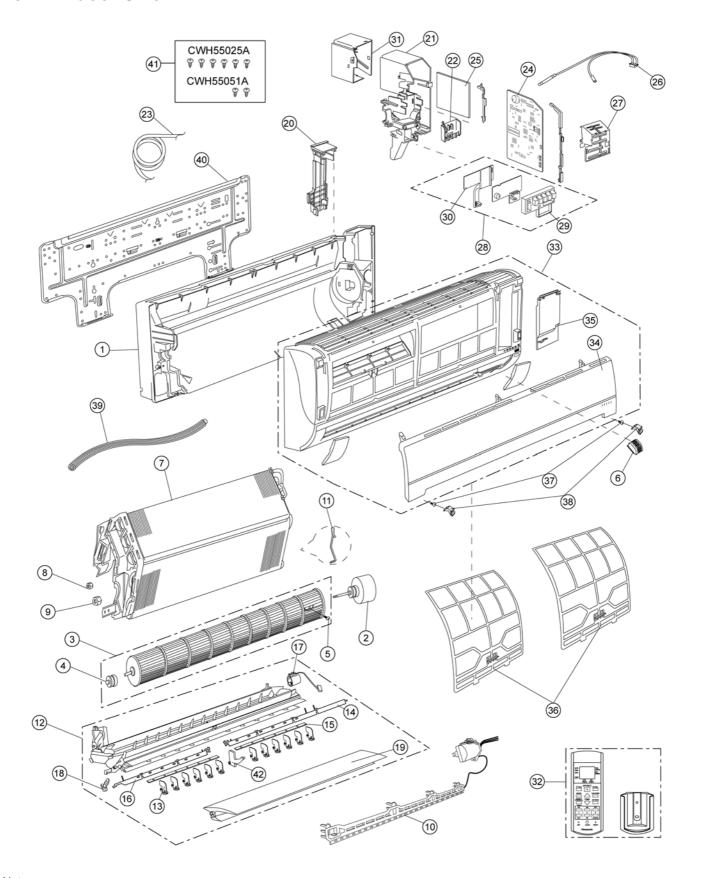
		Ind	oor	Air Temperature entering Condenser °C (D.B.)								
Model	Model Power		pient	40°C			43°C			55°C		
	Source	Ter	np.	TC	SHC	IPT	TC	SHC	IPT	TC	SHC	IPT
		D.B	W.B	KW	KW	KW	KW	KW	KW	KW	KW	KW
			17	3.1349	2.1096	1.1971	2.9466	2.0423	1.2667	2.5146	1.6373	1.5524
		23	19	3.3894	1.8090	1.2667	3.2177	1.7780	1.3410	2.8159	1.6445	1.6886
			22	3.7552	1.4774	1.3688	3.5777	1.4720	1.4523	3.0629	1.4468	1.9065
			17	3.1072	2.4311	1.1878	2.9354	2.3479	1.2574	2.5438	1.8655	1.5430
		25	19	3.3674	2.1924	1.2621	3.1957	2.1355	1.3410	2.7936	1.9051	1.7074
	240V		22	3.9506	1.7881	1.3642	3.5446	1.7726	1.4477	3.0575	1.7060	1.9015
C12HKF	50Hz		17	3.0848	2.7731	1.1786	2.9189	2.7058	1.2482	2.5405	2.2385	1.5336
	1 phase	27	19	3.3509	2.5398	1.2853	3.1680	2.4620	1.3363	2.7385	2.1553	1.5943
			22	3.6720	1.9112	1.3595	3.5114	2.0682	1.4430	3.0388	1.9418	1.8965
			17	3.1126	2.9131	1.1507	2.9574	2.7680	1.2018	2.6075	2.0596	1.4160
		29	19	3.3728	2.8922	1.2296	3.2069	2.8199	1.2806	2.8188	2.5250	1.5358
			22	3.6774	2.4779	1.3549	3.5057	2.4311	1.4106	3.0060	2.2457	1.7493
			17	3.1291	2.9286	1.1322	2.9797	2.7886	1.1693	2.6442	2.0930	1.3325
		32	19	3.3894	3.1723	1.2110	3.2346	3.0272	1.2482	2.8746	2.4883	1.4506
			22	3.6774	3.0636	1.3502	3.5057	2.9855	1.3920	3.0060	2.6849	1.6762





18 Exploded View and Replacement Parts List

18.1. Indoor Unit



Note:

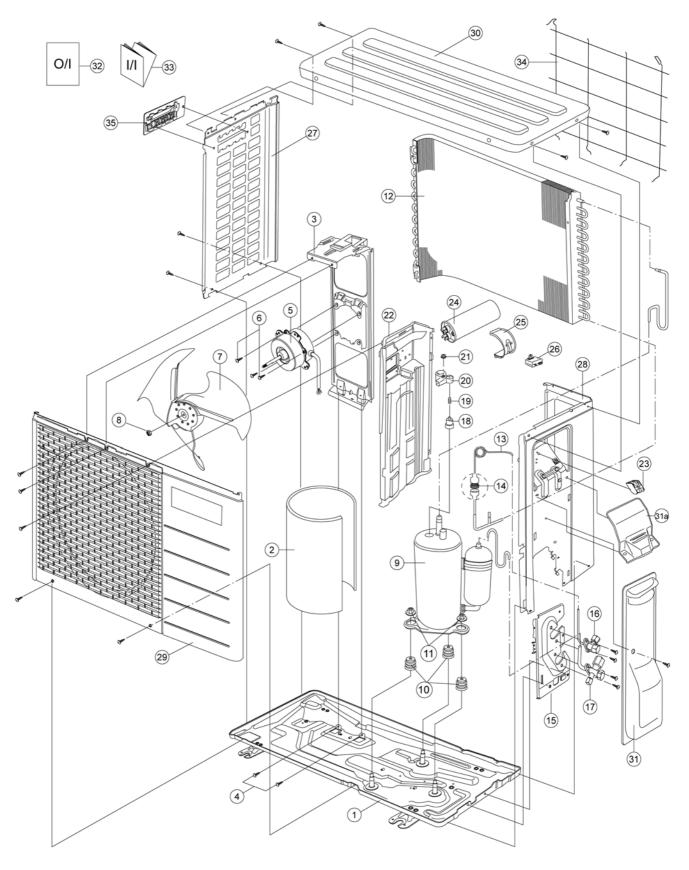
The above exploded view is for the purpose of parts disassembly and replacement. The non-numbered parts are not kept as standard service parts.

REF. NO.	PART NAME & DESCRIPTION	QTY.	CS-C12HKF
1	CHASSY COMPLETE	1	CWD50C1572
2	FAN MOTOR, AC 15W SINGLE	1	CWA921181J
3	CROSS FLOW FAN COMPLETE	1	CWH02C1045
4	BEARING ASS'Y	1	CWH64K007
5	SCREW - CROSS FLOW FAN	1	CWH551146
6	ION GENERATOR	1	CWH94C0014
7	EVAPORATOR CO.	1	CWB30C2370
8	FLARE NUT (1/4")	1	CWT251026
9	FLARE NUT (3/8") (1/2")	1	CWT25007
10	E-ION AIR PURIFYING SYSTEM	1	CWH14C5332
11	CLIP FOR SENSOR	1	CWH32143
12	DISCHARGE GRILLE COMPLETE	1	CWE20C2627
13	VERTICAL VANE	12	CWE241157
14	CONNECTING BAR	1	CWE261092
15	CONNECTING BAR	2	CWE261071
16	CONNECTING BAR	1	CWE261091
17	A.S.MOTOR, DC SINGLE 12V300 OHM	1	CWA981091
18	CAP - DRAIN TRAY	1	CWH521096
19	HORIZONTAL VANE COMPLETE	1	CWE24C1183
20	BACK COVER CHASSIS	1	CWD932454
21	CONTROL BOARD CASING	1	CWH102321
22	TERMINAL BOARD COMPLETE	1	CWA28C2311
23	P.S.CORD W/OUT PLUG	1	CWA20C2552
24	ELECTRONIC CONTROLLER - MAIN	1	CWA73C2975
25	ELECTRONIC CONTROLLER - POWER	1	CWA744978W
26	SENSOR COMPLETE	1	CWA50C2122
27	CONTROL BOARD TOP COVER	1	CWH131207
28	INDICATOR COMPLETE	1	CWE39C1183
29	INDICATOR HOLDER	1	CWD932744
30	INDICATOR HOLDER	1	CWD932745
31	CONTROL BOARD FRONT COVER	1	CWH13C1171
32	REMOTE CONTROL COMPLETE	1	CWA75C3169
33	FRONT GRILLE COMPLETE	1	CWE11C3911
34	INTAKE GRILLE COMPLETE	1	CWE22C1409
35	GRILLE DOOR COMPLETE	1	CWE14C1010
36	E-ION FILTER	2	CWD00K1004
37	SCREW - FRONT GRILLE	2	XTT4+16CFJ
38	CAP - FRONT GRILLE	2	СWH521109
39	DRAIN HOSE	1	СWH851063
40	INSTALLATION PLATE	1	СWH361067
41	BAG COMPLETE - INSTALLATION SCREW	1	CWH82C067
42	FULCRUM	1	CWH621049

(Note)

[•] All parts are supplied from PHAAM, Malaysia (Vendor Code: 061).

18.2. Outdoor Unit



Note:

The above exploded view is for the purpose of parts disassembly and replacement.

The non-numbered parts are not kept as standard service parts.

1	REF. NO.	PART NAME & DESCRIPTION	QTY.	CU-C12HKF
SPAN MOTOR BRACKET	1	CHASSY ASS'Y	1	CWD50K2088
4 SCREW - FAN MOTOR BRACKET 5 FAN MOTOR 1 CWA9511207 6 SCREW - FAN MOTOR MOUNT 7 PROPELLER FAN ASS'Y 1 CWH03K1006 8 NUT - PROPELLER FAN 1 CWH56053J 9 COMPRESSOR (50HZ, 220/240V) 1 1 2KS210D5BA02 10 ANTI - VIERATION BUSHING 3 CWH50055 11 NUT - COMPRESSOR MOUNT 3 CWH561049 12 CONDENSER 1 CWB15K165 14 STRAINER 1 CWB15K165 14 STRAINER 1 CWB15K165 14 STRAINER 1 CWB11011 15 HOLDER COUPLING 1 CWB021362 17 3-WAY VALVE (LIQUID) 1 CWB021362 17 3-WAY VALVE (GAS) 1 CWB101482 18 OVERLOAD PROTECTOR 1 CWH17011 20 TERMINAL COVER 1 CWH17011 21 NUT - TERMINAL COVER 1 CWH17011 21 NUT - TERMINAL COVER 1 CWH17012 22 SOUND PROOF BOARD 1 CWH151023 23 TERMINAL BOARD ASS'Y 1 CWB28K1064J 24 CAPACITOR - C.M. (30µF, 370V) 1 FOGAB356A001 25 HOLDER COMP. I CWB28K1064J 26 CAPACITOR - F.M (2.0µF, 440V) 1 DS441205NPQA 27 CABINET SIDE PLATE 1 CWB021044 30 CABINET SIDE PLATE COMPLETE 1 CWB031014A 31 CONTROL BOARD COVER COMP 1 CWB131295 32 OPERATION INSTRUCTIONS 1 CWB031014A 31 CONTROL BOARD COVER COMP 1 CWB131295 32 OPERATION INSTRUCTIONS 1 CWF051308 34 WIRE NET 1 CWB041111A	2	SOUND PROOF MATERIAL	1	CWG302110
5 FAN MOTOR 6 SCREW - FAN MOTOR MOUNT 7 PROPELLER FAN ASS'Y 1 CWH03K1006 8 NUT - PROPELLER FAN 1 CWH56053J 9 COMPRESSOR (50H2, 220/240V) 1 1 2KS210D5BA02 10 ANTI - VIBRATION BUSHING 3 CWH561049 12 CONDENSER 1 CWB32C2414 13 CAPILLARY TUBE ASS'Y 1 CWB15K1165 14 STRAINER 1 CWB15K1165 15 HOLDER COUPLING 1 CWB15K1165 16 2-WAY VALVE (LIQUID) 1 CWB021362 17 3-WAY VALVE (GAS) 1 CWB021362 18 OVERLOAD PROTECTOR 1 CWB17011 19 HOLDER - O.L.P. 1 CWB17011 21 NUT - TERMINAL COVER 1 CWH7001200 20 TERMINAL COVER 1 CWH700300J 22 SOUND PROOF BOARD 1 CWH21023 23 TERMINAL BOARD ASS'Y 1 CWA2K1064J 24 CAPACTOR - COM. (30μF, 370V) 1 FOGAN356A001 25 HOLDER CAPACTOR 27 CABINET SIDE PLATE COMPLETE 1 CWB03104A 28 CABINET SIDE PLATE COMPLETE 1 CWB06K1034 30 CABINET SIDE PLATE COMPLETE 1 CWB06K1034 31 CONTROL BOARD COVER 1 CWB06H034 31 CONTROL BOARD COVER 1 CWB06H034 31 CWB06H034 31 CONTROL BOARD COVER 1 CWB06H118 29 CABINET SIDE PLATE COMPLETE 1 CWB06H1034 31 CONTROL BOARD COVER COMP 1 CWB06H1034 31 CONTROL BOARD COVER COMP 1 CWB06H1034 31 CONTROL BOARD COVER COMP 1 CWB031014A 31 CONTROL BOARD COVER COMP 1 CWB131095 32 OPERATION INSTRUCTIONS 1 CWF565762 33 INSTALLATION INSTRUCTIONS 1 CWB041111A	3	FAN MOTOR BRACKET	1	CWD541030
6 SCREW - FAN MOTOR MOUNT 7 PROPELLER FAN ASS'Y 1 CWH03K1006 8 NUT - PROPELLER FAN 1 CWH55053J 9 COMPRESSOR (50HZ, 220/240V) 1 2KS210D5BA02 10 ANTI - VIBRATION BUSHING 3 CWH50055 11 NUT - COMPRESSOR MOUNT 3 CWH50055 11 NUT - COMPRESSOR MOUNT 3 CWH50055 11 NUT - COMPRESSOR MOUNT 1 CWB32C2414 13 CAPILLARY TUBE ASS'Y 1 CWB315K1165 14 STRAINER 1 CWB311011 15 HOLDER COUPLING 1 CWB11011 15 HOLDER COUPLING 1 CWB11011 16 2-WAY VALVE (LIQUID) 1 CWB021362 17 3-WAY VALVE (GAS) 1 CWB021362 17 3-WAY VALVE (GAS) 1 CWB11011 20 TERMINAL COVER 1 CWH7041200 20 TERMINAL COVER 1 CWH71011 21 NUT - TERMINAL COVER 1 CWH71011 22 SOUND PROOF BOARD 1 CWH71011 22 SOUND PROOF BOARD 1 CWH30060 24 CAPACITOR - COM. (30μF, 370V) 1 FOGAH356A001 25 HOLDER CAPACITOR 26 CAPACITOR - F.M (2.0μF, 440V) 1 DS4412O5NPQA 27 CABINET SIDE PLATE COMPLETE 1 CWE031014A 30 CABINET SIDE PLATE COMPLETE 1 CWE031014A 31 CONTROL BOARD COVER COMP 31 CWB031014A 31 CONTROL BOARD COVER COMP 4 CWB031064 31a CONTROL BOARD COVER COMP 5 CABINET SIDE PLATE COMPLETE 1 CWE031014A 31 CONTROL BOARD COVER COMP 1 CWB131095 32 OPERATION INSTRUCTIONS 1 CWF565762 33 INSTALLATION INSTRUCTIONS 1 CWF665162 33 INSTALLATION INSTRUCTIONS 1 CWF6651034 34 WIRE NET	4	SCREW - FAN MOTOR BRACKET	2	CWH551217
7 PROPELLER FAN ASS'Y 1 CWH03K1006 8 NUT - PROPELLER FAN 1 CWH56053J 9 COMPRESSOR (50HZ, 220/240V) 1 2KS210D5BA02 10 ANTI - VIBRATION BUSHING 3 CWH50055 11 NUT - COMPRESSOR MOUNT 3 CWH561049 12 CONDENSER 1 CWB32C2414 13 CAPILLARY TUBE ASS'Y 1 CWB15K1165 14 STRAINER 1 CWB11011 15 HOLDER COUPLING 1 CWB31023 16 2-WAY VALVE (LIQUID) 1 CWB011482 18 OVERLOAD PROTECTOR 1 CWB011482 18 OVERLOAD PROTECTOR 1 CWH7041200 20 TERMINAL COVER 1 CWH7041200 20 TERMINAL COVER 1 CWH704111 21 NUT - TERMINAL COVER 1 CWH7080300J 22 SOUND PROOF BOARD 1 CWH51023 23 TERMINAL BOARD ASS'Y 1 CWA28K1064	5	FAN MOTOR	1	CWA951120J
8 NUT - PROPELLER FAN 9 COMPRESSOR (50HZ, 220/240V) 1 2KS210D5BA02 10 ANTI - VIBRATION BUSHING 3 CWH50055 11 NUT - COMPRESSOR MOUNT 3 CWH501049 12 CONDENSER 1 CWB15K1165 14 STRAINER 1 CWB15K1165 14 STRAINER 1 CWB15K1165 16 2-WAY VALVE (LIQUID) 1 CWB021362 17 3-WAY VALVE (GAS) 1 CWB021362 18 OVERLOAD PROTECTOR 1 CWH7041200 20 TERMINAL COVER 1 CWH7041200 20 TERMINAL COVER 1 CWH7041200 21 NUT - TERMINAL COVER 1 CWH704120 22 SOUND PROOF BOARD 1 CWH20300D 23 TERMINAL BOARD ASS'Y 1 CW28K1064J 24 CAPACITOR - COM. (30µF, 370V) 1 FOGAH356A001 25 HOLDER CAPACITOR 1 CWH30600 26 CAPACITOR - COM. (20µF, 440V) 27 CABINET SIDE PLATE 28 CABINET SIDE PLATE COMPLETE 30 CABINET SIDE PLATE COMPLETE 4 CWE031014A 31 CONTROL BOARD COVER 5 CABINET TOP PLATE ASS'Y 1 CWE031014A 31 CONTROL BOARD COVER 1 CWH3121064 31 CONTROL BOARD COVER 1 CWH3121064 31 CONTROL BOARD COVER 1 CWE031014A 31 CONTROL BOARD COVER 1 CWH3121064 31 CONTROL BOARD COVER 1 CWH3131295 32 OPERATION INSTRUCTIONS 1 CWF6613308 34 WIRE NET	6	SCREW - FAN MOTOR MOUNT	3	CWH55406J
9 COMPRESSOR (50HZ, 220/240V) 10 ANTI - VIBRATION BUSHING 3 CWH50055 11 NUT - COMPRESSOR MOUNT 3 CWH561049 12 CONDENSER 1 CWB32C2414 13 CAPILLARY TUBE ASS'Y 1 CWB15K1165 14 STRAINER 1 CWB111011 15 HOLDER COUPLING 1 CWB021362 17 3-WAY VALVE (LIQUID) 1 CWB021362 17 3-WAY VALVE (GAS) 1 CWB1011482 18 OVERLOAD PROTECTOR 1 CWH1701200 20 TERMINAL COVER 1 CWH7041200 20 TERMINAL COVER 1 CWH7041200 21 NUT - TERMINAL COVER 1 CWH7080300J 22 SOUND PROOF BOARD 1 CWH151023 23 TERMINAL BOARD ASS'Y 1 CWA28K1064J 24 CAPACITOR - COM. (30µF, 370V) 1 FOGAH356A001 25 HOLDER CAPACITOR 26 CAPACITOR - F.M (2.0µF, 440V) 27 CABINET SIDE PLATE 1 CWE041118 29 CABINET SIDE PLATE 1 CWE041014A 31 CONTROL BOARD COVER 1 CWH131295 32 OPERATION INSTRUCTIONS 1 CWH312064 31 CWH312064 31 CONTROL BOARD COVER 1 CWE0631014A 31 CONTROL BOARD COVER 1 CWH312064 33 INSTALLATION INSTRUCTIONS 1 CWF6613308 34 WIRE NET	7	PROPELLER FAN ASS'Y	1	CWH03K1006
10 ANTI - VIBRATION BUSHING 11 NUT - COMPRESSOR MOUNT 12 CONDENSER 13 CWH561049 14 CWB32C2414 15 CAPILLARY TUBE ASS'Y 14 CWB115K1165 14 STRAINER 15 HOLDER COUPLING 16 2-WAY VALVE (LIQUID) 17 3-WAY VALVE (LIQUID) 18 OVERLOAD PROTECTOR 19 HOLDER - O.L.P. 10 CWH171011 11 CWH7041200 120 TERMINAL COVER 11 CWH7041200 121 NUT - TERMINAL COVER 12 CWH7041200 13 CWH171011 14 CWH171011 15 HOLDER - C.C.P. 10 CWH7041200 11 CWH171011 12 NUT - TERMINAL COVER 11 CWH171011 12 NUT - TERMINAL GOVER 12 CWA28K1064J 13 CWA28K1064J 14 CAPACITOR - COM. (30µF, 370V) 15 FOGAH356A001 26 CAPACITOR - COM. (30µF, 440V) 17 CWB30060 26 CAPACITOR - F.M (2.0µF, 440V) 18 DS441205NPQA 27 CABINET SIDE PLATE 29 CABINET SIDE PLATE 10 CWE04C1118 29 CABINET SIDE PLATE 11 CWE04C1118 29 CABINET FONT PLATE ASS'Y 11 CWE06K1034 31 CONTROL BOARD COVER 11 CWH312D5 32 OPERATION INSTRUCTIONS 11 CWF665762 33 INSTALLATION INSTRUCTIONS 11 CWE041111A	8	NUT - PROPELLER FAN	1	CWH56053J
11 NUT - COMPRESSOR MOUNT 12 CONDENSER 11 CWB32C2414 13 CAPILLARY TUBE ASS'Y 11 CWB15K1165 14 STRAINER 11 CWB111011 15 HOLDER COUPLING 11 CWB21362 16 2-WAY VALVE (LIQUID) 11 CWB021362 17 3-WAY VALVE (GAS) 11 CWB021362 18 OVERLOAD PROTECTOR 11 CWB11482 18 OVERLOAD PROTECTOR 11 CWH7041200 20 TERMINAL COVER 11 CWH7041200 20 TERMINAL COVER 11 CWH71011 21 NUT - TERMINAL COVER 11 CWH71011 22 SOUND PROOF BOARD 11 CWH71012 23 TERMINAL BOARD ASS'Y 11 CWA28K1064J 24 CAPACITOR - COM. (30µF, 370V) 11 F0GAB1356A001 25 HOLDER CAPACITOR 11 CWH30060 26 CAPACITOR - F.M (2.0µF, 440V) 11 DS441205NPQA 27 CABINET SIDE PLATE 11 CWE041248A 28 CABINET SIDE PLATE 11 CWE0411118 29 CABINET FRONT PLATE ASS'Y 11 CWE06K1034 30 CABINET TOP PLATE 31 CWH30104 31 CONTROL BOARD COVER 41 CWF655762 33 INSTALLATION INSTRUCTIONS 41 CWE0641111A	9	COMPRESSOR (50HZ, 220/240V)	1	2KS210D5BA02
1 CWB32C2414 13 CAPILLARY TUBE ASS'Y 1 CWB15K1165 14 STRAIMER 1 CWB111011 15 HOLDER COUPLING 1 CWB021362 17 3-WAY VALVE (LIQUID) 1 CWB021362 17 3-WAY VALVE (GAS) 1 CWB1212C2J 19 HOLDER - O.L.P. 1 CWH7041200 20 TERMINAL COVER 1 CWH7041200 20 TERMINAL COVER 1 CWH7011011 21 NUT - TERMINAL COVER 1 CWH7080300J 22 SOUND PROOF BOARD 1 CWH151023 23 TERMINAL BOARD ASS'Y 1 CWA28K1064J 24 CAPACITOR - COM. (30μF, 370V) 1 FOGAH356A001 25 HOLDER CAPACITOR 1 CWH30060 26 CAPACITOR - F.M (2.0μF, 440V) 1 DS4412O5NPQA 27 CABINET SIDE PLATE 1 CWE041118 29 CABINET SIDE PLATE 1 CWE041118 29 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 30 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 31 CONTROL BOARD COVER 31 CWH312O5G 32 OPERATION INSTRUCTIONS 1 CWF5613308 34 WIRE NET	10	ANTI - VIBRATION BUSHING	3	CWH50055
13 CAPILLARY TUBE ASS'Y 1 CWB15K1165 14 STRAINER 1 CWB111011 15 HOLDER COUPLING 1 CWB351023 16 2-WAY VALVE (LIQUID) 1 CWB021362 17 3-WAY VALVE (GAS) 1 CWB011482 18 OVERLOAD PROTECTOR 1 CWA121202J 19 HOLDER - O.L.P. 1 CWH7041200 20 TERMINAL COVER 1 CWH71011 21 NUT - TERMINAL COVER 1 CWH7080300J 22 SOUND PROOF BOARD 1 CWH251023 23 TERMINAL BOARD ASS'Y 1 CWA28K1064J 24 CAPACITOR - COM. (30μF, 370V) 1 FOGAH356A001 25 HOLDER CAPACITOR 1 CWH30060 26 CAPACITOR - F. M (2.0μF, 440V) 1 DS4412OSNPQA 27 CABINET SIDE PLATE 1 CWE041248A 28 CABINET SIDE PLATE COMPLETE 1 CWE04C1118 29 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 31 CONTROL BOARD COVER 1 CWH311295 32 OPERATION INSTRUCTIONS 1 CWF6613308 34 WIRE NET	11	NUT - COMPRESSOR MOUNT	3	CWH561049
1 CWB111011 15 HOLDER COUPLING 1 CWB351023 16 2-WAY VALVE (LIQUID) 1 CWB021362 17 3-WAY VALVE (GAS) 1 CWB011482 18 OVERLOAD PROTECTOR 1 CWH7041200 19 HOLDER - O.L.P. 1 CWH7041200 20 TERMINAL COVER 1 CWH71011 21 NUT - TERMINAL COVER 1 CWH71001 22 SOUND PROOF BOARD 1 CWH51023 23 TERMINAL BOARD ASS'Y 1 CWA28k1064J 24 CAPACITOR - COM. (30µF, 370V) 1 FOGAB356A001 25 HOLDER CAPACITOR 26 CAPACITOR - F.M (2.0µF, 440V) 27 CABINET SIDE PLATE 28 CABINET SIDE PLATE 29 CABINET FRONT PLATE ASS'Y 1 CWE06k1034 30 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 31 CONTROL BOARD COVER 32 OPERATION INSTRUCTIONS 1 CWF613308 34 WIRE NET 1 CWF04111A	12	CONDENSER	1	CWB32C2414
15 HOLDER COUPLING 16 2-WAY VALVE (LIQUID) 1 CWB021362 17 3-WAY VALVE (GAS) 1 CWB011482 18 OVERLOAD PROTECTOR 1 CWH7041200 19 HOLDER - O.L.P. 1 CWH7041200 20 TERMINAL COVER 1 CWH70111 21 NUT - TERMINAL COVER 1 CWH7080300J 22 SOUND PROOF BOARD 1 CWH21023 23 TERMINAL BOARD ASS'Y 1 CWA28K1064J 24 CAPACITOR - COM. (30μF, 370V) 1 FOGAH356A001 25 HOLDER CAPACITOR 1 CWH30060 26 CAPACITOR - F.M (2.0μF, 440V) 1 DS441205NPQA 27 CABINET SIDE PLATE 1 CWE041118 29 CABINET SIDE PLATE 1 CWE04C1118 29 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 31 CONTROL BOARD COVER 31 CWH31295 32 OPERATION INSTRUCTIONS 1 CWF613308 34 WIRE NET 1 CWE04111A	13	CAPILLARY TUBE ASS'Y	1	CWB15K1165
16 2-WAY VALVE (LIQUID) 1 CWB021362 17 3-WAY VALVE (GAS) 1 CWB011482 18 OVERLOAD PROTECTOR 1 CWA121202J 19 HOLDER - O.L.P. 1 CWH7041200 20 TERMINAL COVER 1 CWH70111 21 NUT - TERMINAL COVER 1 CWH50300J 22 SOUND PROOF BOARD 1 CWH251023 23 TERMINAL BOARD ASS'Y 1 CWA28K1064J 24 CAPACITOR - COM. (30μF, 370V) 1 FOGAH356A001 25 HOLDER CAPACITOR 1 CWH30060 26 CAPACITOR - F.M (2.0μF, 440V) 1 DS441205NPQA 27 CABINET SIDE PLATE 1 CWE041248A 28 CABINET SIDE PLATE 1 CWE041118 29 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 30 CABINET TOP PLATE 1 CWE031014A 31 CONTROL BOARD COVER COMP 31 CWH31225 32 OPERATION INSTRUCTIONS 1 CWF65762 33 INSTALLATION INSTRUCTIONS 1 CWF04111A	14	STRAINER	1	CWB111011
17 3-WAY VALVE (GAS) 1	15	HOLDER COUPLING	1	CWH351023
18 OVERLOAD PROTECTOR 1 CWA121202J 19 HOLDER - O.L.P. 1 CWH7041200 20 TERMINAL COVER 1 CWH171011 21 NUT - TERMINAL COVER 1 CWH7080300J 22 SOUND PROOF BOARD 1 CWH151023 23 TERMINAL BOARD ASS'Y 1 CWA28K1064J 24 CAPACITOR - COM. (30μF, 370V) 1 FOGAH356A001 25 HOLDER CAPACITOR 1 CWH30060 26 CAPACITOR - F.M. (2.0μF, 440V) 1 DS441205NPQA 27 CABINET SIDE PLATE 1 CWE041248a 28 CABINET SIDE PLATE COMPLETE 1 CWE04C1118 29 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 30 CABINET TOP PLATE 1 CWE031014A 31 CONTROL BOARD COVER COMP 1 CWH13C1064 31a CONTROL BOARD COVER 1 CWF565762 33 INSTALLATION INSTRUCTIONS 1 CWF6613308 34 WIRE NET 1 CWD041111A	16	2-WAY VALVE (LIQUID)	1	CWB021362
19 HOLDER - O.I.P. 11 CWH7041200 20 TERMINAL COVER 11 CWH7080300J 21 NUT - TERMINAL COVER 11 CWH7080300J 22 SOUND PROOF BOARD 11 CWH251023 23 TERMINAL BOARD ASS'Y 11 CWA28K1064J 24 CAPACITOR - COM. (30μF, 370V) 25 HOLDER CAPACITOR 26 CAPACITOR - F.M (2.0μF, 440V) 27 CABINET SIDE PLATE 28 CABINET SIDE PLATE 29 CABINET SIDE PLATE COMPLETE 30 CABINET FRONT PLATE ASS'Y 31 CWE041248A 32 CABINET TOP PLATE 31 CWE06K1034 33 CABINET TOP PLATE 31 CWE031014A 31 CONTROL BOARD COVER 31 CWH13C1064 31a CONTROL BOARD COVER 31 CWF565762 33 INSTALLATION INSTRUCTIONS 11 CWD041111A	17	3-WAY VALVE (GAS)	1	CWB011482
20 TERMINAL COVER 1 CWH171011 21 NUT - TERMINAL COVER 1 CWH27080300J 22 SOUND PROOF BOARD 1 CWH151023 23 TERMINAL BOARD ASS'Y 1 CWA28K1064J 24 CAPACITOR - COM. (30μF, 370V) 1 FOGAH356A001 25 HOLDER CAPACITOR 1 CWH30060 26 CAPACITOR - F.M (2.0μF, 440V) 1 DS441205NPQA 27 CABINET SIDE PLATE 1 CWE041248A 28 CABINET SIDE PLATE COMPLETE 1 CWE04C1118 29 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 30 CABINET TOP PLATE 1 CWE031014A 31 CONTROL BOARD COVER COMP 1 CWH13C1064 31a CONTROL BOARD COVER 1 CWH131295 32 OPERATION INSTRUCTIONS 1 CWF565762 33 INSTALLATION INSTRUCTIONS 1 CWF613308 34 WIRE NET 1 CWD041111A	18	OVERLOAD PROTECTOR	1	CWA121202J
21 NUT - TERMINAL COVER 1 CWH7080300J 22 SOUND PROOF BOARD 1 CWH151023 23 TERMINAL BOARD ASS'Y 1 CWA28K1064J 24 CAPACITOR - COM. (30µF, 370V) 1 FOGAH356A001 25 HOLDER CAPACITOR 1 CWH30060 26 CAPACITOR - F.M (2.0µF, 440V) 1 DS441205NPQA 27 CABINET SIDE PLATE 1 CWE041248A 28 CABINET SIDE PLATE 1 CWE04C1118 29 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 30 CABINET TOP PLATE 1 CWE031014A 31 CONTROL BOARD COVER COMP 1 CWH31205 32 OPERATION INSTRUCTIONS 1 CWF6613308 34 WIRE NET 1 CWE04111A	19	HOLDER - O.L.P.	1	CWH7041200
22 SOUND PROOF BOARD 1 CWH151023 23 TERMINAL BOARD ASS'Y 1 CWA28K1064J 24 CAPACITOR - COM. (30μF, 370V) 1 FOGAH356A001 25 HOLDER CAPACITOR 1 CWH30060 26 CAPACITOR - F.M (2.0μF, 440V) 1 DS441205NPQA 27 CABINET SIDE PLATE 1 CWE041248A 28 CABINET SIDE PLATE COMPLETE 1 CWE04C1118 29 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 30 CABINET TOP PLATE 1 CWE031014A 31 CONTROL BOARD COVER COMP 1 CWH13C1064 31a CONTROL BOARD COVER 1 CWH131295 32 OPERATION INSTRUCTIONS 1 CWF565762 33 INSTALLATION INSTRUCTIONS 1 CWF613308 34 WIRE NET 1 CWD041111A	20	TERMINAL COVER	1	CWH171011
23 TERMINAL BOARD ASS'Y 1 CWA28K1064J 24 CAPACITOR - COM. (30μF, 370V) 1 F0GAH356A001 25 HOLDER CAPACITOR 1 CWH30060 26 CAPACITOR - F.M (2.0μF, 440V) 1 DS441205NPQA 27 CABINET SIDE PLATE 1 CWE041248A 28 CABINET SIDE PLATE COMPLETE 1 CWE04C1118 29 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 30 CABINET TOP PLATE 1 CWE031014A 31 CONTROL BOARD COVER COMP 1 CWH13C1064 31a CONTROL BOARD COVER 1 CWH131295 32 OPERATION INSTRUCTIONS 1 CWF565762 33 INSTALLATION INSTRUCTIONS 1 CWF613308 34 WIRE NET 1 CWD041111A	21	NUT - TERMINAL COVER	1	CWH7080300J
24 CAPACITOR - COM. (30μF, 370V) 1 F0GAH356A001 25 HOLDER CAPACITOR 1 CWH30060 26 CAPACITOR - F.M (2.0μF, 440V) 1 DS441205NPQA 27 CABINET SIDE PLATE 1 CWE041248A 28 CABINET SIDE PLATE COMPLETE 1 CWE04C1118 29 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 30 CABINET TOP PLATE 1 CWE031014A 31 CONTROL BOARD COVER COMP 1 CWH13C1064 31a CONTROL BOARD COVER 1 CWH131295 32 OPERATION INSTRUCTIONS 1 CWF565762 33 INSTALLATION INSTRUCTIONS 1 CWF613308 34 WIRE NET 1 CWD041111A	22	SOUND PROOF BOARD	1	CWH151023
25 HOLDER CAPACITOR 1 CWH30060 26 CAPACITOR - F.M (2.0μF, 440V) 1 DS441205NPQA 27 CABINET SIDE PLATE 1 CWE041248A 28 CABINET SIDE PLATE COMPLETE 1 CWE04C1118 29 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 30 CABINET TOP PLATE 1 CWE031014A 31 CONTROL BOARD COVER COMP 1 CWH13C1064 31a CONTROL BOARD COVER 1 CWH131295 32 OPERATION INSTRUCTIONS 1 CWF565762 33 INSTALLATION INSTRUCTIONS 1 CWF613308 34 WIRE NET 1 CWD041111A	23	TERMINAL BOARD ASS'Y	1	CWA28K1064J
26 CAPACITOR - F.M (2.0μF, 440V) 1 DS441205NPQA 27 CABINET SIDE PLATE 1 CWE041248A 28 CABINET SIDE PLATE COMPLETE 1 CWE04C1118 29 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 30 CABINET TOP PLATE 1 CWE031014A 31 CONTROL BOARD COVER COMP 1 CWH13C1064 31a CONTROL BOARD COVER 1 CWH131295 32 OPERATION INSTRUCTIONS 1 CWF565762 33 INSTALLATION INSTRUCTIONS 1 CWF613308 34 WIRE NET 1 CWD041111A	24	CAPACITOR - COM. (30µF, 370V)	1	F0GAH356A001
27 CABINET SIDE PLATE 1 CWE041248A 28 CABINET SIDE PLATE COMPLETE 1 CWE04C1118 29 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 30 CABINET TOP PLATE 1 CWE031014A 31 CONTROL BOARD COVER COMP 1 CWH13C1064 31a CONTROL BOARD COVER 1 CWH131295 32 OPERATION INSTRUCTIONS 1 CWF565762 33 INSTALLATION INSTRUCTIONS 1 CWF613308 34 WIRE NET 1 CWD041111A	25	HOLDER CAPACITOR	1	СWH30060
28 CABINET SIDE PLATE COMPLETE 1 CWE04C1118 29 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 30 CABINET TOP PLATE 1 CWE031014A 31 CONTROL BOARD COVER COMP 1 CWH13C1064 31a CONTROL BOARD COVER 1 CWH131295 32 OPERATION INSTRUCTIONS 1 CWF565762 33 INSTALLATION INSTRUCTIONS 1 CWF613308 34 WIRE NET 1 CWD041111A	26	CAPACITOR - F.M (2.0µF, 440V)	1	DS441205NPQA
29 CABINET FRONT PLATE ASS'Y 1 CWE06K1034 30 CABINET TOP PLATE 1 CWE031014A 31 CONTROL BOARD COVER COMP 1 CWH13C1064 31a CONTROL BOARD COVER 1 CWH131295 32 OPERATION INSTRUCTIONS 1 CWF565762 33 INSTALLATION INSTRUCTIONS 1 CWF613308 34 WIRE NET 1 CWD041111A	27	CABINET SIDE PLATE	1	CWE041248A
30 CABINET TOP PLATE 1 CWE031014A 31 CONTROL BOARD COVER COMP 1 CWH13C1064 31a CONTROL BOARD COVER 1 CWH131295 32 OPERATION INSTRUCTIONS 1 CWF565762 33 INSTALLATION INSTRUCTIONS 1 CWF613308 34 WIRE NET 1 CWD041111A	28	CABINET SIDE PLATE COMPLETE	1	CWE04C1118
31 CONTROL BOARD COVER COMP 1 CWH13C1064 31a CONTROL BOARD COVER 1 CWH131295 32 OPERATION INSTRUCTIONS 1 CWF565762 33 INSTALLATION INSTRUCTIONS 1 CWF613308 34 WIRE NET 1 CWD041111A	29	CABINET FRONT PLATE ASS'Y	1	CWE06K1034
31a CONTROL BOARD COVER 1 CWH131295	30	CABINET TOP PLATE	1	CWE031014A
32 OPERATION INSTRUCTIONS 1 CWF565762 33 INSTALLATION INSTRUCTIONS 1 CWF613308 34 WIRE NET 1 CWD041111A	31	CONTROL BOARD COVER COMP	1	CWH13C1064
33 INSTALLATION INSTRUCTIONS 1 CWF613308 34 WIRE NET 1 CWD041111A	31a	CONTROL BOARD COVER	1	CWH131295
34 WIRE NET 1 CWD041111A	32	OPERATION INSTRUCTIONS	1	CWF565762
	33	INSTALLATION INSTRUCTIONS	1	CWF613308
35 HANDLE 1 CWE161010	34	WIRE NET	1	CWD041111A
	35	HANDLE	1	CWE161010

(Note)

• All parts are supplied from PHAAM, Malaysia (Vendor Code: 061).